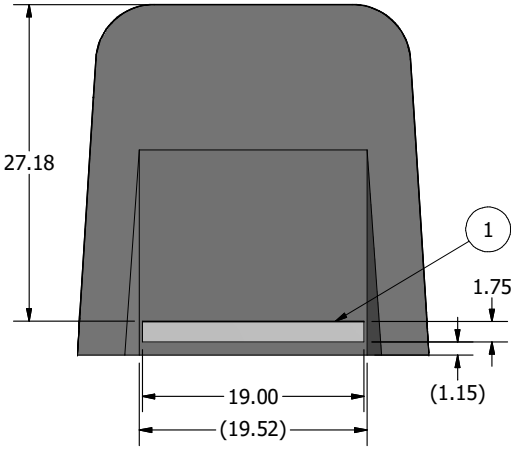
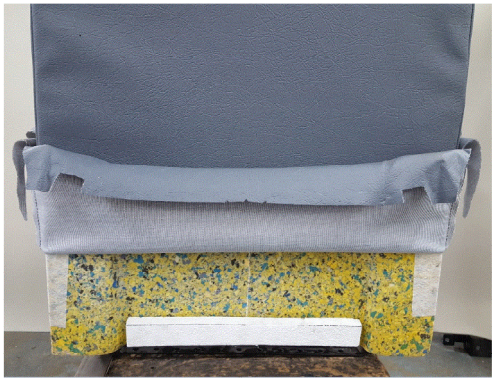
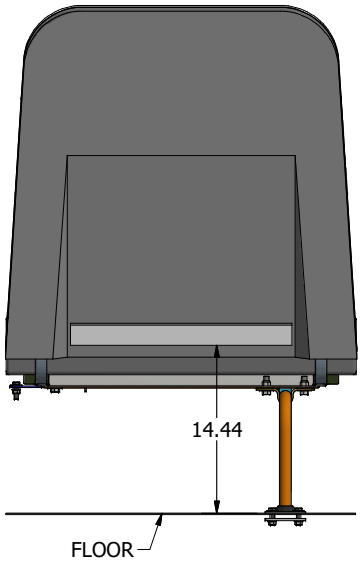
REVISION HISTORY				
REV	ECN	DESCRIPTION	DRN BY	DATE
A	CM0582	NEW RELEASE	ALN	7/18/2018
B	CM0644	ADDED RECALL # & SERVICE REPAIR #	ALN	9/10/2018

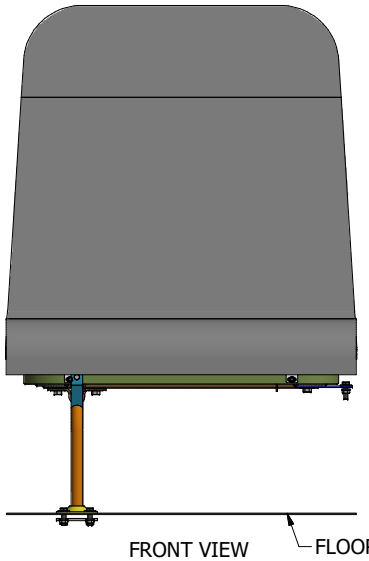


BACK VIEW
(WITHOUT COVER)



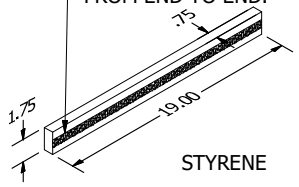
BACK VIEW
(WITH BACK COVER ROLLED UPWARD)



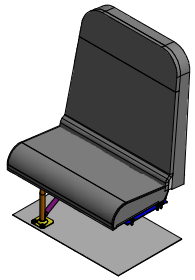


FRONT VIEW
(WITHOUT COVER)

ADHERE TO ONE SIDE ONLY.
APPLY ONE STRIP OF ADHESIVE
FROM END TO END.



STYRENE



RECALL #18E-056
SERVICE REPAIR PROCEDURE #1801-0013

INSTRUCTIONS:
1. IDENTIFY SB11 30" SEATS, STYRENE 203-717-30 & ADHESIVE.
2. REMOVE STAPLES FROM BOTTOM OF SEATBACK THAT ARE ATTACHED IN TACK STRIP.
3. PULL UPWARD ON BACKCOVER AND ROLL CAREFULLY ON ALL SIDES, ENOUGH TO COMFORTABLY WORK WITH ADDING STYRENE. (SEE PICTURE)
*NOTE: LIKELY PLASTIC FILM WILL BE IN PLACE BETWEEN THE COVER AND FOAM. PLASTIC FILM CAN BE TUCKED UNDER COVER. IT IS USED FOR AN ASSEMLBY AID.
4. MEASURE LOCATION OF STYRENE PART FROM FLOOR UPWARD 14.44".
5. APPLY ADHESIVE TO ONE SIDE OF STYRENE. (SEE STYRENE VIEW)
6. BEFORE SECURING STYRENE, ASSURE DIMENSION VERTICALLY AND PLAN TO CENTER STYRENE HORIZONTALLY. PLACE GLUED SIDE OF STYRENE 203-717-30 TO BACK OF FOAM.
7. PRESS FIRMLY ON STYRENE TO ASSURE SECURE ATTACHMENT TO FOAM.
8. CAREFULLY PULL COVER BACK DOWNWARD ON ALL SIDES AND SECURE WITH APPROXIMATE QUANTITY OF STAPLES REMOVED.
*NOTE: IF THE NEWLY ADDED STYRENE PART BECOMES LOOSE WHEN PULLING DOWN COVER, REPEAT NEEDED STEPS ABOVE TO SECURE STYRENE.

ITEM	PART NUMBER	QTY	DESCRIPTION
2	800-652	.01	ADHESIVE SPRAY, 3M SUPER 77
1	203-717-30	1	STYRENE, 0.75 x 1.75 x 19.00
15	100-438	1	WallMount-Shelf-RH/LH

PARTS LIST

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www.cewhite.com

THIRD ANGLE

TOLERANCES UNLESS OTHERWISE SPECIFIED
.X = ± .1
.XX = ± .03
.XXX = ± .005
ANGLES ± 2°
HOLE DIAMETER
0-.500 + .010 − .005
.501+ + .012 − .006
SOFT GOODS ± .12
SEAT ASSEMBLIES ± .38

DESCRIPTION: INS, SB11 30 COMPLETED SEAT FOAM FIX
SCALE
SIZE: B
DRAWN BY: anims
DATE: 7/16/2018
CHK/APPR BY:
DATE:
SHEET 1 of 1
WEIGHT/LBS: 0.0 lbmass
REF USED ON:
MATERIAL SPEC: Foam, Styro
FINISH SPEC:
PART NUMBER: INS-174
REV: B

File Location - \\CEW-CADSVR\Engineering\CAD\Inventor\CAD Files\Designs\Drawings\INS Prod-Assy Aids\INS-174.idw
Plotted - 41/30/17 09:41:04