

Part 573 Safety Recall Report

18V-614

Manufacturer Name : BMW of North America, LLC**Submission Date :** OCT 12, 2018**NHTSA Recall No. :** 18V-614**Manufacturer Recall No. :** NR**Manufacturer Information :**

Manufacturer Name : BMW of North America, LLC

Address : P.O. Box 1227

Westwood NJ 07675-1227

Company phone : 18005257417

Population :

Number of potentially involved : 33

Estimated percentage with defect : 100 %

Vehicle Information :

Vehicle 1 : 2018-2019 BMW X6 sDrive35i, X6 xDrive35i, X6 xDrive50i, X6M

Vehicle Type : LIGHT VEHICLES

Body Style : SUV

Power Train : GAS

Descriptive Information : Approximately 33 vehicles have been manufactured with wheel bolts that may not have been tightened to specifications.

Basis for recall population determination: Vehicle assembly information was used to identify the start date (7/15/2018) and end date (7/31/2018) of vehicles with wheel bolts that may not have been tightened to specifications. The information was based upon records from production tooling and quality systems which recorded wheel bolt tightening torques for each VIN during the vehicle assembly process.

Recall component difference to non-recall component: Recalled wheel bolts may not have been tightened to specifications.

Production Dates : JUL 15, 2018 - JUL 31, 2018

VIN Range 1 : Begin :

NR

End : NR

 Not sequential**Description of Defect :**

Description of the Defect : This safety recall involves the wheel bolts that may not have been tightened to specifications.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : If the wheel bolts were not tightened to specifications they could become loose, and over time could break, increasing the risk of a crash.

Description of the Cause : NR

Identification of Any Warning NR
that can Occur :

Supplier Identification :

Component Manufacturer

Name : NR

Address : NR

NR

Country : NR

Chronology :

On August 5, 2018 at the vehicle assembly plant, it was noticed that certain vehicles may not have had the wheel bolts tightened to specifications.

An engineering review and a test program was conducted to determine if there could be a potential affect upon vehicle handling and control. The results indicated that bolts which were not tightened to specifications could affect vehicle handling and control.

Vehicle assembly records were reviewed to determine the number and production range of potentially affected vehicles

On September 5, 2018, BMW decided to conduct a voluntary safety recall.

BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue.

Description of Remedy :

Description of Remedy Program : All wheel bolts will be replaced and tightened to specifications.

Owners will be notified by First Class mail and instructed to take their vehicle to an authorized BMW center to have the remedy performed for free. If this condition were to occur to a potentially affected vehicle prior to the recall, the remedy would be covered by the BMW New Vehicle Limited Warranty program. Therefore, reimbursement for a pre-notification remedy re Part 573.13 and Part 577.11 is not necessary.

How Remedy Component Differs from Recalled Component : Recalled Component: Wheel Bolts, part number – 36 13 6 795 153

Identify How/When Recall Condition was Corrected in Production : NR

Recall Schedule :

Description of Recall Schedule : Notification to dealers is planned to begin and end on September 12, 2018.
Notification to owners is planned to begin and end on November 1, 2018.

Planned Dealer Notification Date : SEP 12, 2018 - SEP 12, 2018

Planned Owner Notification Date : NOV 01, 2018 - NOV 01, 2018

* NR - Not Reported