

Keystone RV Company

4/10/18

SAFETY ADVISORY # 18-312

Summerland 1800BH Refrigerator Compartment

Keystone is conducting a voluntary RECALL notification campaign in accordance with the National Highway Transportation and Safety Act. It has been determined that the vehicles in the recall population may have a refrigerator compartment that was not sealed properly when being built. This seal is meant to keep carbon monoxide and propane gas from entering the living area of the trailer. If the refrigerator compartment is not properly sealed, there is an increased risk personal injury.

Models Included: 2018 Summerland Travel Trailers
Model 1800BH

Serial Number Ranges: JW153710 - JW154021

Parts Required: 1 – Tube of black silicone (purchase locally)

Tools Required: - Screw gun - Caulk gun - #2 square drive bit with extension
- 7/16 inch socket and ratchet or nut driver – Gas supply line wrenches

Note – Check serial number on Key Express to verify the campaign is open. Some vehicles were repaired before they left Keystone.

When performing warranty or recall service, please make certain that appropriate Personal Protective Equipment (PPE) is used.

The remedy is to remove the refrigerator from the compartment, seal the compartment, and reinstall the refrigerator.

REPAIR INSTRUCTIONS

Step 1

Locate the trailer on a level, flat, hard surface. Chock the wheels.

Step 2

Locate the mini refrigerator and remove it using industry standards. Protect the flooring from damage and set the refrigerator to the side.

**Step 3**

The inside of the compartment will be sealed in some areas with black foam. Inspect and seal the cabinet face to the base of the compartment, sides, and the counter top above as needed according to Figures 1, and 2.

Step 4

Reinstall the refrigerator using industry standards.

**WARRANTY REIMBURSEMENT**

Submit a claim on Key Express using **Flat Rate Code # 7131242A** with **Safety Advisory # 18-312** noted in the customer complaint section. The amount of time authorized for inspection is **1.0 hour** per vehicle.

Please call Keystone RV Customer Service at 855-895-4422 if you have any questions.