

## SAFETY ADVISORY # 18-328

### Summerland Propane Bottle Bracket

Keystone is conducting a voluntary RECALL notification campaign in accordance with the National Highway Transportation and Safety Act. It has been decided that the vehicles in the recall population have a propane bottle bracket with 2 mounting legs that may break at the mounting point. Under certain conditions during travel, the bracket can break at the mounting point allowing the propane bottle to become detached from the frame of the unit leading to an increased risk of property damage and/or personal injury.

**Models Included:** 2019 Summerland Travel Trailers: 1800BH, 1760BH, 1750RD

**Serial Number Ranges:** 2019 KW150830 - KW151173

**Parts Required:** 1 – KRV # 401368 - Bottle - LP - Bracket - Single - 01364-8  
3 – 5/16" x 1" self-tapping or self-threading screws (purchased locally)

**Tools Required:** - Screw gun - 1/2" wrench or driver - drill - 9/32" drill bit

**Note – Check serial number on Key Express to verify the campaign is open. Some vehicles were repaired before they left Keystone.**

**When performing warranty or recall service, please make certain that appropriate Personal Protective Equipment (PPE) is used.**

The remedy is to remove the Propane bottle bracket with 2 legs and install KRV# 401368 with 3 legs.

### **REPAIR INSTRUCTIONS**



#### **Step 1**

Locate the trailer on a level, flat, hard surface. Chock the wheels. Disconnect 12v DC power and 120v AC power.

#### **Step 2**

Locate the Propane bottle at the front of the unit and turn off the propane supply and remove the bottle, Figure 1.

#### **Step 3**

Remove the screws holding the bracket down and remove the bracket. The old bracket must be field scrapped and not used for any other application. Reinstall the two screws in the old holes that they were removed from.

**Fig. 2****Fig. 3****Step 4**

Place propane bottle bracket (KRV # 401368) on platform and center as pictured in Figure 3. Mark holes and set the bracket aside. Using a 9/32" drill bit, drill the holes that were marked for the bracket.

**Step 5**

Set the bracket over the holes from step 5 and install the 5/16" screws to mount the bracket to the platform.

**Step 6**

Install the propane bottle and proceed to warranty reimbursement.

**WARRANTY REIMBURSEMENT****REPAIR**

Submit the claim on Key Express using **Flat Rate Code # 7132842B**

In the Complaint section note: Safety Advisory # 18-328

In the Cause section note: Safety Advisory # 18-328

In the Correction section note: Installed 3 legged propane bottle bracket

The amount of time authorized for this repair is **.5 hour**.

**PARTS DISPOSITION**

No parts return. 2-legged bracket must be destroyed.

Please call Keystone RV Customer Service at **(855) 895-4422** if you have any questions.