



Technical Service Bulletin

GROUP RECALL	NUMBER 18-01-001-G
DATE MAY, 2018	MODEL(S) G80 (DH) G90 (HI)

SUBJECT: 2018 G80 (DH) AND G90 (HI) FRONT AND REAR GLASS REPLACEMENT (RECALL CAMPAIGN 001G)

★ IMPORTANT

DEALER STOCK AND RETAIL VEHICLES*

Dealers must perform this Recall Campaign on all affected vehicles prior to customer retail delivery and whenever an affected vehicle is in the shop for any maintenance or repair.

When a vehicle arrives at the service department, access Hyundai Motor America's "Warranty Vehicle Information" screen via WEBDCS to identify open Campaigns.

Description: Certain 2018MY G80 (DH) and G90 (HI) vehicles may have front and rear glass that was attached using incorrect primer. Over time the incorrect primer may lose some of its glass bonding strength. If the glass bonding strength is reduced, the rear glass could become detached while driving. If the rear glass should detach while driving, it may become an obstacle to other drivers, increasing the risk of a crash.

Applicable Vehicles:


2018MY G80 (DH) vehicles produced from February 14, 2018 through February 21, 2018.
2018MY G90 (HI) vehicles produced from February 12, 2018 through February 22, 2018.

Parts Information:

Location	Part Name	Figure / Part Number		Figure
Front	Windshield Glass	G80 (DH)	86111-B1300 (w/o HUD)	
		G80 (DH)	86111-B1310 (with HUD)	
	G90 (HI)	86111-D2030		
	Moulding – Windshield Glass	G80 (DH)	86130-B1000	
G90 (HI)		86130-D2000		
Rear	Rear Glass	G80 (DH)	87110-B1010QQH	
		G90 (HI)	87111-D2000QQH	
	Moulding – Rear Glass	G80 (DH)	87130-B1000	
		G90 (HI)	87130-D2000	
	LWR Moulding – Rear Glass	G80 (DH)	87136-B1000	
		G90 (HI)	87136-D2000	
	LWR Clip – Rear Glass	G90 (HI)	87138-D2000	

NOTE: Purchase the body to glass primer and sealant locally.

SST Information:

SST Name	SST Part Number	Figure
LKAS (Lane Keeping Assist System) camera calibration tool	09890-3V100	

NOTE: The LKAS was shipped to each dealer as an essential tool. Additional calibration tools can be purchased from Bosch at 1-866-539-4248.

Warranty Information:

Model	Op. Code	Operation	Op. Time	Causal Part	Nature Code	Cause Code
G80 (DH)	80C025R3	FRONT & REAR GLASS REPLACEMENT	4.9 M/H	87110-B1010QQH	B11	ZZ7
G90 (HI)	80C025R1		5.8 M/H	87111-D2000QQH		

NOTE 1: Submit Claim on Campaign Claim Entry Screen

NOTE 2: Sublet amount of \$50.00 will be included on every campaign claim for reimbursement of glass primer and sealant.

NOTE 3: If repair is sublet to a glass shop, a copy of the sublet bill must be attached to the campaign claim. If repair is performed in-house, a copy of the R.O. must be attached to the campaign claim.

NOTE 4: If a part is found in need of replacement while performing Recall 001G and the affected part is still under warranty, submit a separate claim using the same Repair Order. If the affected part is out of warranty, submit a Prior Approval Request for goodwill consideration prior to performing the work.

Service Procedure:

1. Replace the front windshield and rear glass with new parts according to standard procedures in the repair manual.

Windshield Glass	Body (Interior and Exterior) > Windshield Glass > Repair procedures
Rear Glass	Body (Interior and Exterior) > Rear Window Glass > Repair procedures

2. Calibrate the camera unit of the LKAS system according to standard procedures in the repair manual.

G80 (DH)	Body Electrical System > LKAS (Lane Keeping Assist System) > Description and Operation
G90 (HI)	Body Electrical System > LKAS (Lane Keeping Assist System) > Repair procedures