Part 573 Safety Recall Report

Manufacturer Name :Volkswagen Group of America, Inc.Submission Date :DEC 05, 2018NHTSA Recall No. :18V-864Manufacturer Recall No. :20Bi



18V-864

Manufacturer Information :

Manufacturer Name :Volkswagen Group of America, Inc.Address :3800 Hamlin RoadAuburn Hills MI 483261-800-893-5298

Population :

Number of potentially involved :516Estimated percentage with defect :3 %

Vehicle Information :

Vehicle 1 : Vehicle Type : Body Style :	
Power Train :	
Descriptive Information :	Recalled vehicles have been manufactured with fuel lines built in a specific time period with dimensional deviations that may effect the correct function of the guiding sleeve . Vehicles not included in this recall have not received fuel lines from this production lot. Golf R Vehicle Count: 516
Production Dates :	MAR 13, 2018 - AUG 08, 2018
VIN Range 1:	Begin : WVWWF7AU9JW219363 End : WVWWF7AU5JW307956 ☑ Not sequential

Description of Defect :

Description of the Defect :	The underhood fuel supply hose quick connector may not be securely attached to the fuel supply line.
FMVSS 1 :	NR
FMVSS 2 :	NR
Description of the Safety Risk :	There is a risk that the fuel line may open at the quick connector, which may cause fuel to leak into the engine compartment. Leaking fuel, in the presence of an ignition source may result in a fire.
Description of the Cause :	Due to dimensional deviations at the fuel line, the guiding sleeve that is used in production to support the assembly of the quick connector may be distorted. If this happens, the connection may appear securely locked due to friction (caused by the distorted guiding sleeve) instead of being positively locked.

The information contained in this report was submitted pursuant to 49 CFR \$573

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Identification of Any Warning The customer may recognize a fuel odor in the vehicle. that can Occur :

Supplier Identification :

Component Manufacturer

Name : Industrie Ilpea Espana S.A.

Address : c/ Pintor Fortuny,13

Polinya FOREIGN STATES 08213

Country: Spain

Chronology :

June 23, 2018: The first loose connection found in the field. Analysis process started immediately, first checks in factory conducted.

August 08, 2018: The first claimed field parts received and deeper part analysis started.

August 08, 2018 - November 05, 2018: Intensive testing and analysis process carried out to identify root cause, additional checks implemented in vehicle factory and at supplier.

November 05, 2018: The topic was presented in Pre Product Safety Committee of Volkswagen AG. Further details requested.

November 09, 2018: The topic was presented in Product Safety Committee of Volkswagen AG. Detailed analysis was carried out regarding the root cause and a clear identification of potentially affected vehicles. November 28, 2018: The topic was presented in the Volkswagen AG Product Safety Committee where

determination of defect was made and a recall decided.

Description of Remedy :

Description of Remedy Program	Volkswagen dealers will inspect the affected fuel line connection. The guiding sleeve will be removed and a tension test will be performed to assure secure locking. This work will be performed free of charge to customers. Volkswagen will not offer a reimbursement program under this recall.
	The recall remedy will consist of removing the guiding sleeve only; no parts replacement will required. The affected fuel line will not be replaced, as the deviations are only critical in combination with the guiding sleeve used in assembly. Therefore, removing the guiding sleeve will remove the recall issue from the vehicle. Without the guiding sleeve, the dimensional deviations do not have any effect on the connection and thus no

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	replacement of parts is necessary.
	Interim solution: October 20, 2018 check of correct dimensions of fuel lines and manual sorting at supplier. Final solution: process improvement of sub-supplier of steel pipe.
Recall Schedule :	

Description of Recall Schedule : Dealers/owners: On or before February 01, 2019 Planned Dealer Notification Date : FEB 01, 2019 - FEB 01, 2019 Planned Owner Notification Date : FEB 01, 2019 - FEB 01, 2019

* NR - Not Reported

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