

HSM SOLUTIONS

RECALL #18E083 SERVICE REPAIR PROCEDURE #1801-0012



ILL #2
#500-094, ICS LOWER BELT CLIP
CUSHION FRAME ICS ROD



ILL #3
#500-094, ICS LOWER BELT BUCKLE
GROMMET



#600-640, CUSHION KEY
PLUNGER

ILL #5



ICS BELT CLIP
TOP VIEW
BOTTOM VIEW
#500-094, ICS LOWER BELT BUCKLE
(w/ REQUIRED LABEL)

NOTE!

1. THIS REPAIR PROCEDURE IS TO BE USED FOR 17 OR FEWER SEATS TO BE REPAIRED AT A PARTICULAR LOCATION.
2. THIS REPAIR METHOD IS INDEPENDENT OF SRP #1801-0015/INS-168. ONLY ONE REPAIR METHOD IS REQUIRED TO REPAIR A SEAT. HSM WILL DETERMINE THE REPAIR METHOD BASED ON NUMBER OF SEATS TO BE REPAIRED.

PARTS/ITEMS NEEDED:

1. 500-094 ICS LOWER BELT BUCKLE w/ LABEL
2. CUSHION KEY, #600-640
3. FLAT HEAD SCREWDRIVER
4. WEDGE OR CLOTH, (INSTALLER PREFERENCE)
5. VISE GRIPS OR CLAMP w/ RUBBER ENDS, (INSTALLER PREFERENCE)

STEPS TO REPLACE BELT:

1. FIRST CHECK WHETHER ICS LOWER BELT BUCKLE NEEDS REPLACED. IF CURRENT ICS BELT DOES NOT HAVE LABEL, PROCEED WITH REPLACING BELT.
2. ASSURE ALL NEEDED PARTS/ITEMS ARE AVAILABLE.
3. UNLOCK CUSHION AND PLACE IN UPWARD POSITION. TO UNLOCK PLACE KEY IN PLUNGER, TWIST TO SET AND PULL OUT TO DISENGAGE. SEE ILL #5
NOTE: CAN KEEP CUSHION UNLOCKED TO ALLOW FOR QUICKER REPLACEMENT, (INSTALLER PREFERENCE).
4. TO ACCESS #500-094 ICS LOWER BELT BUCKLE ATTACHMENT POINT, OPEN BOTTOM OF CUSHION COVER BY UNFASTENING HOOK AND ARROW ON SIDE OF CUSHION WHERE ICS BELT IS LOCATED. SEE ILL #2
NOTE: LOOSEN SIDE ONLY WHERE ICS BELT IS TO AVOID HAVING TO CLOSE ENTIRE CUSHION COVER. USE VISE GRIPS/CLAMP w/ RUBBER ENDS TO KEEP CUSHION COVER FROM FULLY OPENING. WHEN (2) ICS POSITIONS, INSTALL ONE AT A TIME. SEE ILL #6 (INSTALLER PREFERENCE)
5. LOCATE ICS BELT CLIP AND UNHOOK. WHEN (2) ICS POSITIONS, INSTALL ONE AT A TIME. SEE ILL #2.
6. ROTATE CUSHION INTO DOWNWARD POSITION.
7. PULL BUCKLE END OF BELT, THE PULLING MOTION MAY LOOSEN GROMMET FILLER PART AND ALLOW ENTIRE BELT TO BE REMOVED.
NOTE: IF GROMMET FILLER PART DOES NOT LOOSEN, A FLAT HEAD SCREWDRIVER CAN BE USED IN AID TO REMOVE GROMMET FILLER PART.
8. LOCATE REPLACEMENT ICS BELT 500-094 w/ LABEL.
9. GUIDE ICS BELT CLIP FIRST THROUGH GROMMET, ASSURE BELT ORIENTATION IS CORRECT.
10. ROTATE CUSHION IN UPWARD POSITION.
11. ATTACH ICS BELT CLIP INTO CUSHION FRAME ICS ROD, ASSURE BELT AND BELT CLIP ARE ON BOTTOM SIDE OF CUSHION FOAM AND FLEXMAT.
12. TO CLOSE CUSHION COVER LOCK HOOK AND ARROW. WHEN (2) ICS POSITIONS, CLOSE COVER AND REPEAT ON OPPOSITE SIDE STARTING WITH STEP #1.
13. ROTATE CUSHION INTO DOWNWARD POSITION.
14. PLACE GROMMET FILLER PART BACK INTO GROMMET, ASSURE FILLER PART IS FLUSH WITH REMAINING GROMMET ASSY.
15. ASSURE CUSHION IS LOCKED IN THE DOWNWARD POSITION.

REV	ECN	DESCRIPTION	DATE	DRN BY
C	CM0658	ADDED NOTES!	9/20/2018	ALN
B	CM0638	ADDED RECALL #18E-083	9/6/2018	ALN
A	CM0623	NEW RELEASE	8/20/2018	ALN
REVISION HISTORY				
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		The C.E. White Co. New Washington, Ohio 44854 517 Kibler St., P.O. Box 308 ph 419-492-2157 fax 419-492-2544 www.cewhite.com		
PART NUMBER INS-167		DATE 9/11/2017		

HSM RECALL #18E083 SERVICE REPAIR PROCEDURE #1801-0015 SOLUTIONS



NOTES!

1. THIS REPAIR PROCEDURE IS TO BE USED FOR MORE THAN 17 SEATS TO BE REPAIRED AT A PARTICULAR LOCATION.
2. THIS REPAIR METHOD IS INDEPENDENT OF SRP #1801-0012/INS-167. ONLY ONE REPAIR METHOD IS REQUIRED TO REPAIR A SEAT. HSM WILL DETERMINE THE REPAIR METHOD BASED ON NUMBER OF SEATS TO BE REPAIRED.



500-094 ICS LOWER BELT BUCKLE

ILL #1



ILL #3

LABEL #800-651-HT



HAIR STRAIGHTENER

LABEL
(HEAT TRANSFER NOT ACTIVATED)
EXAMPLE OF HEAT TRANSFER CLEAR LABEL
(NOT 800-651-HT)

ILL #2

LABEL
(HEAT TRANSFER ACTIVATED)

PARTS/ITEMS NEEDED:

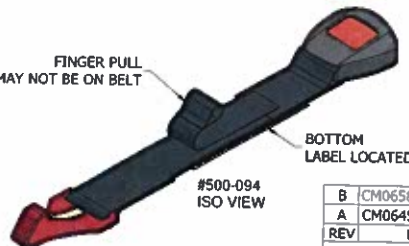
1. HAIR STRAIGHTENER
2. EXTENSION CORD
3. CUSHION KEY, #600-640 (ONLY NEEDED IF CUSHIONS ARE IN UPRIGHT POSITION)

STEPS TO REPLACE BELT:

1. FIRST CHECK WHETHER ICS LOWER BELT BUCKLE NEEDS REPLACED. IF CURRENT ICS BELT DOES NOT HAVE LABEL, PROCEED WITH THE ADDITION OF LABEL 800-651-HT.
2. LOCATE LABEL AS SHOWN ON BELT 500-094 BOTTOM VIEW. ASSURE LABEL IS LOCATED ON BOTTOM OF BELT.
3. USE HEATED HAIR STRAIGHTENER OVER BELT AND LABEL. GLIDE HAIR STRAIGHTENER BACK AND FORTH SLOWLY AS NEEDED TO ACTIVATE LABEL HEAT TRANSFER.
NOTE! SEE ILL #2 TO SEE VISUAL DIFFERENCE OF ACTIVATED HEAT TRANSFER ON LABEL.
NOTE! USE CAUTION TO NOT KEEP HAIR STRAIGHTENER IN ONE AREA TOO LONG. THIS WILL AVOID OVERHEATING THE LABEL THAT COULD CAUSE DAMAGE/LEGIBILITY.
4. ASSURE LABEL DOES NOT MOVE WHILE ACTIVATING HEAT TRANSFER.
5. CHECK THAT LABEL HEAT TRANSFER IS FULLY ACTIVATED ON WEBBING. ANY QUESTIONABLE AREAS REPEAT STEPS 2 - 5.



#500-094, ICS LOWER BELT BUCKLE
(w/ REQUIRED LABEL)



BOTTOM LABEL LOCATED



B	CM0658	ADDED NOTES!	9/20/2018	ALN
A	CM0645	NEW RELEASE	9/10/2018	ALN
REV	ECN	DESCRIPTION	DATE	DRN BY

REVISION HISTORY

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DESCRIPTION	CS BELT LABEL ADDITION INS POSITIONING	DATE	9/11/2018	SHEET	1
REV	C	DATE	TAR 03 18	REV	1
INS-168					B