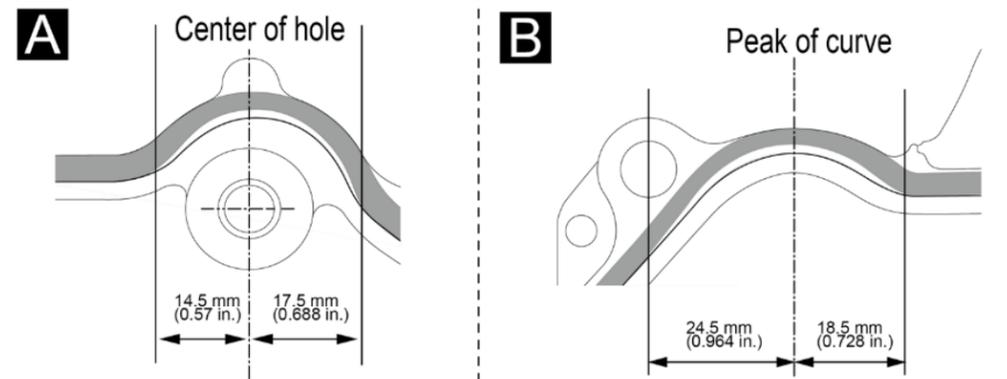


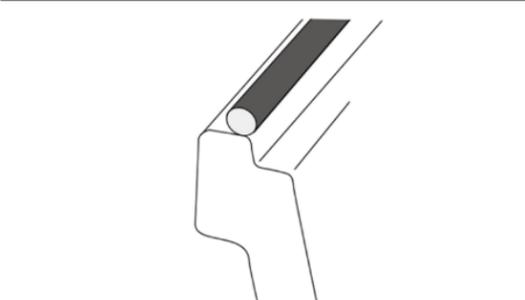
J02 FR-S Valve Spring Sealer Job Aid

Areas A and B **Apply sealer along the outer edge**

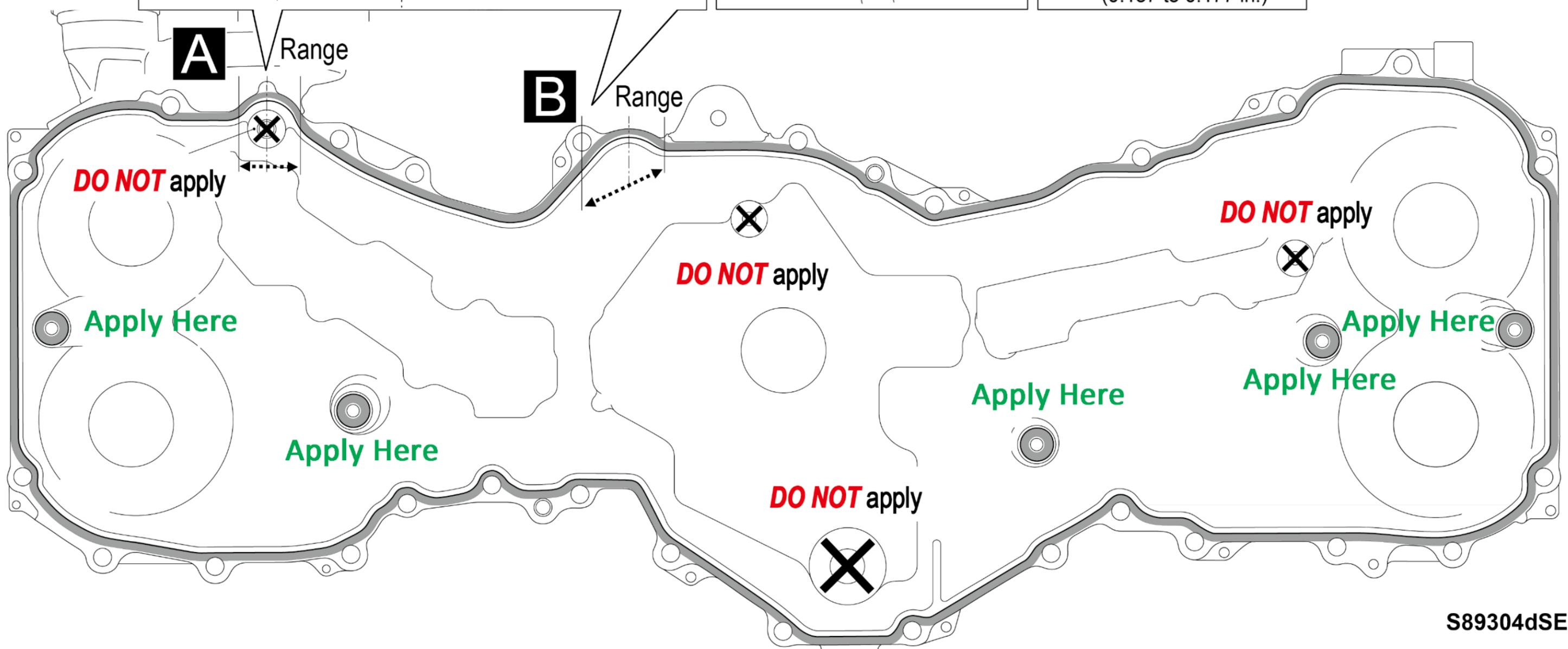
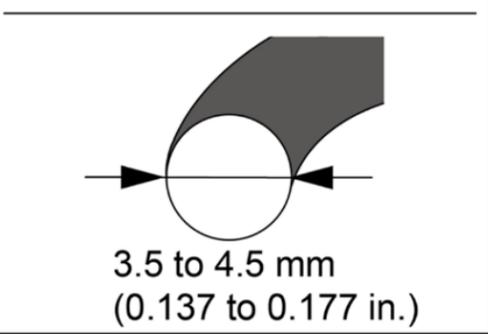
NOTICE: To prevent air and fluid holes from being clogged, apply seal packing along the outer edge



Perimeter areas other than areas A and B **Apply sealer along the inner edge**



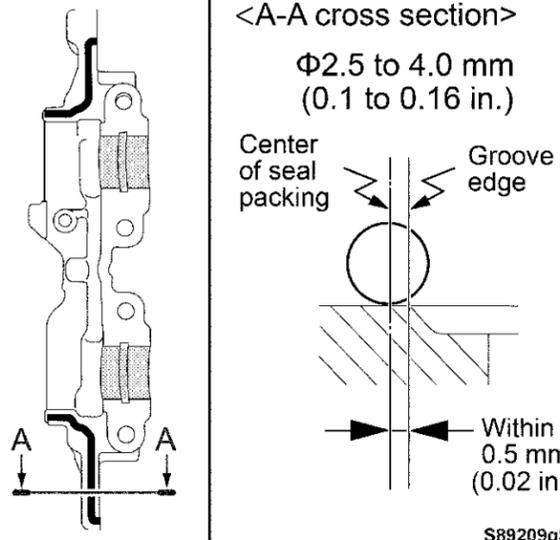
All areas **Maintain uniform width**



RH Bank

FRONT CAMSHAFT CAP RH

①

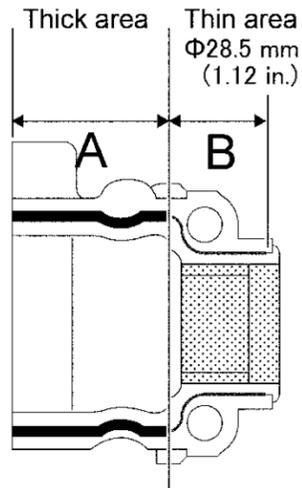


S89209gSE S89210gSE

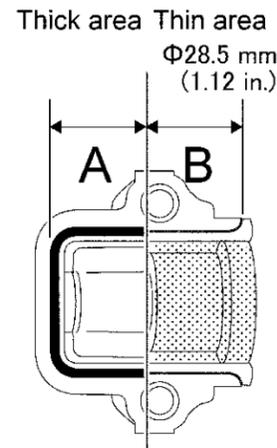
REAR CAMSHAFT CAP RH

②

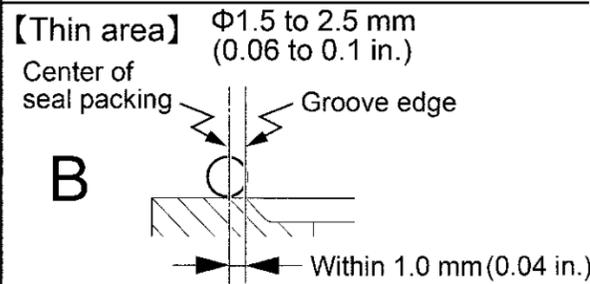
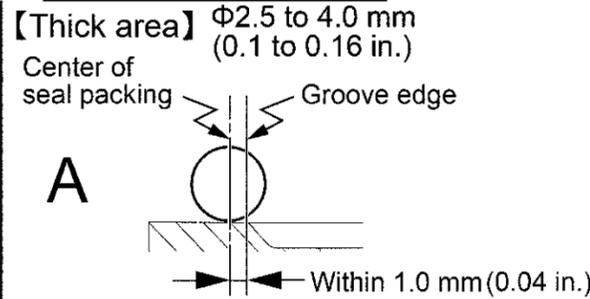
【Intake】



【Exhaust】

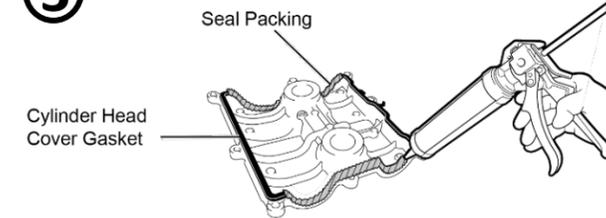


Sealer Thickness Guide



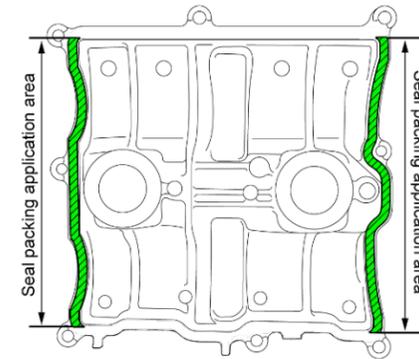
CYLINDER HEAD COVER RH

③



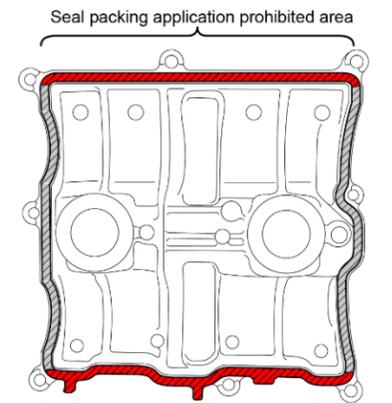
【Locations to Apply Seal Packing】

OK



█ : Seal Packing

NG Do not apply around the whole circumference



Seal packing application prohibited area

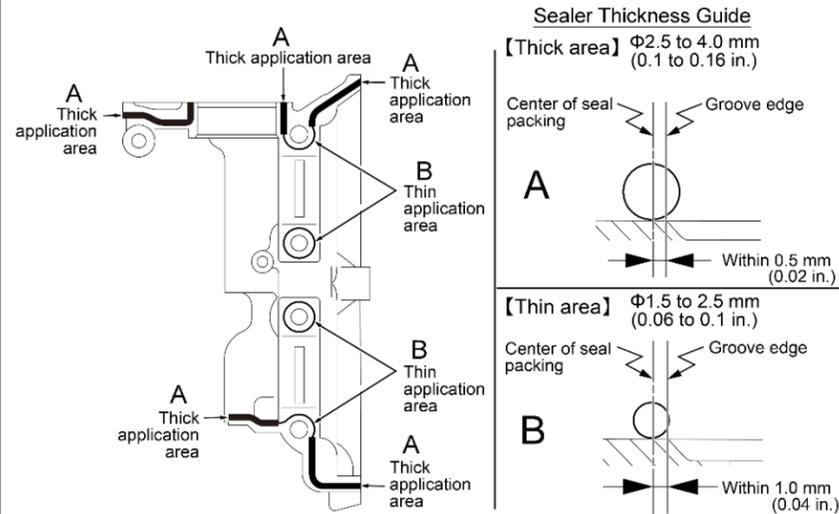
S89236eSE

LH Bank

FRONT CAMSHAFT CAP LH

④

There are 5 thick seal packing application areas and 4 thin seal packing application areas.
DO NOT leave any area without application of the seal packing.



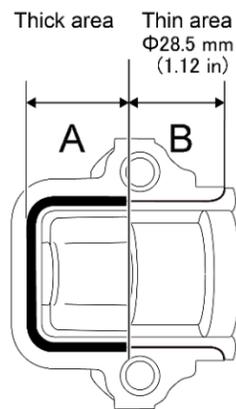
DO NOT skip applying seal packing onto the thin application area.

S89211fSE

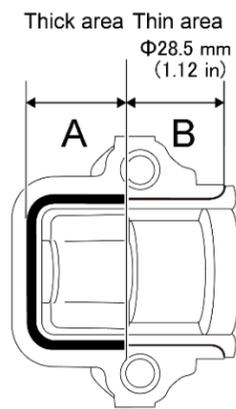
REAR CAMSHAFT CAP LH

⑤

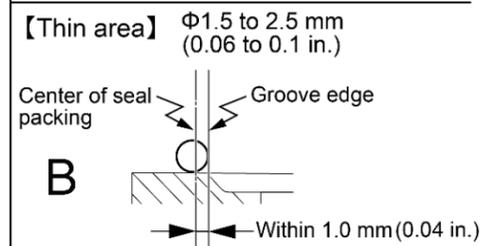
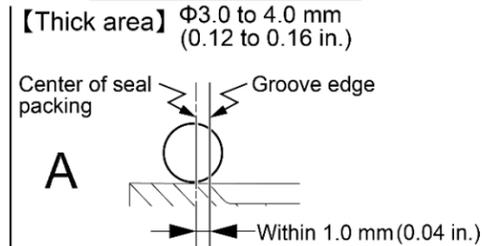
【Intake】



【Exhaust】



Sealer Thickness Guide

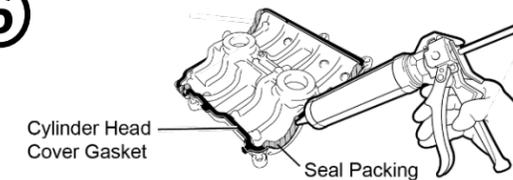


DO NOT skip applying seal packing onto the thin application area.

S89212fSE

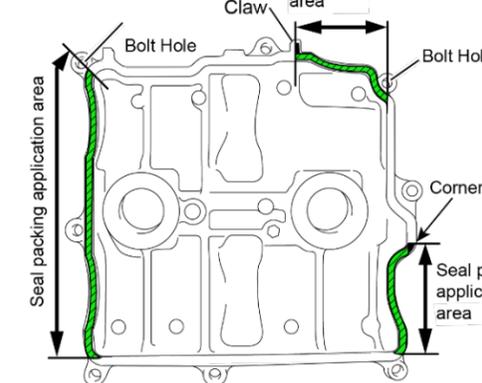
CYLINDER HEAD COVER LH

⑥



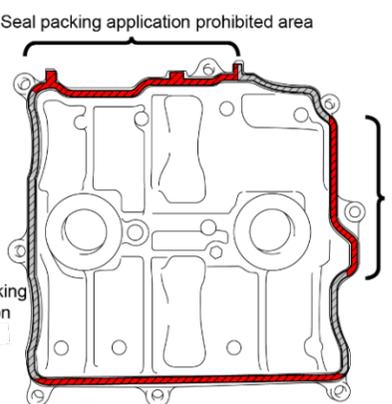
【Locations to Apply Seal Packing】

OK



█ : Seal Packing

NG Do not apply around the whole circumference



Seal packing application prohibited area

Seal packing application prohibited area

S89237eSE