



Service Information No. 0000112500

SAFETY RECALL

Safety-relevant

Replacing engine

**F 750 GS (K80, 0B08/0B18),
F 850 GS (K81, 0B09/0B19)**

11 Engine

Service Information No. 0000112500

SAFETY RECALL Safety-relevant: Replacing engine F 750 GS (K80, 0B08/0B18), F 850 GS (K81, 0B09/0B19)

Situation

During its continuous quality monitoring process BMW Motorrad has found that the screw connection for the connecting rods may not have been correctly made.

Delivery stop

For this reason, a few F 750 GS and F 850 GS models have been subject to a delivery stop **STOP110007** and a riding stop. This is replaced by this Technical Campaign.

Vehicles affected

A list of the affected vehicle identification numbers will be made available to the affected markets on a daily basis in the TCM (Technical Campaign Management). Affected BMW Motorrad partners will receive a list of their vehicle identification numbers in the familiar local systems as soon as the campaign is released by the corresponding market. Before executing the Technical Campaign, in AIR or S-Gate check if the vehicle is actually affected by this campaign. Not all the vehicles of a model range are affected by a campaign.

Service solution

You are requested to notify customers who have already taken delivery of their vehicles of the situation **immediately by phone** or by sending them a copy of the enclosed letter and arrange for the performance of this Technical Campaign. In the case of vehicles that have not yet been delivered, the Technical Campaign must be carried out **before delivery** to the customers.

The engines in the affected vehicles are replaced according to the repair manual 11 11 050.

The description of the required position may be taken from the currently applicable Repair and Service Data BMW Motorrad (AIR).

Warranty processing

Defect code

00 00 11 25 00	Replacing engine
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Flat rate unit number

11 00 050	Removing/installing engine, 41 FRUs
11 00 550	Replacing engine (engine removed), 6 FRUs

Part number

11 00 8 392 277	Engine
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NOTICE

Other essential small parts are to be taken from the Electronic Parts Catalogue and billed as needed.

Contact

Phone:

E-mail:

Recipients

TCM (Technical Campaign Management)

Appendix

- Replacing engine - Letter to customer

NHTSA Statement

Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motorcycle covered by this notification until the recall repair has been performed. This means that dealers may not legally deliver new motorcycles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.

Also, you should not sell, lease or deliver any Certified Pre-Owned or used motorcycles subject to a safety recall until the repair is completed.

Please follow any special instructions that we provide to you for the return or disposition of recall parts.