



***** IMPORTANT SAFETY RECALL *****
NHTSA Recall No. 18V-504
Cummins Campaign 3455

September 21, 2018



Dear Cummins Customer:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Cummins Inc. has decided that a defect which relates to motor vehicle safety exists in certain Cummins Power Systems C60D6R, C80D6R, C100D6R, C150D6R, C200D6R, C300D6R, C70D2RE, C100D2RE, C150D2RE, C200D2RE, C275D2RE generator sets that were manufactured between September 25, 2015 and July 20, 2018.

This notice applies to your Cummins generator set(s) listed in the table at the bottom of this letter.

WHY IS A RECALL BEING CONDUCTED?

The remote E-stop and remote start terminals in the switch connection panel supplied by a third party may have incorrect wiring. If the terminals are wired incorrectly, and the remote E-stop is used, the remote E-stop will not function to shut down the unit. The primary E-stop on the unit is not affected. If the remote E-stop does not function to shut down the unit when expected, it may pose a potential personal injury risk to users, maintainers and bystanders.

WHAT ARE WE DOING ABOUT THE PROBLEM?

Cummins has released field Safety Campaign 3455 "Tier 4 Remote E-Stops" to correct this condition by inspecting the remote E-Stop switch connection panel and, if necessary, correcting the wiring within the switch panel. This campaign is currently available at Cummins Distributors and authorized Warranty Dealers. The repair will be completed free of charge and most applications will require approximately 1.1 hours to complete.

WHAT SHOULD YOU DO?

Cummins Inc.
500 Jackson Street
Columbus, IN 47201 USA
Phone 1812 377 5000
cummins.com

Contact the nearest Cummins Distributor or authorized Warranty Dealer to arrange to have this campaign performed on your generator set. The distributor or dealer will work with you to schedule the best date to complete this repair.

Alternatively, users can test that the remote E-stop properly functions by connecting a remote E-stop switch and confirming its functionality. For units that are functioning correctly, send an email with the serial numbers of the generator sets to product.safety@cummins.com so that Cummins can record that the units have been inspected. Arrange for repairs of improperly functioning E-stops by contacting a Cummins Distributor or authorized Warranty Dealer.

Before you transport the generator set, contact a distributor or dealer to schedule a repair date and receive instructions from the distributor or dealer on the method to properly repair the remote e-stop panel. (Reference instructions in Cummins Technical Support Bulletin TSB180107 .)

Federal law requires vehicle lessors receiving this recall notice to forward a copy of this notice to the lessee within ten (10) days. Also, it is a violation of Federal law for a dealer to deliver a new vehicle or equipment covered by this recall notice under a sale or lease until the defect has been remedied.

If you have already had this recall performed, no further action is required; please disregard this notification. If you previously paid to have this recall performed on your generator, you may be eligible for reimbursement. Please contact the Cummins Customer Assistance Center at the number below for more information.

WHO SHOULD YOU CONTACT IF YOU HAVE FURTHER QUESTIONS OR CONCERNS?

If you have questions or concerns about this recall, please contact your local Cummins Distributor or authorized warranty dealer. You may also contact the Cummins Customer Assistance Center at 1-800-CUMMINS (1-800-286-6467).

If you have a complaint relative to this recall, you may report it to the following:

Administrator
National Highway Traffic Safety Administration
1200 New Jersey Avenue, SE
Washington, DC 20590

You may also call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

If you are no longer the owner of the generator set listed in the table below, please forward this notice to the new owner or provide the new owner's contact information to Cummins so that we can notify them of this recall.

Cummins is taking this action in the interest of safety and satisfaction with our products. We apologize for any inconvenience and thank you for your attention to this matter.

Sincerely,
 Campaign Administrator
 Cummins Inc.

| Serial number | Model number | VIN numbers |
|----------------------|---------------------|--------------------|
| K160114774 | R275T4-1659528 | 5632G2037GM015565 |
| K160115891 | R275T4-1659543 | 5632G2030GM015567 |
| K160121349 | R275T4-1659544 | 5632G2033GM015739 |
| K160121350 | R275T4-1659545 | 5632G2031GM015738 |
| 070158655 | C100D6R-1659526 | 5632G152XGM015683 |
| C170158656 | C100D6R-1659535 | 5632G1527HM016052 |
| C170158659 | C80D6R-1659498 | 5632G1525GM015560 |
| (170158660 | C80D6R-1659503 | 5632F1529HM016053 |
| 070158663 | C100D6R-1659536 | 5632G1526GM015602 |
| C170158664 | C100D6R-1659537 | 5632G1528GM015603 |
| C170158665 | C80D6R-1659504 | 5632G152XGM015604 |
| C170158667 | C150D6R-1659540 | 5632G1920GM015881 |
| C170158666 | C80D6R-1659505 | 5632G1525GM015669 |
| (170158661 | C150D6R-1659527 | 5632G192GM015880 |
| (170165940 | C80D6R-1659506 | 5632G1523GM015668 |
| C170165941 | C80D6R-1659507 | 5632F1527HM016049 |
| (170165943 | C100D6R-1659538 | 5632F1526HM016057 |
| 070165944 | O00D6R-1659539 | 5632F1528HM016061 |
| (170165945 | C80D6R-1659508 | 5632F1528HM016058 |
| C170165947 | C80D6R-1659509 | 5632F1520HM016054 |
| C170165948 | C80D6R-1659510 | 5632F1524HM016056 |
| (170165942 | C150D6R-1659541 | 5632G1920GM015878 |
| (170165946 | C150D6R-1659542 | 5632G1922GM015879 |