**J02 FR-S Valve Spring Sealer Job Aid**

**Areas A and B**

Apply sealer along the outer edge

**Notice:** To prevent air and fluid holes from being clogged, apply seal packing along the outer edge

**Range**

**Apply Here**

**DO NOT** apply

**Perimeter areas other than areas A and B**

Apply sealer along the inner edge

**All areas**

Maintain uniform width

3.5 to 4.5 mm (0.137 to 0.177 in.)