OMB Control No.: 2127-0004

Part 573 Safety Recall Report

Manufacturer Name : BMW of North America, LLC Submission Date : JUL 17, 2018 NHTSA Recall No.: 18V-473 Manufacturer Recall No.: NR

Manufacturer Information :

Manufacturer Name: BMW of North America, LLC Address: P.O. Box 1227 Westwood NJ 07675-1227 Company phone : 18005257417

Vehicle Information :

Vehicle 1: 20	018-2018 BMW M5			
Vehicle Type : LI	IGHT VEHICLES			
Body Style : 4-	-DOOR			
Power Train : G	AS			
	pproximately 1,645 vehicles may have been manufactured with a fuel level sensor which cannot accurately display the amount of available fuel in the fuel tank.			
to fu	asis for recall population determination: Supplier production information was used b identify the production period of affected fuel delivery units (containing the in-tank iel level sensor), and the corresponding production period $(01/16/2018 - 6/25/2018)$ of affected vehicles.			
de	ecall component difference to non-recall component: The recall component (fuel elivery unit) will need to have a fuel line securely fastened so that it does not contact ne fuel level sensor.			
Production Dates : JA VIN Range 1 : Beg	AN 16, 2018 - JUN 25, 2018 gin : NR End : NR 🗌 Not sequential			
Description of Defect :				
Description of the Defect :	This safety recall involves the fuel level sensor within the fuel tank. The distance between the sensor and an in-tank fuel line is too small which could allow the sensor to contact the fuel line and, in some cases, become stuck.			
FMVSS 1 :	: NR			
FMVSS 2 :	: NR			
Description of the Safety Risk :	: If the fuel level sensor becomes stuck, the fuel gauge in the instrument cluster			
The infor	rmation contained in this report was submitted pursuant to 49 CFR §573			



Number of potentially involved : 1,645 Estimated percentage with defect : 10~%

Population :

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Description o	f the Safety Risk :	would display a larger amount of fuel than was actually in the tank. As a result, if the tank became empty, stalling would occur without prior warning, and could increase the risk of a crash.	
Descript	tion of the Cause :	NR	
Identificatio	n of Any Warning that can Occur :	NR	
Supplier Ider Component	ntification : Manufacturer		
Name : 7	TI Automotive Technology Center GmbH		
Address : 1	Lochfeldstrasse 31		
l	Rastatt FOREIGN S	TATES 76437	

Country : Germany

Chronology :

On June 26, 2018, BMW became aware of this matter from warranty claims regarding unusual fuel gauge readings. Fuel tanks and fuel delivery units of affected vehicles were inspected which indicated that the fuel level sensor could contact and become stuck on an in-tank fuel line. Further analyses determined that an inadequate installation process of the in-tank fuel line within the fuel delivery unit during supplier production could occur.

BMW vehicle assembly records were reviewed to determine the number and production range of potentially affected vehicles.

On July 11, 2018, BMW decided to conduct a voluntary safety recall.

BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue.

The information contained in this report was submitted pursuant to 49 CFR §573

Description of Remedy :

Description of Remedy Program :	The fuel line will be secured so that it does not contact the fuel level sensor.	
	Owners will be notified by First Class mail and instructed to take their vehicle to an authorized BMW center to have the remedy performed for free. If this condition were to occur to a potentially affected vehicle prior to the recall, the remedy would be covered by the BMW New Vehicle Limited Warranty program. Therefore, reimbursement for a prenotification remedy re Part 573.13 and Part 577.11 is not necessary.	
	Recalled Component: In-tank fuel delivery unit $(p/n - 7856997$ -AIO3); however, the remedy is to securely fasten the in-tank fuel line within the fuel delivery unit, not replace the fuel delivery unit.	
Identify How/When Recall Condition was Corrected in Production :	NR	
Recall Schedule :		
Description of Recall Schedule :	Notification to dealers is planned to begin and end on July 17, 2018. Notification to owners is planned to begin and end on September 10, 2018.	
Planned Dealer Notification Date :		
Planned Owner Notification Date :	SEP 10, 2018 - SEP 10, 2018	

* NR - Not Reported