



## Thor Motor Coach Recall Repair Instructions

Recall #	<b>18V-812 2018-630</b>		
Description/Title:	<b>Irvine Windshield Motor Shade</b>		
Affected Product Line(s):	Certain MY 2017-2019 Challenger, Miramar, & Outlaw Motorhomes		
Service Campaign # :	<b>RC000165</b>	Released Date:	<b>12/26/2018</b>
Repair Code:	<b>TMCRC80477V</b>	Document Date:	<b>12/26/2018</b>
Time Allowed:	<b>0.3</b>	Document Revision:	<b>A</b>

### **Issue:**

It has been discovered that on certain MY 2017-2019 Challenger, Miramar, and Outlaw Motorhomes, the Irvine Windshield Motor Shade can have a sudden and unexpected lowering, which can block the vision of the motorhome driver. The cause has been identified as a slipping of the motor head inside the motor tube. If the Windshield Motor Shade were to lower during travel, this could block the vision of the motorhome driver. This could lead to a crash, which could result in property damage and/or serious injury or death.

### **Part(s) Required:**

#### **Shop Supplies-**

Electric Drill  
3/16" Drill Bit  
Countersink  
#4 x 1/2" Flat Head Screw\*

*\*NOTE- cost of supplies (i.e. flat head screw) is included in repair code flat rate.*



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### Instructions:

1. Put motor shade into program mode by depressing push button switch for approximately 2 seconds until an audible beep is heard. Roll shade down using switch until the aluminum roller tube is exposed.
2. Measure 11" from the end of the motor shade bracket.



3. Pre-drill 3/16" hole with countersink.





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3. Attach #4 x ½" flat head screw through roller tube and into concealed motor head.



4. Re-set motor shade upper and lower stop limits. For programming instructions, please see next page.

If you are in need of additional assistance during the re-programming process, please contact Irvine Shade & Door, Inc. directly at (574) 522-1446.



ES2512D-1.5/28  
**MOTORIZED ROLLER SHADE PROGRAMMING INSTRUCTIONS**

**(IGNITION OFF)**

**STEP 1:  
PUT MOTOR INTO PROGRAM MODE**

A. Depress and hold RED "P" bottom and Up/Down toggle simultaneously until 3 beeps are audible

NOTE: Motor is now in Program Mode



**STEP 2:  
SETTING LOWER LIMIT**

A. Push "Down" toggle and lower shade until lower stopping point is reached  
B. Reverse direction on toggle to "Up" 3 beeps are audible

Note: Lower Limit is now set



**STEP 3:  
SETTING UPPER LIMIT**

A. Push "Up" toggle until desired stopping point is reached  
B. Reverse toggle, 3 beeps are audible

Note: Lower Limit is now set



FOR IGNITION "ON" VISOR SETTING, NO PROGRAMMING IS  
REQUIRED-PRESET BY FACTORY