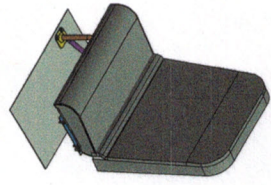
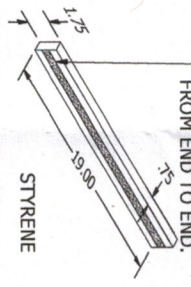


REVISION HISTORY		DRN BY	DATE
REV	ECN	DESCRIPTION	
A	CM0582	NEW RELEASE	ALN 7/18/2018
B	CM0644	ADDED RECALL # & SERVICE REPAIR #	ALN 9/10/2018

RECALL #18E-056
SERVICE REPAIR PROCEDURE #1801-0013

INSTRUCTIONS:

- IDENTIFY SB11 30" SEATS, STYRENE 203-717-30 & ADHESIVE.
- REMOVE STAPLES FROM BOTTOM OF SEATBACK THAT ARE ATTACHED IN TACK STRIP.
- PULL UPWARD ON BACKCOVER AND ROLL CAREFULLY ON ALL SIDES, ENOUGH TO COMFORTABLY WORK WITH ADDING STYRENE. (SEE PICTURE)
- *NOTE: LIKELY PLASTIC FILM WILL BE IN PLACE BETWEEN THE COVER AND FOAM. PLASTIC FILM CAN BE TUCKED UNDER COVER. IT IS USED FOR AN ASSEMBLY AID.
- MEASURE LOCATION OF STYRENE PART FROM FLOOR UPWARD 14.44"
- APPLY ADHESIVE TO ONE SIDE OF STYRENE. (SEE STYRENE VIEW)
- BEFORE SECURING STYRENE, ASSURE DIMENSION VERTICALLY AND PLAN TO CENTER STYRENE HORIZONTALLY. PLACE GLUED SIDE OF STYRENE 203-717-30 TO BACK OF FOAM.
- PRESS FIRMLY ON STYRENE TO ASSURE SECURE ATTACHMENT TO FOAM.
- CAREFULLY PULL COVER BACK DOWNWARD ON ALL SIDES AND SECURE WITH APPROXIMATE QUANTITY OF STAPLES REMOVED.
- *NOTE: IF THE NEWLY ADDED STYRENE PART BECOMES LOOSE WHEN PULLING DOWN COVER, REPEAT NEEDED STEPS ABOVE TO SECURE STYRENE.



ITEM	PART NUMBER	QTY	DESCRIPTION
2	800-652	.01	ADHESIVE SPRAY, 3M SUPER 77
1	203-717-30	1	STYRENE, 0.75 x 1.75 x 19.00
15	100-438	1	WallMount-Shell-RH/LH

PARTS LIST

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HSM SOLUTIONS
 The C.E. White Co.
 417 06th St., P.O. Box 308
 Ft. Collins, CO 80501
 PH: 970-221-2157 Fax: 970-221-2544
 www.cewhite.com

DESCRIPTION: SB11 30 COMPLETED SEAT FOAM
 SCALE: 1:1

THIRD ANGLE TOLERANCES UNLESS OTHERWISE SPECIFIED
 HOLE DIAMETER ±.0025
 HOLE POSITION ±.005
 HOLE LOCATION ±.005
 HOLE FORM ±.005
 HOLE FINISH ±.005

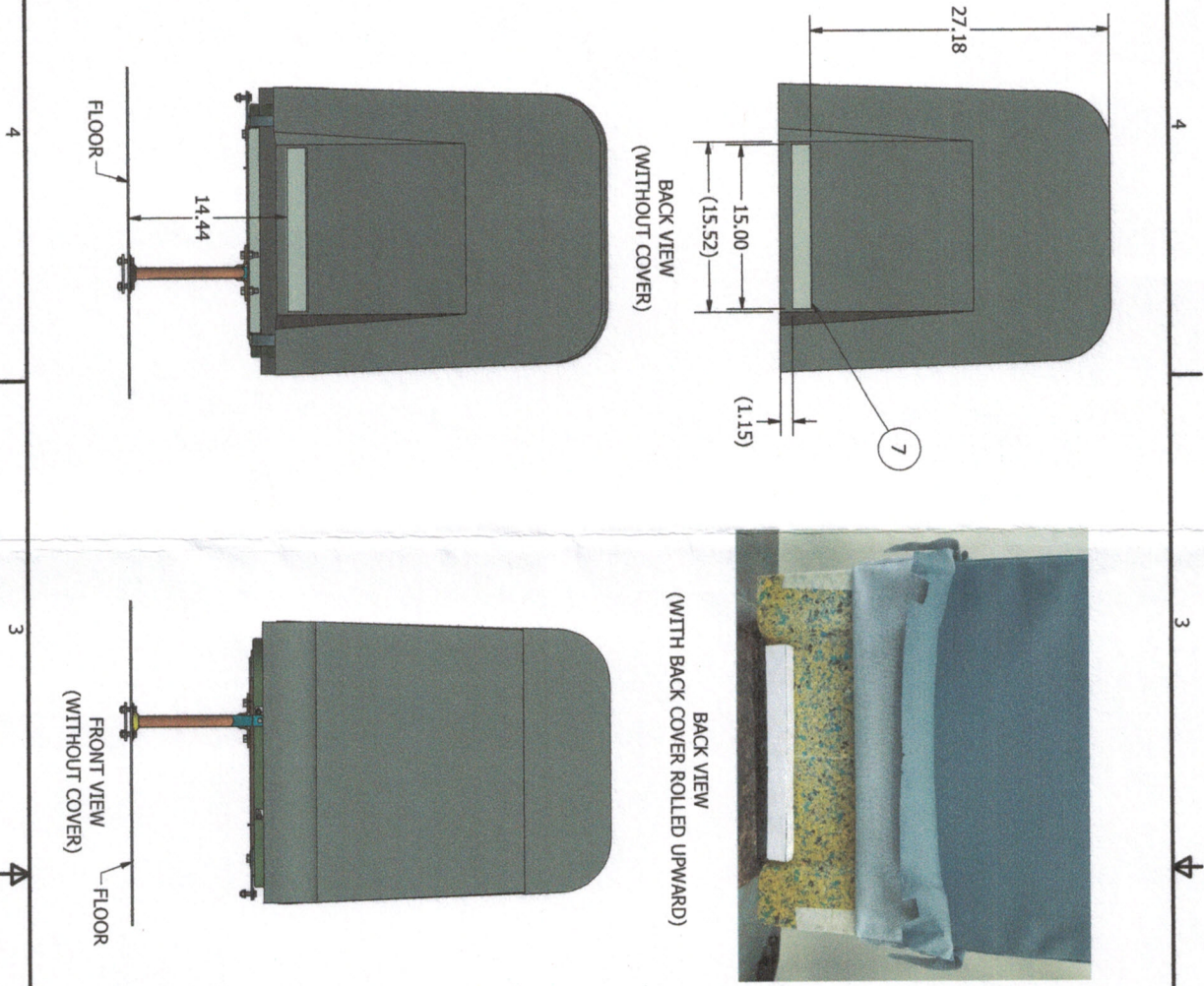
FINISH SPEC: Foam, Silver

WEIGHT/LBS: 0.0 (Inmass)

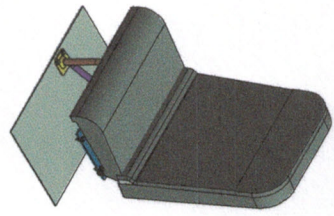
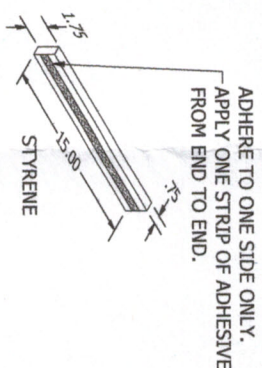
MATERIAL SPEC: Foam, Silver

DATE: 7/16/2018
 DRAWN BY: gms
 CHECKED BY: gms
 PART NUMBER: INS-174

SHEET 1 of 1
 REV B



REVISION HISTORY		1	DATE
REV	ECN	DESCRIPTION	DRN BY
A	CM00644	NEW RELEASE	ALN 9/10/2018



**RECALL #18E-056
 SERVICE REPAIR PROCEDURE #1801-0014**

INSTRUCTIONS:

1. IDENTIFY SB11 26" SEATS, STYRENE 203-717-26 & ADHESIVE.
2. REMOVE STAPLES FROM BOTTOM OF SEATBACK THAT ARE ATTACHED IN TACK STRIP.
3. PULL UPWARD ON BACKCOVER AND ROLL CAREFULLY ON ALL SIDES, ENOUGH TO COMFORTABLY WORK WITH ADDING STYRENE. (SEE PICTURE)
- *NOTE: LIKELY PLASTIC FILM WILL BE IN PLACE BETWEEN THE COVER AND FOAM. PLASTIC FILM CAN BE TUCKED UNDER COVER. IT IS USED FOR AN ASSEMBLY AID.
4. MEASURE LOCATION OF STYRENE PART FROM FLOOR UPWARD 14.44"
5. APPLY ADHESIVE TO ONE SIDE OF STYRENE. (SEE STYRENE VIEW)
6. BEFORE SECURING STYRENE, ASSURE DIMENSION VERTICALLY AND PLAN TO CENTER STYRENE HORIZONTALLY. PLACE GLUED SIDE OF STYRENE 203-717-26 TO BACK OF FOAM.
7. PRESS FIRMLY ON STYRENE TO ASSURE SECURE ATTACHMENT TO FOAM.
8. CAREFULLY PULL COVER BACK DOWNWARD ON ALL SIDES AND SECURE WITH APPROXIMATE QUANTITY OF STAPLES REMOVED.
- *NOTE: IF THE NEWLY ADDED STYRENE PART BECOMES LOOSE WHEN PULLING DOWN COVER, REPEAT NEEDED STEPS ABOVE TO SECURE STYRENE.

ITEM	PART NUMBER	QTY	DESCRIPTION
1	203-717-26	1	STYRENE, 0.75 X 1.75 X 15.00
2	800-652	.01	ADHESIVE SPRAY, 3M SUPER 77

PARTS LIST

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HSM SOLUTIONS The C.E. White Co.
 New Washington, Ohio 44854
 417-698-6500 P.O. Box 308
 PH 419-692-2157 FAX 419-692-2944
 WWW.CEWHITELTD.COM

INS-175 SB11 26 COMPLETED SEAT FOAM

THIRD ANGLE	TOLERANCES UNLESS OTHERWISE SPECIFIED	HOLE DIAMETER	SCALE
XX ± .1	XX ± .05	XX ± .01	1/4"
XX ± .03	XX ± .01	XX ± .005	1/8"
XX ± .01	XX ± .005	XX ± .002	1/16"

WEIGHT/LBS: 0.0 (mass) FINISH SPEC: Form, Shro

PART NUMBER: INS-175

DATE: 8/7/2018

CHK/APP: BT