

<b>REFERENCE:</b>	Nova Bus Manuals
<b>SECTION:</b>	05: Axle, central and rear
<b>RS N°:</b>	MQR 7621-1248
<b>EFFECTIVE IN PROD.:</b>	LA34-001 (2017MR)
<b>TC RECALL N°:</b>	TC 2018-257
<b>NHTSA RECALL N°:</b>	NHTSA 18V299

**APPLICATION DEADLINE:** NA  
**CLAIM REFERENCE NUMBER:** SR-4419

<b>SUBJECT:</b>	Brake caliper recall campaign
<b>JUSTIFICATION:</b>	Increased friction on caliper guide pins due to surface roughness

LEVEL	DESCRIPTION	DIRECT CHARGES		TIME
		LABOUR	MATERIAL	
1	Install a brake caliper rebushing kit or a swing unit	Nova Bus	Nova Bus	6h40min/11h20min *
2	–	–	–	–

\* When installing swing units (fully built calipers, left N8908326, right N8908325), order two actuator nuts (N8908945) per caliper, use 6h40min total for two axles  
 \* When removing, rebushing and installing all four calipers use 11h20min total for two axles

**MATERIAL**

QTY	PART N°	REVISION	REPLACES PART N°
<b>LEVEL 1</b>			
2	19513083	–	Pad kit
4	N8908324		Bushing kit
<b>LEVEL 2</b>			
–	–	–	–

Materials will be available within 70 days once your order has been placed. To order, please contact Prevest Parts by phone at 1-800-771-6682, by fax at 1-888-668-2555 or by email at [prevostparts.commandes@volvo.com](mailto:prevostparts.commandes@volvo.com). Specify document number, quantity of parts required and shipping address.

**DISPOSAL OF PARTS**

<b>REMOVED PARTS ARE:</b>	<b>DISCARDED</b>	<b>RETAINED *</b>	* To be reimbursed, the parts must be retained and returned in accordance with the usual warranty procedure.
	–	Yes	

**REVISION HISTORY**

REV.	DATE	CHANGE DESCRIPTION	WRITTEN BY
NR	2018-07-20	Initial release	Marc Rougeau
R1	2018AU23	Added instructions to steps 1.7, 1.13, 1.15 and 1.19 Added times to the description	Marc Rougeau
R2	2018DE03	Added detail to the level 1 description on page 1	Marc Rougeau

CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
Austin - CMTA - Texas	LA17	5101	5107	S92J2	S92J3	7
Houston - Texas	L952	1580	1580	S92J5	S92J5	1
Houston - Texas	L982	1581	1599	S92J5	S92J5	19
New York City Transit - New York	L958	5439	5439	S92J9	S92J9	1
New York City Transit - New York	L958	5440	5441	S92J5	S92J1	2
New York City Transit - New York	L958	5442	5442	S92J9	S92J9	1
SEPTA - Pennsylvania	L746	7418	7418	S92L0	S92L0	1
SEPTA - Pennsylvania	L746	7420	7420	S92L4	S92L4	1
SEPTA - Pennsylvania	L746	7423	7437	S92L6	S92L6	15
SEPTA - Pennsylvania	L746	7439	7451	S92L5	S92L0	13
SEPTA - Pennsylvania	L746	7453	7454	S92L6	S92L8	2
SEPTA - Pennsylvania	L861	7300	7483	S92L5	S92L8	31

**WARNING**

Follow your internal safety procedures.

**PROCEDURE**

- 1.1. Park the vehicle on level ground and place the transmission in neutral (N).
- 1.2. Place the master control switch and the battery disconnect switch in the off position. Follow your local lock-out procedure (see Figure 1).

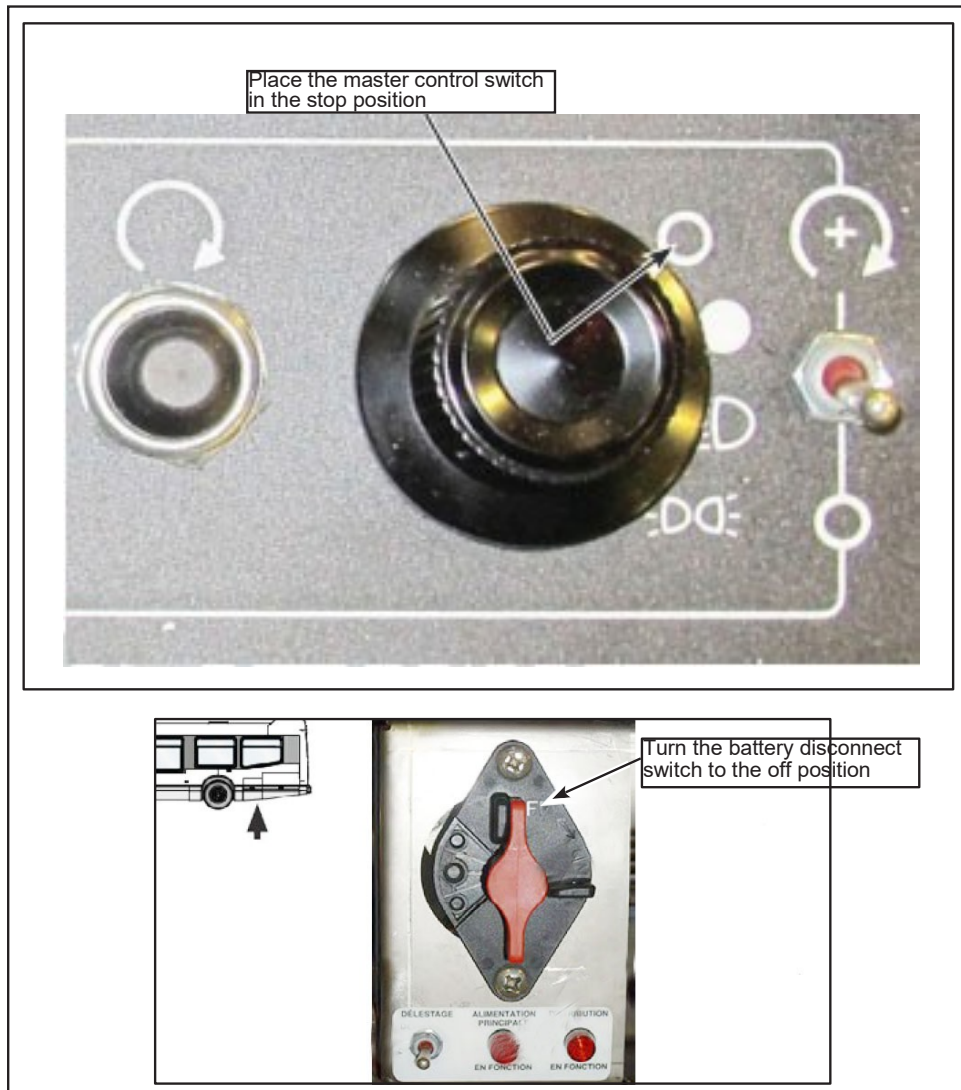


Figure 1 - Place the Master Control Switch and the Battery Disconnect Switch in the Stop Position

**NOTE**

The following procedure is provided by ZF Group and Knorr-Bremse. Nova Bus cannot be held responsible for its content. Contact your service rep for replacement part plan. For caliper replacement omit the rebushing process.

1.3. Knorr brake caliper version SB7 identification (see Figure 2). Documentation of completed service must be logged on affected axle spreadsheet, see annex 1.

- ✓ Caliper identification:  
- SB7 (ScheibenBremse)
- ✓ The Knorr type plate includes brake type, Knorr-Bremse part number, axle or vehicle manufacturer's identification number and Knorr-Bremse date of manufacture
- ✓ Radial disc brake SB7 caliper are installed on rear axles (center/drive) with radial mounted service/parking brake chamber

Identification Plate variations

Radial disc brake SB7

Figure 2 - Brake Caliper Identification

1.4. Raise the vehicle according to your maintenance facilities procedures. Secure the vehicle with additional supports at the correct supporting points, see section 18 (Hoisting and Towing) of the maintenance manual (see Figure 3).

T-DRIVE CONFIGURATION

**H** - HOISTING (REFERS TO RAISING THE BUS USING EQUIPMENT SUCH AS KONI TOWER HOISTS UNDER THE WHEELS/TIRES OF THE BUS)

**J** - JACKING (REFERS TO LOCATIONS ON THE BUS WHERE A FLOOR OR BOTTLE JACK IS USED TO RAISE THE BUS)

**M** - MANDATORY SUPPORT POINT FOR SAFETY STANDS

**S** - SUPPORT POINT FOR SAFETY STANDS

**A** - ADDITIONAL SUPPORT POINTS FOR SAFETY STANDS

**! WARNING**

Although it is recommended to follow internal, local, state/provincial, and federal regulations when hoisting, Nova Bus advises to use a minimum of four safety stands to support the vehicle. Two stands should be placed behind the rear axle, and two at the front axle.

Figure 3 - Hoisting Points

1.5. Verify and record (see Annex 1) the affected axle serial no. on the type plate (see Figure 4).

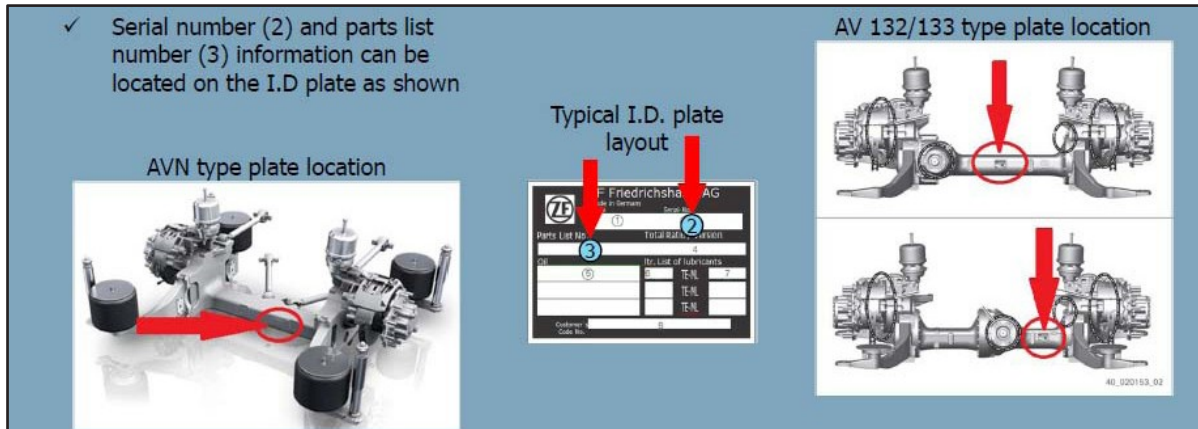


Figure 4 - Axle Serial no.

1.6. Remove the left and right wheels (see Figure 5).

1. Completely loosen the Lug nuts, but do not fully remove one of the nuts (in 12-o'clock position)
2. Support the wheel by a wheel lift, loosen the remaining Lug Nut and remove the wheel
3. Pay attention that the second wheel does not drop!
4. If the second wheel got stuck, screw in a Lug nut in 12 o'clock position by some thread turns
5. Then loosen the wheel by means of a suitable assembly lever
6. Support the wheel by means of a wheel lift. Unscrew remaining Lug nut and remove the releasing wheel

Figure 5 - Wheel Removal

1.7. Verify and record (see Annex 1) the Knorr brake caliper production no.. If the production date code is out of range or if the caliper type plate is already punched, no further action is required (see Figure 6). Indicate labor time to submit a claim.

- ✓ Remove caliper type plate protective film and note caliper information on check sheet
- ✓ The brakes possibly affected are 22.5" Radial disc brakes SB7XXX, manufactured between 01.01.2015 and 16.01.2017
- ✓ The production date of the disc brakes can be determined from the serial number. The first 6 digits of the serial number can be decrypted as follows:
  - ✓ Digit 1: A, L, or C for the manufacturer
  - ✓ Digit 2 + 3: Year of manufacture e.g. 15 = 2015
  - ✓ Digit 4 + 5: Production week, e.g. 36 = 36<sup>th</sup> week in the year of manufacture
  - ✓ Digit 6: Day in the production week 1 = Monday, 2 = Tuesday, etc.
- ✓ Parts manufactured during this period have a manufacturer code beginning with an A or L followed by 15xxx xxx and ending with an A or L followed by 17031

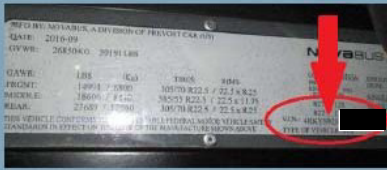
**NOTICE**  
If the caliper has been already modified no modification needed (visible with a punch on the type plate)

Figure 6 - Brake Caliper Production no.

1.8. Collect all relevant data (see Annex 1) (see Figure 7).

- ✓ Please collect all relevant information
- ✓ Requirement is to submit 1 claim per caliper (2 claims per axle)
- ✓ Must provide Knorr caliper type plate information including removed and replacement caliper information (where applicable)
- ✓ Please provide information listed below as well:
  1. Vehicle in service date (provided by depot)
  2. Vehicle fleet number
  3. Chassis no. (VIN number)
  4. Vehicle mileage
  5. Axle part list number
  6. Axle serial number
  7. Date of re-bushing

**Typical VIN location**



**Dash Mileage readout**




Figure 7 - Collect Relevant Data

1.9. Removal of the brake chambers left and right side (see Figure 8).

1. Cage the parking brake
 

**Caution!**

*Ensure that the park brake is engaged and the spring chamber is released by compressed air*

*Note: Without air-released spring brake, the caging bolt would be highly stressed when backed out*
2. Do not use "power tools"!
3. Clean the surrounding of the attachment areas in order to avoid ingress of dirt into the interior of the brake
4. Loosen the locknuts and remove brake chamber
5. Fix brake chamber with suitable aids (e.g. wire, rope) in the wheel house and cover the openings
6. Inspect mounting face on the brake caliper for any signs of moisture (rust) or contamination
7. Protect the mounting face on the brake caliper by an adequate protective cover or cloth

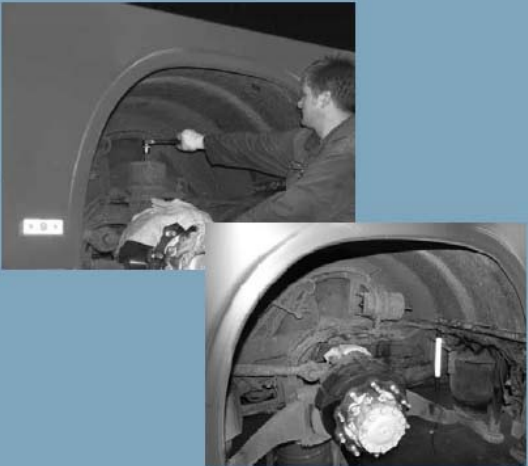


Figure 8 - Removal of Brake Chambers


1.10. Removal of electrical wear sensor connections or potentiometer connections (see Figure 9).

1. Loosen the screws at the potentiometer (wear indicator) and pull off the releasing plug
2. Inspect for any bent pins or corrosion at the plug

**NOTICE**

Pad wear may be monitored on certain busses through the dash. If reading is N/A in any position, potentiometer must be tested for correct function

**Removal of potentiometer screws**



**Potentiometer location**

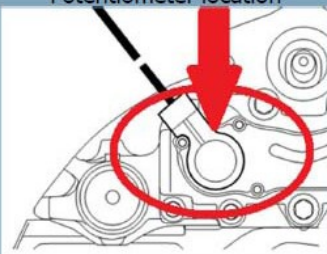


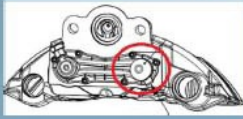

Figure 9 - Removal of Wear Sensor

1.11. Remove the brake pads (see Figure 10).

- ✓ To remove brake pads proceed as follows:

1. Remove adjuster rubber cap
2. Turn adjuster (10mm) in counterclockwise direction manually until contact is obtained
3. Remove spring split pin.
4. Remove washer and pin
5. Remove pad retainer bar
6. Remove brake pads

Slack adjuster location

Back off slack adjuster and remove the pad retainer bar in order to remove pads


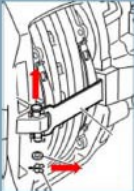
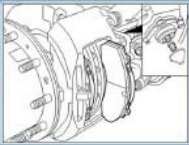




Figure 10 - Remove the Brake Pads

1.12. Remove the 6 carrier bolts at the center or drive axle (see Figure 11).

- ✓ To remove the caliper and carrier together proceed as follows:

1. Loosen 6 hexagon bolts and fit bolt on the brake caliper carrier (4 bolts for the front axle)
2. If the threads of the bolts or the bore is not damaged or corroded, the bolts can be reused (front with Loctite)
3. Remove brake caliper and carrier from axle

**CAUTION**  
Hold Caliper only at its outer side. Never get your fingers between Caliper and Carrier!

**NOTICE**  
Pay close attention to the position of the fit bolt. Carrier bracket has small recess only in one location for position of the fit bolt




Figure 11 - Remove the 6 Carrier Bolts

1.13. Follow the re-bushing instructions (see Annex A and Figure 12).

- ✓ Follow the re-bushing instructions (Knorr/Bendix repair manual for SB7radial disc brake, mark the type plate accordingly)
- ✓ Paint mark the rebushed caliper with a green visible dot that it has been modified
- ✓ Option: follow the instruction how to change the tappet boots

SB7 Radial Disc Brake Manual

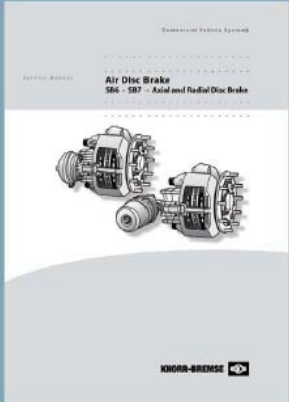


Figure 12 - Rebushing Instructions

1.14. Install the re-bushed or new Knorr brake caliper (see Figure 13).

- ✓ Place complete re-bushed Knorr caliper/carrier assembly onto the hub carrier
- ✓ To install SB7 mounting bolts (Qty. 6):
  1. Verify the condition of the bolts and thread holes, if not corded or damaged, they can be reused
  2. Screw in fit bolt at the front in driving direction and tighten. Torque to 270 Nm
  3. Screw in remaining hexagon screws and tighten. Torque to 270 Nm

**NOTICE**  
Do not torque fit bolt in incorrect position. Damage to bolt and caliper carrier may result.




Figure 13 - Install Re-bushed or New Brake Caliper

1.15. Refit the brake chamber, use the new actuator nuts provided in rebushing kits or (N8908945) provided (see Figure 14).

- ✓ To install brake chamber proceed as follows:
  1. Ensure that the spring brake is still released by compressed air
  2. Mount brake chamber with the connections in direction as removed
  3. Fix brake chamber on brake caliper by means of new locknuts
  4. Tightening torque (M16x1.5) MA = 195 ± 15 Nm
  5. Release the caging bolt to the brake release position with the tightening torque specified by the manufacturer

**Note:**  
Different manufacturers may call for different torques and the actuator is not always included in ZF's delivery scope

  6. Install the potentiometer (wear indicator) electrical connector and tighten the two screws

Install new locknuts and torque


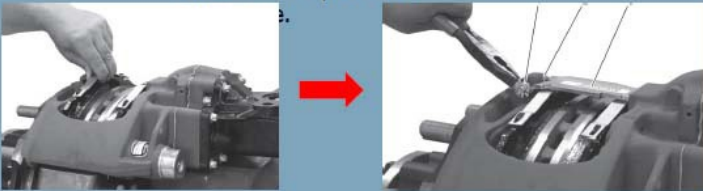


Figure 14 - Install Brake Chamber

1.16. Install brake pads, installing new brake pads (see Figure 15).

- ✓ To refit brake pads proceed as follows:
  1. Install brake pads
  2. Install pad retainer bar
  3. Install washer and pin
  4. Install the shear adapter
  5. Turn adjuster (10mm) in clockwise direction manually until contact is obtained. Then back off three clicks to set pad clearance
  6. Install protective cap and shear nut

Install brake pads and



Adjust pad clearance (back 3 clicks) and install new cap.

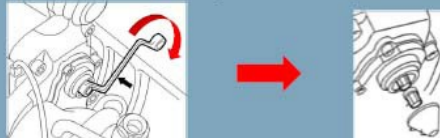


Figure 15 - Install Brake Pads

1.17. Install the wheels (see Figure 16).

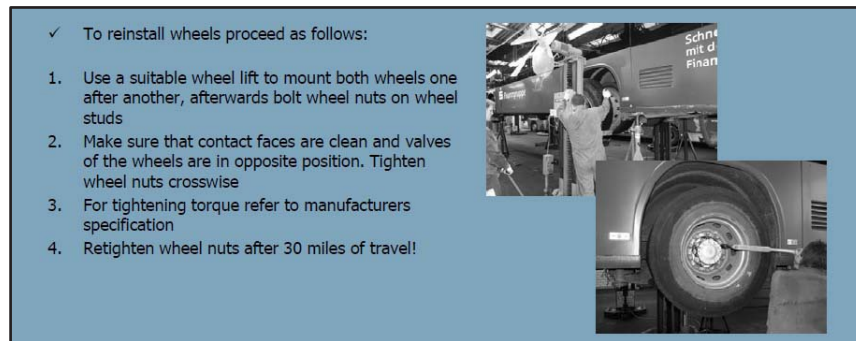


Figure 16 - Install the Wheels

1.18. Deceleration test (see Figure 17).

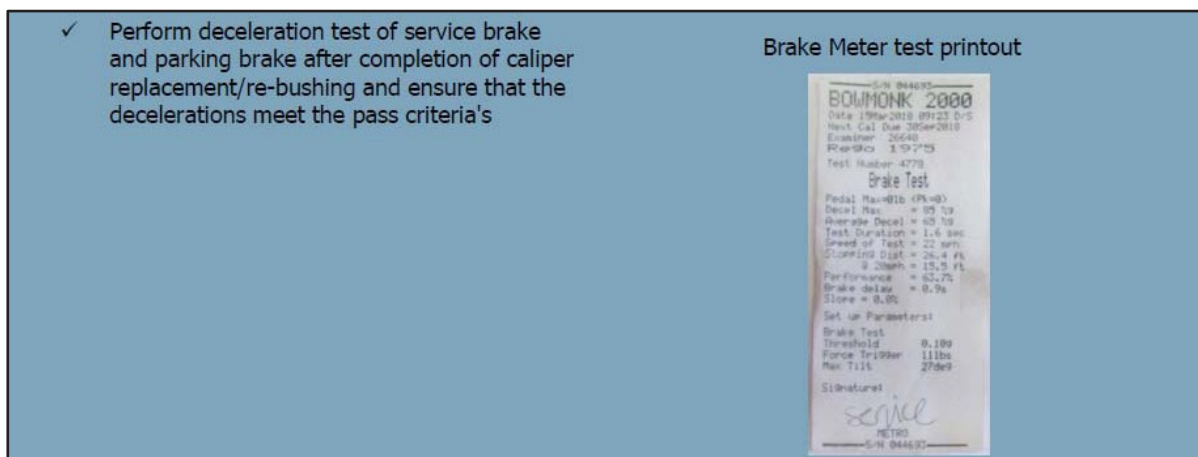


Figure 17 - Deceleration Test

1.19. Send relevant data to ZF via the OEM (see Figure 18).❖



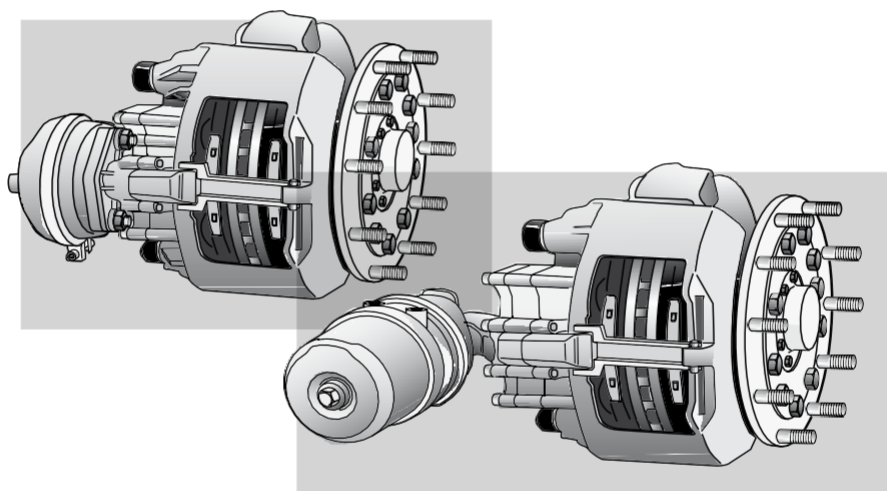
Figure 18 - Send Relavent Data to ZF

Annex A

Commercial Vehicle Systems

Service Manual

**Air Disc Brake**  
**SB6 - SB7 - Axial and Radial Disc Brake**



10 Guide Pin Bush Replacement  
(for Axial and Radial Disc Brakes)

In order to remove and fit Brass Bush (7) use the Pull-in/Pull-out Tool (D) (Part No. II19254).

To groove Brass Bush (7), Grooving Tool (F) (Part No. II36797) must be used.

Remove Caliper (see Section 8.1).

Remove Guide Pin (5 or 5a) and Inner Boot (9) (see Section 9).

10.1 Brass Bush (7) Replacement

Pull out Brass Bush (7) with Tool (D) (Part No. II19254) - see Sketch 1.

If Caliper has a groove (see arrow A):

Pull in new Brass Bush (7) with Tool (D) - see Sketch 2.

Remove Tool (D).

To prevent longitudinal displacement of the new Brass Bush (7) it must be grooved (see arrow B).

Before insertion of the Grooving Tool (F) (Part No. II36797), its hexagon screw must be wound out so that the head of the screw is approximately 20mm from the tool face. Insert the Grooving Tool (F) fully into the Brass Bush (7).

Wind in the hexagon screw of the Grooving Tool (F) to its stop.

Slacken the screw and rotate the Grooving Tool (F) in the Brass Bush (7) by approximately 60 degrees.

Again wind in the hexagon screw of the Grooving Tool (F) to its stop.

The new Brass Bush (7) is now firmly retained in the Caliper (see arrow B).

Before removing the Grooving Tool (F), its hexagon screw should be wound out approximately 20 mm.

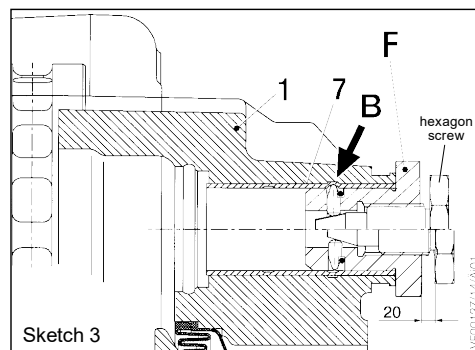
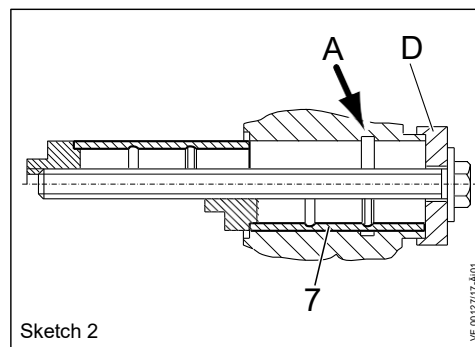
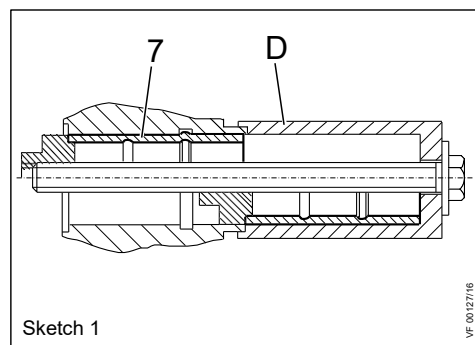
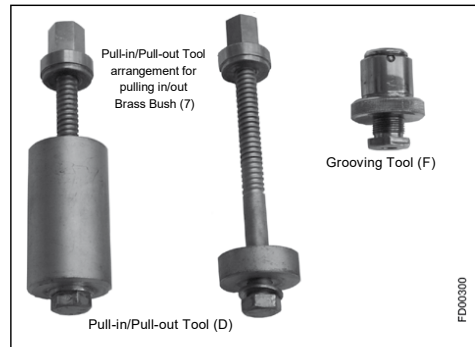
If Caliper has no groove:

(Note: Groove is always located on the inboard side).

Pull in new Brass Bush (7) with Tool (D) - see Sketch 2.

Check contact area of Brass Bush (7) for burrs and remove any burrs.

Grease Bush with white Grease (Part No. II14525 or II32868).



10.2 Rubber Bush (6a or 6b) Replacement

Note:

A short or long version of the Rubber Bush (6a or 6b) is possible. The two versions are not interchangeable - see Sketch 4.

If necessary remove the Caliper (see Section 8.1).

Remove Guide Pin (4a or 4b).

Pull Rubber Bush (6a or 6b) out of bore.  
Check bore for corrosion, clean and if necessary use a corrosion protection paint (e.g. Zinc spray).

Note:

Grease new Rubber Bush (6a or 6b) inside and outside with green Grease (Part No. I132793 or Z000046).

**ATTENTIO N!**

*Under no circumstances must the **white Grease** ( containing mineral oil) be used for lubricating the Rubber Bush ( 6 a or 6b) and Guide Pin ( 4 a or 4b). Use only synthetic based **green Grease** (Part Number I132793 or Z 000046).*

Deform new Rubber Bush (6a or 6b) and push from the inside of the Caliper into the bore.

Push Rubber Bush (6a or 6b) so that the external positioning ring(s) locate in the groove(s) (see arrows).

**ATTENTIO N!**

*The Guide Pins ( 4 and 5) as well as the Caliper Bolts ( 39 and 40) are highly stressed items. They must be replaced whenever the Caliper (1) is removed from the Carrier ( 2).*

Assemble Guide Pin (4a or 4b).

Re-fit Caliper (see Section 8.2).

Note:

Torque Caliper Bolts (39a) and (39b) to 180 Nm plus 90°. Check that the Caliper slides easily.

**ATTENTIO N!**

*Screw threads and tapped holes must be clean and dry (free of lubrication).*

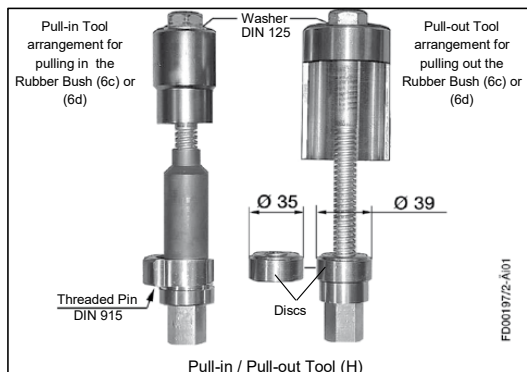
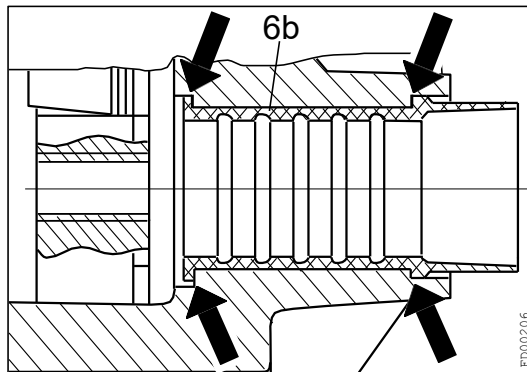
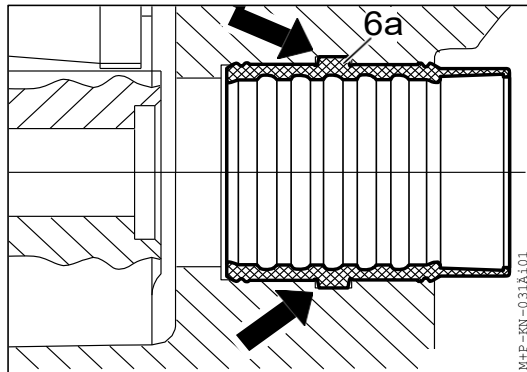
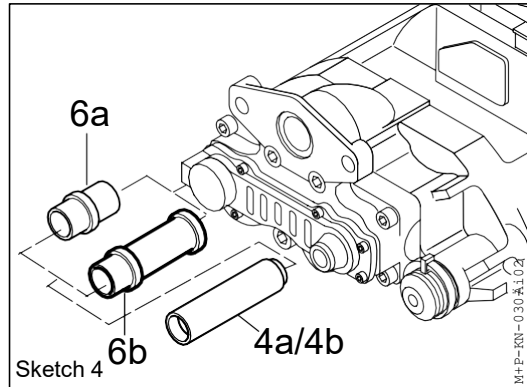
10.3 Rubber Bush (6c or 6d) Replacement

If necessary remove Caliper (see Section 8.1).

Use tool (H) (Part No. Z004198) for the assembly of the Rubber Bush (6c or 6d), (see adjacent picture).

Note:

Depending upon shape of the Rubber Bush (6c or 6d) the appropriate disc must be selected, for pressing out (see also Section 10.3.2).



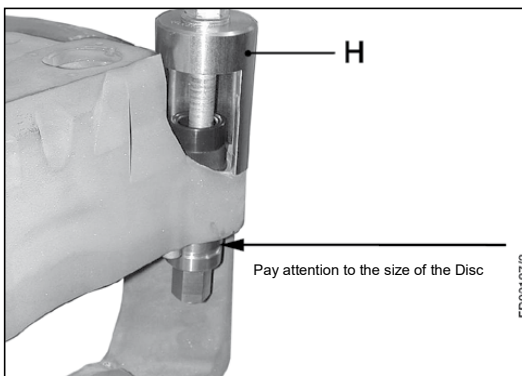
10.3.1 Removal of Rubber Bush (6c or 6d)

Remove Guide Pin (4c or 4d) .

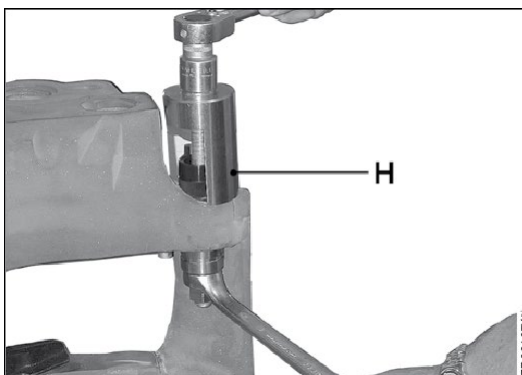
Clean Caliper in the area of the Rubber Bush.

Select appropriate disc for pressing out the Rubber Bush (6c or 6d). The disc locks into the Rubber Bush.

Position the Tool (H) (Part No. Z004198) as shown in the adjacent picture. Lightly screw on the nut by hand.



Hold the nut with a ring spanner and with a suitable socket or ring spanner tighten to remove the Rubber Bush.



10.3.2 Fitting of Rubber Bush (6c or 6d)

Check bore for corrosion and clean.

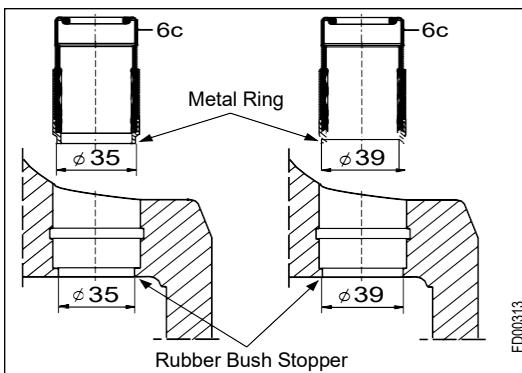
Rubber Bush (6c) is existing in two different versions.

Make sure, that the diameter ( $\phi$ ) of the Metal Ring is the same as the diameter ( $\phi$ ) of the Rubber Bush Stopper.

**ATTENTIO N!**

*If the wrong Rubber Bush ( 6c) is fitted, it can beco m e loose, affect the Caliper M ove m ent along the Guide Pins and reduce the braking force.*

Insert Metal Ring of the Rubber Bush (6c or 6d) into the caliper bore.



**ATTENTIO N!**

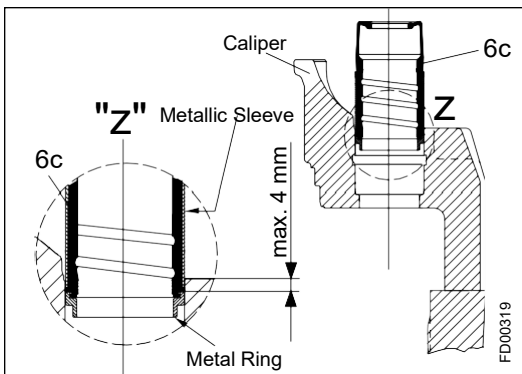
*The Metallic Sleeve of the Rubber Bush ( 6c or 6d) must not enter the caliper bore by more than 4 mm.*

*If the Metallic Sleeve of the Rubber Bush ( 6c or 6d) enters the caliper bore by more than 4 mm then the caliper bore is worn and the Caliper must be replaced.*

Unscrew Threaded Pin in the Tool (H), so that there is no projection at the contact surface - see sketch 2 on page 46.

Push Rubber Bush (6c or 6d) into the Tool (H) - see sketch 1 on page 46.

Position Tool (H) with Rubber Bush (6c or 6d) as shown in adjacent picture - see sketch 1 on page 46.



Lightly screw on the nut by hand.

Screw in Threaded Pin until it contacts the Caliper in order to adjust possible unevenness at the contact surface - see sketch 2.

Using Torque Wrench pull in Rubber Bush (6c or 6d) (min. 8 Nm up to max. 45 Nm).

Note:

Do not tilt the Rubber Bush (6c) or (6d) when pulling-in.

Remove the Tool.

**ATTENTION!**

*If the torque is < 8 Nm or > 45 Nm, then the Caliper must be replaced. Failure to replace the Caliper could lead to a guidance failure.*

**ATTENTION!**

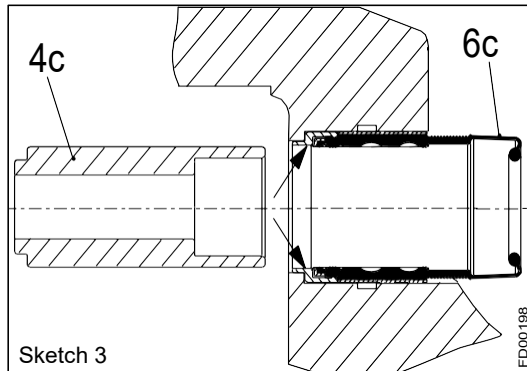
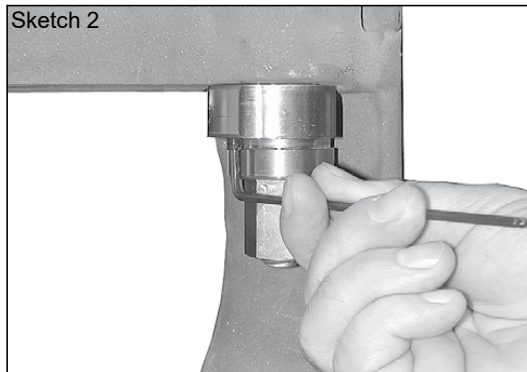
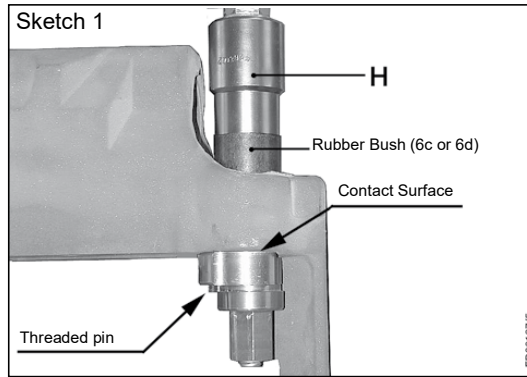
*The Metal Ring (see arrows in sketch 3) must not move. When checking for movement, then the Sealing Elements of the Rubber Bush (6c or 6d) must not be damaged.*

Grease the interior of the Rubber Bush (6c or 6d) with white Grease (Part No. I114525 or I132868).

**ATTENTION!**

*The Guide Pins (4 and 5) as well as the Caliper Bolts (39 and 40) are highly stressed items. They must be replaced whenever the Caliper (1) is removed from the Carrier (2).*

Push Guide Pin (4c or 4d) from the inside of the Caliper into the Rubber Bush (6c or 6d).



FD00197/5

FD00198

**ANNEX 1**

<b>Road Number:</b>		
<b>Fleet/Location/Depot:</b>		
<b>VIN:</b>		
<b>Vehicle type:</b>		
<b>Order:</b>		
<b>Vehicle mileage</b>	<b>In miles</b>	
	<b>In KM</b>	
<b>In Service date</b>		
<b>Repair date (same date per vehicle or add new line )</b>		
<b>Center axle brake caliper (SN)</b>	<b>Center axle AVN132</b>	serial no.
		Part no.
	Removed (Knorr-Bremse serial no.)	Left
		Right
	Installed (Knorr-Bremse serial no.)	Left
		Right
	<b>Kind of work done (specify which side)</b>	TRR
		CRR
		CRB
	<b>First add the kind of work. For TRR (Tire Removal Reinstallation), CRR (Caliper Removal and Reinstallation) add your respective work time into row "Labor for R&amp;R", for CRB (Caliper Rebushing) add your work time into row "Labor for rebushing"</b>	Reference no.
		Claimant
		<b>Labor for R&amp;R (removal and reinstallation)</b> (in hours)
<b>Labor for rebushing</b> (in hours)		
Comments regarding the work done and if travel costs or miscellaneous cost are required please comment / *receipts needed		
<b>Drive axle brake caliper (SN)</b>	<b>Drive axle AVN132</b>	serial no.
		Part no.
	Removed (Knorr-Bremse serial no.)	Left
		Right
	Installed (Knorr-Bremse serial no.)	Left
		Right
	<b>Kind of work done (specify which side)</b>	TRR
		CRR
		CRB
	<b>First add the kind of work. For TRR (Tire Removal Reinstallation), CRR (Caliper Removal and Reinstallation) add your respective work time into row "Labor for R&amp;R", for CRB (Caliper Rebushing) add your work time into row "Labor for rebushing"</b>	Reference no.
		Claimant
		<b>Labor for R&amp;R (removal and reinstallation)</b> (in hours)
<b>Labor for rebushing</b> (in hours)		
Comments regarding the work done and if travel costs or miscellaneous cost are required please comment / *receipts needed		