OMB Control No.: 2127-0004

Not sequential

Part 573 Safety Recall Report

18V-826

Manufacturer Name: Navistar, Inc.
Submission Date: NOV 21, 2018
NHTSA Recall No.: 18V-826
Manufacturer Recall No.: 18518



Manufacturer Information:

Manufacturer Name: Navistar, Inc.

Address: 2701 Navistar Drive

Lisle IL 60532

Company phone: 331-332-1590

Population:

Number of potentially involved: 20,916 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2019-2019 International HV

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER Power Train : DIESEL

Descriptive Information: Built with feature code 11MHG or 11MGP (Eaton ECA clutch).

The suspect population is identified by models equipped with feature code 11MHG or

11MGP (Eaton ECA clutch).

The inclusive dates of manufacture were determined from when Navistar began use of Eaton ECA clutches with suspect lot codes through the date Navistar began manufacturing trucks with Eaton clutches made with the corrected manufacturing

process.

The vehicles in the suspect population were built with 11MHG or 11MGP (Eaton ECA

clutch). And any similar vehicle not included in this recall were not.

There are 59 HV models in the suspect population

Production Dates: DEC 06, 2017 - JUL 21, 2018

VIN Range 1 : Begin : NR End : NR

Vehicle 2: 2018-2019 International HX

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: OTHER Power Train: DIESEL

Descriptive Information: Built with feature code 11MHG or 11MGP (Eaton ECA clutch).

The suspect population is identified by models equipped with feature code 11MHG or

11MGP (Eaton ECA clutch).

The inclusive dates of manufacture were determined from when Navistar began use of Eaton ECA clutches with suspect lot codes through the date Navistar began manufacturing trucks with Eaton clutches made with the corrected manufacturing

process.

The vehicles in the suspect population were built with 11MHG or 11MGP (Eaton ECA

clutch). And any similar vehicle not included in this recall were not.

There are 292 HX models in the suspect population									
Production Dates :	APR 21, 2017 -	IUL 21, 2018							
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential				
W.14.1.0	0040 0040 I	1777							
	Vehicle 3: 2018-2019 International LT								
V -	BUSES, MEDIUM & HEAVY VEHICLES								
Body Style :									
Power Train :	DIESEL								
Descriptive Information :	Built with feature code 11MHG or 11MGP (Eaton ECA clutch). The suspect population is identified by models equipped with feature code 11MHG or 11MGP (Eaton ECA clutch). The inclusive dates of manufacture were determined from when Navistar began use of Eaton ECA clutches with suspect lot codes through the date Navistar began manufacturing trucks with Eaton clutches made with the corrected manufacturing								
	process. The vehicles in the suspect population were built with 11MHG or 11MGP (Eaton ECA clutch). And any similar vehicle not included in this recall were not. There are 18,494 LT models in the suspect population.								
Production Dates :	APR 20, 2017 -	IUL 21, 2018							
VIN Range 1:	Begin:	NR	End:	NR	Not sequential				
Vehicle Type : Body Style : Power Train : Descriptive Information :	DIESEL Built with featu The suspect por 11MGP (Eaton) The inclusive do of Eaton ECA clumanufacturing process. The vehicles in clutch). And any There are two	re code 11MHG pulation is iden ECA clutch). ates of manufac utches with sus trucks with Eat the suspect pop y similar vehicle MV models in th	or 11M0 tified by ture wer pect lot c on clutch oulation v	models equipped with the dates through the dates made with the converse built with 11MF uded in this recall with the converse built with 12MF uded in this recall with the converse built with 12MF uded in this recall with the converse built with 12MF uded in this recall with the converse built with 12MF uded in this recall with the converse built with 12MF uded in this recall with the converse built with 12MF uded in this recall with the converse built with 12MF uded in this recall with the converse built	th feature code 11MHG or when Navistar began use te Navistar began rrected manufacturing HG or 11MGP (Eaton ECA				
Production Dates :	FEB 24, 2018 - 1	FEB 27, 2018							
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential				
	DIESEL Built with featu	M & HEAVY VEH re code 11MHG pulation is iden	or 11M0). th feature code 11MHG or				

Production Dates :	The inclusive dates of manufacture were determined from when Navistar began use of Eaton ECA clutches with suspect lot codes through the date Navistar began manufacturing trucks with Eaton clutches made with the corrected manufacturing process. The vehicles in the suspect population were built with 11MHG or 11MGP (Eaton ECA clutch). And any similar vehicle not included in this recall were not. There are 1,689 RH models in the suspect population APR 26, 2017 - JUL 20, 2018							
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential			
	DIESEL Built with featur The suspect pop 11MGP (Eaton E The inclusive da of Eaton ECA clu manufacturing t process. The vehicles in t clutch). And any	re code 11MHG oulation is ident (CA clutch). tes of manufact (tches with sus) rucks with Eato the suspect popersimilar vehicle	or 11M0 ified by ture were bect lot of clutch ulation were not incl	models equipped was e determined from vectors through the dates made with the converse built with 11M uded in this recall w	ith feature code 11MHG or when Navistar began use ate Navistar began orrected manufacturing HG or 11MGP (Eaton ECA			
			n tne su	spect population.				
Production Dates : VIN Range 1 :		NR NR	End:	NR	☐ Not sequential			
	DIESEL Built with feature The suspect popen 11MGP (Eaton ET) The inclusive day of Eaton ECA clumanufacturing to process. The vehicles in the clutch. And any There are 175 P APR 20, 2017 - J	re code 11MHG pulation is ident (CA clutch). tes of manufact (tches with susprucks with Eato the suspect popersimilar vehicles in CStar models in the suspect popersimilar vehicles in the suspect p	or 11M0 ified by ture were bect lot con clutch ulation were not incl	re determined from scodes through the dates made with the converse built with 11M uded in this recall waspect population.	ith feature code 11MHG or when Navistar began use ate Navistar began orrected manufacturing HG or 11MGP (Eaton ECA			
	2018-2019 Inter BUSES, MEDIUM							

Body Style : OTHER
Power Train : DIESEL

Descriptive Information: Built with feature code 11MHG or 11MGP (Eaton ECA clutch).

The suspect population is identified by models equipped with feature code 11MHG or

11MGP (Eaton ECA clutch).

The inclusive dates of manufacture were determined from when Navistar began use of Eaton ECA clutches with suspect lot codes through the date Navistar began manufacturing trucks with Eaton clutches made with the corrected manufacturing

process.

The vehicles in the suspect population were built with 11MHG or 11MGP (Eaton ECA

clutch). And any similar vehicle not included in this recall were not.

There are 129 WorkStar models in the suspect population

Production Dates: APR 22, 2017 - JUN 28, 2018

VIN Range 1 : Begin : NR End : NR

■ Not sequential

Vehicle 9: 2018-2018 International TranStar Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: OTHER Power Train: DIESEL

Descriptive Information: Built with feature code 11MHG or 11MGP (Eaton ECA clutch).

The suspect population is identified by models equipped with feature code 11MHG or

11MGP (Eaton ECA clutch).

The inclusive dates of manufacture were determined from when Navistar began use of Eaton ECA clutches with suspect lot codes through the date Navistar began manufacturing trucks with Eaton clutches made with the corrected manufacturing

process.

The vehicles in the suspect population were built with 11MHG or 11MGP (Eaton ECA

clutch). And any similar vehicle not included in this recall were not.

There are 38 TranStar models in the suspect population.

Production Dates: APR 20, 2017 - OCT 05, 2017

VIN Range 1 : Begin : NR End : NR ☐ Not sequential

Description of Defect:

Description of the Defect: As reported by Eaton, an internal component within the clutch assembly may

be outside of specification and fail, which in special circumstances could cause

such clutch component to inhibit clutch departure.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: As reported by Eaton, in the rare event that the clutch component fails in a

manner that prevents the clutch from achieving proper departure, and

creates a condition that results in the transmission of enough driveline torque

to prevent achieving a command neutral condition in the vehicle

transmission, and the engine idles for a sufficient amount of time to cause

driveline torque to increase as a result of loss of departure in the clutch, it is possible to achieve driveline torque sufficient to overcome the parking brakes, which could cause unintended vehicle motion, potentially resulting in a vehicle impact without prior warning.

Description of the Cause: As reported by Eaton, the defect was caused by a failure to meet manufacturing

standards for a component within the clutch.

that can Occur:

Identification of Any Warning As reported by Eaton, the majority of OEM-manufactured trucks have an audible warning (including Navistar trucks) that will alert the driver if the vehicle transmission does not achieve neutral when the driver commands it to neutral with the shift device while the vehicle is running, which audible warning continues until a neutral condition is achieved. In addition, the majority of vehicle instrument panels have an indicator that normally displays "AN" when auto neutral is being attempted. This indicator will alternate between "AN" and the engaged gear (e.g. R, 1, 2, 3, etc.) as auto neutral attempts to achieve neutral condition. Additionally, if the vehicle transmission does not achieve neutral when commanded to neutral and the parking brake is engaged, the unintended motion may be preceded by increased vibration, noises and/or rocking of the cab as the driveline attempts to overcome the resistance of the parking brakes.

Supplier Identification:

Component Manufacturer

Name: Eaton Corporation (Eaton)

Address: 1000 Eaton Blvd.

Cleveland OHIO 44122

Country: United States

Chronology:

10/19/2018 – Navistar receives communication from the field reporting four clutch failures. There were no known incidents of unintended vehicle motion.

10/19/2018 – Navistar initiates inquiry with Eaton.

11/09/2018 - Navistar receives communication from Eaton that Eaton has files a 573 report with NHTSA.

11/13/2018 – Navistar determines the scope of the issue its International trucks.

11/14/2018 - Navistar declares a Safety Recall.

Description of Remedy:

Description of Remedy Program : The remedy will involve recalibration of the Transmission Control Module

(TCM).

Navistar's plan for reimbursement of pre-notification remedies, on file

with NHTSA and dated 10/03/2018, applies and reimbursement

instructions will be included in the customer notification.

How Remedy Component Differs The remedy TCM programming will rapidly cycle the clutch when the

from Recalled Component: driver commands neutral and the TCM detects torque applied to the

transmission until proper departure is achieved where the recalled TCM

programming does not.

Identify How/When Recall Condition 07/23/2018 – Navistar began manufacturing with clutches made with

was Corrected in Production: improved assembly process.

Recall Schedule:

Description of Recall Schedule: It is estimated that the Customer and Dealer notification letters will be

mailed by 01/18/2019.

Planned Dealer Notification Date : JAN 18, 2019 - JAN 18, 2019 Planned Owner Notification Date : JAN 18, 2019 - JAN 18, 2019

* NR - Not Reported