OMB Control No.: 2127-0004

Part 573 Safety Recall Report

Manufacturer Name : BMW of North America, LLC Submission Date : JUN 15, 2018 NHTSA Recall No.: 18V-408 Manufacturer Recall No.: NR

Manufacturer Information :

Manufacturer Name: BMW of North America, LLC Address: P.O. Box 1227 Westwood NJ 07675-1227 Company phone : 18005257417

Vehicle Information :

2017-2018 BMW G 310 R		
MOTORCYCLES		
GAS		
1: Approximately 1,576 motorcycles are equipped with a side stand and frame which could become damaged. Over time, the section of the frame which encases the side stand bushing could eventually break.		
Basis for recall population determination: All Model Year 2017 - 2018 BMW G 310 R motorcycles from start-of-production ($10/12/2016$) through introduction of an improved frame in production ($05/19/2018$).		
Recall component difference to non-recall component: Recall motorcycles contain a side stand and frame of a specific design configuration.		
OCT 12, 2016 - MAY 19, 2018		
Begin :NREnd :NRNot sequential		
2018-2018 BMW G 310 GS		
MOTORCYCLES		
GAS		
: Approximately 800 motorcycles are equipped with a side stand and frame which could become damaged. Over time, the section of the frame which encases the side stand bushing could eventually break.		
Basis for recall population determination: All Model Year 2018 BMW G 310 GS motorcycles from start-of-production $(11/03/2017)$ through introduction of an improved frame in production $(05/19/2018)$.		



Number of potentially involved : 2,376 Estimated percentage with defect : 100 %

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Population :

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sic	le stand connector and	frame of a specific design co	onfiguration.
Production Dates : NO VIN Range 1 : Beg		End: NR	Not sequential
Description of Defect :			
Description of the Defect :	continued application		ing repeated use, and with rame could become damaged. the side stand bushing could
FMVSS 1 :			
FMVSS 2 :			
Description of the Safety Risk :		ame which encases the side a ationary, it could fall over, a	0
Description of the Cause :	0 0		
Identification of Any Warning that can Occur :	NR		
Supplier Identification :			
Component Manufacturer			
Name : TVS Motor Compa	ny Limited		
Address : PO Box 4			
Harita Hosur 635	109		
Country: NR			

Chronology :

On August 1, 2017, BMW became aware of a damaged side stand on a non-US 2018 BMW G 310 R during removal of the motorcycle from a transport truck. At the time, it was unclear if the side stand was damaged during transport.

By October 2017, two additional non-US reports were received regarding motorcycles with damaged side stands. The reports indicated that damage occurred while the motorcycle was stationary. BMW initiated an engineering review, and requested the parts to be returned for review and analysis.

In early 2018, additional reports were received, including two from the US market involving Model Year 2018 BMW 310 GS models produced in November 2017. Both referenced a broken frame at the location of the side stand bushing, and occurring while the motorcycle was stationary.

The information contained in this report was submitted pursuant to 49 CFR §573

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In February, testing was initiated to identify the root cause and reproduce the fault pattern.

By April 2018, three additional reports were received from the US market involving a Model Year 2018 BMW 310 R produced in October 2017, and two Model Year 2018 BMW 310 GS models produced in December 2017. All referenced a broken frame at the location of the side stand bushing, and occurring while the motorcycle was stationary. Testing and field monitoring continued.

In May, additional tests were performed to evaluate the interaction, if any, between a damaged side stand, and the side stand switch, as the switch is integral to engine operation, and therefore, if affected, could also affect riding. The test results indicated that engine operation, and therefore riding, was not affected.

On May 22, 2018, BMW became aware of a report in Brazil involving a 2018 BMW 310 GS produced in January 2018 indicating that the rider attempted to mount the motorcycle using the footrest while it was stationary and also resting on the side stand, causing the motorcycle to fall over. The rider alleged a minor injury.

On June 8, 2018, BMW decided to conduct a voluntary recall.

Description of Remedy :

Description of Remedy Program :	Motorcycles will be inspected. If the frame is not damaged, the motorcycle will be equipped with a reinforcing plate and new side stand. If the frame is damaged, it will be replaced. Owners will be notified by First Class mail and instructed to take their motorcycle to an authorized BMW Motorcycle dealer to have the remedy performed for free. If this condition were to occur to a potentially affected motorcycle prior to this recall, the remedy would be covered by the BMW Motorcycle New Vehicle Limited Warranty program. Therefore, reimbursement for a pre-notification remedy re Part 573.13 and Part 577.11 is not necessary.
ů 1	Recall component – integral frame for side stand. Part number – G 310 GS [8 562 028] / G 310 R [8 554 148]
Identify How/When Recall Condition was Corrected in Production :	NR
Recall Schedule :	
Description of Recall Schedule :	Notification to dealers is planned to begin and end on June 15, 2018. Notification to owners is planned to begin and end on August 7, 2018.
Planned Dealer Notification Date :	JUN 15, 2018 - JUN 15, 2018

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Planned Owner Notification Date : AUG 07, 2018 - AUG 07, 2018

* NR - Not Reported

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