OMB Control No.: 2127-0004

Part 573 Safety Recall Report

18V-830

Manufacturer Name: BMW of North America, LLC

Submission Date: NOV 28, 2018
NHTSA Recall No.: 18V-830
Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: BMW of North America, LLC

Address: P.O. Box 1227

Westwood NJ 07675-1227

Company phone: 18005257417

Population:

Number of potentially involved : 1 Estimated percentage with defect : 100 %

Vehicle Information:

Vehicle 1: 2019-2019 BMW F850GS

Vehicle Type: MOTORCYCLES

Body Style :

Power Train: GAS

Descriptive Information : Approximately 1 motorcycle is equipped with an engine in which the connecting rods

may not have been installed to specifications. The connecting rods could loosen and,

over time, become disconnected. This could lead to engine damage.

Basis for recall population determination: Engine production information and motorcycle assembly records were reviewed to determine the date (09/14/2018) of the one potentially affected motorcycle in which the connecting rods may not have

been installed to specifications.

Recall component difference to non-recall component: The one recall motorcycle contains an engine in which the connecting rods may not have been installed to

specifications.

Production Dates: SEP 14, 2018 - SEP 14, 2018

VIN Range 1 : Begin : NR End : NR Not sequential

Description of Defect:

Description of the Defect: This safety recall involves engine's connecting rods. Due to an engine assembly

error, the connecting rods may not have been installed to specifications. The connecting rods could loosen and, over time, become disconnected. This could

lead to engine damage.

FMVSS 1: NR FMVSS 2: NR Description of the Safety Risk: If engine damage occurred, it could seize. This could lead to a loss of engine

power, and increase the risk of a crash.

Description of the Cause: NR Identification of Any Warning NR

that can Occur:

Supplier Identification:

Component Manufacturer

Name: Chongqing Loncin Imp & Exp Co., Ltd

Address: No. 46 JuYe Road District C

Jiulong Industrial park, Jiulongpo Distr Chongqing FOREIGN STATES 400052

Country: China

Chronology:

On November 12, 2018, BMW became aware of a report in Spain involving a 2019 BMW F850GS in which severe engine noise was reported. The motorcycle was inspected, and preliminary information indicated that the engine's connecting rods could loosen and become disconnected.

An engineering review was initiated. Engineering, quality, supplier and purchasing information was reviewed. Engine production quality records, including information from the machine in which the connecting rods are attached to the engine were reviewed. It was determined that the engine's connecting rods may not have installed to specifications during engine production.

Engine production information was reviewed to determine the number and production range of potentially affected engines. Motorcycle assembly records were reviewed to determine the number and production range of potentially affected motorcycles.

On November 20, 2018, BMW decided to conduct a voluntary safety recall.

BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue.

Description of Remedy:

Description of Remedy Program: The engine will be replaced.

One potentially affected motorcycle is at a dealer. Therefore, Part 577 owner notification is not necessary, including reimbursement for a pre-

notification remedy re Part 573.13 and Part 577.11.

How Remedy Component Differs Recall component - Engine. Part number - 8 392 277

from Recalled Component:

Identify How/When Recall Condition NR was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Notification to dealers is planned to begin and end on November 26,

Notification to owners is not necessary as the one potentially affected

motorcycle is at a dealer.

Planned Dealer Notification Date: NOV 26, 2018 - NOV 26, 2018

Planned Owner Notification Date: NR - NR

^{*} NR - Not Reported