

# Part 573 Safety Recall Report

## 18V-924

**Manufacturer Name :** Collins Bus Corporation**Submission Date :** JUN 28, 2019**NHTSA Recall No. :** 18V-924**Manufacturer Recall No. :** NR**Manufacturer Information :**

Manufacturer Name : Collins Bus Corporation

Address : P.O. Box 2946  
Hutchinson KS 67504

Company phone : 9999

**Population :**

Number of potentially involved : 199

Estimated percentage with defect : 70 %

**Vehicle Information :**

Vehicle 1 : 2018-2018 Collins Bus SH, DH, P24, T22, T24, TH

Vehicle Type : BUSES, MEDIUM &amp; HEAVY VEHICLES

Body Style :

Power Train : NR

Descriptive Information : Collins Bus determined the population based on a process review that revealed the failure to perform required functions during time period of May 5th 2018 to December 18 2018

Production Dates : MAY 05, 2018 - DEC 18, 2018

VIN Range 1 : Begin : NR

End : NR

☐ Not sequential**Description of Defect :**

Description of the Defect : Seat bolts may not be torqued to the seat manufacturer specifications. Two seat bolts that connect the leg to the seat may not have been torqued to the seat manufacturer specification when assembled and installed.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : Seat bolts may not be torqued to seat manufacturer recommended specs.

Description of the Cause : NR

Identification of Any Warning NR  
that can Occur :**Supplier Identification :****Component Manufacturer**

Name : Collins Bus Corp  
Address : 415 West 6th Ave  
SOUTH HUTCHINSON KANSAS 675051323  
Country : United States

**Chronology :**

Dealer notified Collins Bus 12/27/2018 via email that there was a seat bolt on the seat that was loose enough the dealer could turn by hand, Collins Bus asked the dealer to check their inventory and let us know the results. It was determined units after 5/5/2018 may have had this defect. There was NO warranty claims, this was a field report by one of our Dealers. As of 12/19/18, all Collins Bus vehicles at the Collins facility were contained, inspected/repaired.

**Description of Remedy :**

Description of Remedy Program :	Detailed instructions will be sent to Collins Bus Dealers showing location of seat bolts and how to properly inspect and torque to the correct specification.
How Remedy Component Differs from Recalled Component :	NR
Identify How/When Recall Condition was Corrected in Production :	As of 12/19/18, all Collins Bus vehicles at the Collins facility were contained, inspected/repaired.

**Recall Schedule :**

Description of Recall Schedule :	NR
Planned Dealer Notification Date :	FEB 04, 2019 - FEB 08, 2019
Planned Owner Notification Date :	FEB 11, 2019 - FEB 15, 2019

\* NR - Not Reported