



Engines eligible for Cummins Campaign #C2096, "ISV5.0 Belt Slip Safety Campaign for Tiffin":

Engine Serial Number	Vehicle Model	Vehicle Identification Number (VIN)
81010777	Tiffin Breeze	5VBR [REDACTED]



**\*\*\* IMPORTANT SAFETY RECALL \*\*\***  
**NHTSA Recall No. 18E-112**  
**Cummins Campaign #C2096**

February 20, 2019

Dear Cummins Customer:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. Cummins Inc. has decided that a defect which relates to motor vehicle safety exists in certain ISV5.0 diesel engines that were manufactured between May 29, 2015 and September 17, 2018.

Cummins previously mailed you an interim notice advising you of this recall and informing you that you would receive this second notice when the remedy is available.

This notice applies to your engine(s) listed in the table on the previous page of this letter.

**WHY IS A RECALL BEING CONDUCTED?**

Certain ISV5.0 engines equipped with Option CP80007 installed in Tiffin recreational vehicles may experience air compressor belt slippage resulting in decreased air compressor output. Air compressor belt slippage may impact vehicle air braking. If the condition progresses, and if audible and visible warnings are ignored, the vehicle will experience deterioration in air brake performance until, eventually, the parking brake is automatically applied, increasing the risk of a crash.

**WHAT ARE WE DOING ABOUT THE PROBLEM?**

Cummins has released field Safety Campaign # C2096, "ISV5.0 Belt Slip Safety Campaign for Tiffin" to correct this condition by replacing the existing high mount refrigerant compressor configuration with a new low mount refrigerant compressor configuration. Repair parts are currently available at Cummins Distributors and authorized Warranty Dealers for all engines in the affected production period. The repair will be completed free of charge and most applications will require approximately 7 hours to complete.

**WHAT SHOULD YOU DO?**

This condition may result in low brake air pressure warnings (i.e. dashboard lamps and audible alarms). Pay close attention to any low brake air pressure warnings while driving or servicing your vehicle. If you observe any of these warnings, drive the vehicle to a safe location as soon as it is safe to do so.



Contact the nearest Cummins Distributor or authorized Warranty Dealer to arrange to have this campaign performed on your engine. The distributor or dealer will work with you to schedule the best date to complete this repair.

Federal law requires vehicle lessors receiving this recall notice to forward a copy of this notice to the lessee within ten (10) days. Also, it is a violation of Federal law for a dealer to deliver a new vehicle or equipment covered by this recall notice under a sale or lease until the defect has been remedied.

If you previously paid to have this recall performed on your vehicle, you may be eligible for reimbursement. Please contact Cummins Care at the number below for more information.

**WHO SHOULD YOU CONTACT IF YOU HAVE FURTHER QUESTIONS OR CONCERNS?**

If you have questions or concerns about this recall, please contact your local Cummins Distributor or authorized warranty dealer. You may also contact Cummins Care at 1-800-CUMMINS (1-800-286-6467), or visit our website at [care.cummins.com](http://care.cummins.com).

If you have a complaint relative to this recall, you may report it to the following:

Administrator  
National Highway Traffic Safety Administration  
1200 New Jersey Avenue, SE  
Washington, DC 20590

You may also call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

If you are no longer the owner of the engine or vehicle listed in the table below, please forward this notice to the new owner or provide the new owner's contact information to Cummins so that we can notify them of this recall.

Cummins is taking this action in the interest of safety and satisfaction with our products. We apologize for any inconvenience and thank you for your attention to this matter.

Sincerely,

Campaign Administrator  
Cummins Inc.