

Part 573 Safety Recall Report

18V-710

Manufacturer Name : Toyota Motor Engineering & Manufacturing**Submission Date :** OCT 11, 2018**NHTSA Recall No. :** 18V-710**Manufacturer Recall No. :** JOY**Manufacturer Information :**

Manufacturer Name : Toyota Motor Engineering & Manufacturing
Address : 6565 Headquarters Drive
 Plano TX 75024
Company phone : 1-800-331-4331

Population :

Number of potentially involved : 681
Estimated percentage with defect : NR

Vehicle Information :**Vehicle 1 :** 2019-2019 Toyota C-HR**Vehicle Type :****Body Style :****Power Train :** NR

Descriptive Information : (1) Although the involved vehicles are within the above production period, not all vehicles in this range were sold in the U.S.
 (2) This issue only involves certain 2019MY Toyota C-HR vehicles produced at TMMT during a specific period. Other Toyota or Lexus vehicles sold in the U.S. are produced at different plants using different processes and are equipped with a different rear axle hub and bearing assembly that are not affected. Note: No more than 0.1% are expected to actually contain the defect. Toyota estimated this based on the results of inspections that, as of September 25th, out of 4500 inspected vehicles, there were 4 vehicles with the hub bearing bolts not tightened sufficiently.

Production Dates : JUN 30, 2018 - JUL 28, 2018**VIN Range 1 : Begin :**

NR

End : NR Not sequential**Description of Defect :**

Description of the Defect : The subject vehicles are equipped with left-hand and right-hand rear axle hub bearing assemblies which are each assembled to the rear axle carrier sub-assemblies by four rear axle bearing bolts. There is a possibility that one or more rear axle bearing bolts on some vehicles may not have been tightened sufficiently during the manufacturing process at the particular facility at which the vehicles were assembled. In this condition, the bolt(s) could become loose during vehicle operation and could eventually detach. The detached bolt(s) could damage the rear brake components during rotation, or could cause the rear wheel(s) to detach, resulting in a reduction of brake performance or a potential loss of vehicle stability, which could increase the risk of a crash.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : In this condition, the bolt(s) could become loose during vehicle operation and could eventually detach. The detached bolt(s) could damage the rear brake components during rotation, or could cause the rear wheel(s) to detach, resulting in a reduction of brake performance or a potential loss of vehicle stability, which could increase the risk of a crash.

Description of the Cause : NR

Identification of Any Warning NR
that can Occur :

Supplier Identification :

Component Manufacturer

Name : NR

Address : NR

NR

Country : NR

Chronology :

Please see the attached Part 573 Defect Information Report for the full chronology.

Description of Remedy :

Description of Remedy Program : All known owners of the subject vehicles will be notified by first class mail to return their vehicles to a Toyota dealer to have the rear axle hub bearing bolts inspected. If a bolt is found to be loose or detached, the dealer will replace the rear axle hub bearing assembly and rear axle carrier sub-assembly with new ones. As the owner notification letters will be mailed out well within the active period of the Toyota New Vehicle Limited Warranty ("Warranty"), all involved vehicle owners for this recall would have been provided a repair at no cost under Toyota's Warranty.

How Remedy Component Differs NR
from Recalled Component :Identify How/When Recall Condition NR
was Corrected in Production :

Recall Schedule :

Description of Recall Schedule : Notifications to owners of the affected vehicles will occur by early November, 2018. A copy of the draft owner notification letter will be submitted as soon as available. Notifications to distributors/dealers will be sent on October 11, 2018. Copies of dealer communications will be submitted as they are issued.

Planned Dealer Notification Date : OCT 11, 2018 - OCT 11, 2018

Planned Owner Notification Date : NOV 09, 2018 - DEC 10, 2018

* NR - Not Reported