OMB Control No.: 2127-0004

Part 573 Safety Recall Report

18V-358

Manufacturer Name: General Motors LLC

Submission Date: SEP 04, 2018 NHTSA Recall No.: 18V-358

Manufacturer Recall No.: 18188 and 18268



Manufacturer Information:

Manufacturer Name: General Motors LLC

Address: 29427 Louis Chevrolet Road

MAIL CODE 480-210-2V WARREN MI

48093

Company phone: 5961733

Population:

Number of potentially involved: 895 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2018-2018 Chevrolet Equinox

Vehicle Type: **Body Style:** Power Train: NR

Descriptive Information: GM used manufacturing records to identify the vehicles that could have been

produced with the defect. GM used service records to identify vehicles that may have been serviced with a suspect fuel pump. All potentially defective high-pressure fuel

pumps were built between March 5 and March 8, 2018.

Production Dates: MAY 25, 2017 - APR 20, 2018

VIN Range 1: Begin: NR End: NR Not sequential

Vehicle 2: 2018-2018 GMC Terrain

Vehicle Type: **Body Style:** Power Train: NR

Descriptive Information: GM used manufacturing records to identify the vehicles that could have been

produced with the defect. GM used service records to identify vehicles that may have been serviced with a suspect fuel pump. All potentially defective high-pressure fuel

pumps were built between March 5 and March 8, 2018.

Production Dates: OCT 23, 2017 - APR 18, 2018

VIN Range 1: Begin: NR End: NR Not sequential

Vehicle 3: 2016-2018 Chevrolet Malibu

Vehicle Type: **Body Style:** Power Train: NR

Descriptive Information: GM used manufacturing records to identify the vehicles that could have been

produced with the defect. GM used service records to identify vehicles that may have

	been serviced with a suspect fuel pump. All potentially defective high-pressure fuel pumps were built between March 5 and March 8, 2018.						
Production Dates :	JAN 27, 2016 - A	PR 27, 2018					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
Vehicle 4: Vehicle Type: Body Style: Power Train:		k LaCrosse					
Descriptive Information :	GM used manufacturing records to identify the vehicles that could have been produced with the defect. GM used service records to identify vehicles that may have been serviced with a suspect fuel pump. All potentially defective high-pressure fuel pumps were built between March 5 and March 8, 2018.						
Production Dates :	AUG 31, 2017 - A	APR 20, 2018					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
Vehicle 5 : Vehicle Type : Body Style : Power Train :		illac ATS					
Descriptive Information :	GM used manufacturing records to identify the vehicles that could have been produced with the defect. GM used service records to identify vehicles that may have been serviced with a suspect fuel pump. All potentially defective high-pressure fuel pumps were built between March 5 and March 8, 2018.						
Production Dates :	MAR 20, 2018 -	MAR 20, 2018					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
Vehicle 6: Vehicle Type: Body Style: Power Train:		C Acadia					
Descriptive Information :	GM used manufacturing records to identify the vehicles that could have been produced with the defect. GM used service records to identify vehicles that may have been serviced with a suspect fuel pump. All potentially defective high-pressure fuel pumps were built between March 5 and March 8, 2018.						
Production Dates:	AUG 20, 2016 - A	APR 23, 2018					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
Vehicle 7 : Vehicle Type : Body Style : Power Train :		vrolet Colorado					
Descriptive Information :		_		ntify the vehicles that could vice records to identify vel			

	been serviced with a suspect fuel pump. All potentially defective high-pressure fuel pumps were built between March 5 and March 8, 2018.					
Production Dates:	MAR 05, 2015 - APR 29, 2018					
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential		
Vehicle 8:	2015-2018 GM	IC Canyon				
Vehicle Type :						
Body Style :						
Power Train :	NR					
Descriptive Information :	GM used manufacturing records to identify the vehicles that could have been produced with the defect. GM used service records to identify vehicles that may have been serviced with a suspect fuel pump. All potentially defective high-pressure fuel pumps were built between March 5 and March 8, 2018.					
	APR 29, 2016 - APR 24, 2018					
Production Dates :	APR 29, 2016 -	APR 24, 2018				
Production Dates : VIN Range 1 :		APR 24, 2018 NR	End: NR	☐ Not sequential		
VIN Range 1:		NR	End: NR	☐ Not sequential		
VIN Range 1:	Begin :	NR	End: NR	☐ Not sequential		
VIN Range 1: Vehicle 9:	Begin :	NR	End: NR	☐ Not sequential		
VIN Range 1 : Vehicle 9 : Vehicle Type :	Begin : 2016-2017 Bui	NR	End: NR	☐ Not sequential		
VIN Range 1: Vehicle 9: Vehicle Type: Body Style: Power Train:	Begin : 2016-2017 But NR GM used service suspect fuel pu	NR ick Envision ce records to ide	entify vehicles that may have been s ally defective high-pressure fuel pu	serviced with a		
VIN Range 1: Vehicle 9: Vehicle Type: Body Style: Power Train:	NR GM used service suspect fuel pubetween March	NR ick Envision ce records to ide imp. All potenti h 5 and March 8	entify vehicles that may have been s ally defective high-pressure fuel pu	serviced with a		
VIN Range 1: Vehicle 9: Vehicle Type: Body Style: Power Train: Descriptive Information:	NR GM used service suspect fuel purbetween March MAR 24, 2016	NR ick Envision ce records to ide imp. All potenti h 5 and March 8	entify vehicles that may have been s ally defective high-pressure fuel pu	serviced with a		

Description of Defect:

Description of the Defect: General Motors has decided that a defect which relates to motor vehicle safety exists in certain 2015 - 2018 model year Chevrolet Colorado vehicles; 2016 -2017 model year Buick Envision vehicles; 2016 - 2018 model year Chevrolet Malibu and GMC Canyon vehicles; 2017 - 2018 model year GMC Acadia vehicles; and 2018 model year Buick LaCrosse, Cadillac ATS, Chevrolet Equinox, and GMC Terrain vehicles. These vehicles were either assembled with high pressure fuel pumps manufactured between March 5 and March 8, 2018 or received replacement high pressure fuel pumps manufactured between March 5 and March 8, 2018 during vehicle service. In these vehicles, the joint that connects the high-pressure fuel pump's outer housing to the pump's flange may not have been properly welded by the supplier during the manufacturing process. Over time, the weld could crack, potentially separating the highpressure fuel pump from the flange and allowing the pump to oscillate inside the engine compartment. If this occurs, the pump's movement could potentially damage the high-pressure fuel line, causing a fuel leak.

FMVSS 1: NR

FMVSS 2: NR

Description of the Safety Risk: If the subject weld cracks and subsequent oscillations cause damage to the

high-pressure fuel line, a fuel leak could occur, which increases the risk of a

fire.

Description of the Cause: The supplier failed to properly weld the high-pressure fuel pump housing to

the flange interface.

Identification of Any Warning NR

that can Occur:

Supplier Identification:

Component Manufacturer

Name: Bosch

Address: 3800 Hills Tech Drive

Farmington Hills MICHIGAN 48331

Country: United States

Chronology:

On April 25, 2018, Robert Bosch LLC contacted GM regarding potentially abnormal welds in certain high-pressure fuel pumps that Bosch supplied to GM. GM opened a formal product investigation on May 5, 2018.

GM's investigation identified no reported field cases involving a high-pressure fuel line leak caused by the defective fuel pumps in GM vehicles. Based on the engineering analysis that Bosch supplied to GM, GM determined that an improper weld could weaken and fracture after an unknown number of miles, potentially causing a high-pressure fuel leak. On May 24, 2018, GM's Safety Field Action Decision Authority decided to conduct a safety recall.

On August 17, 2018, GM expanded the recall to include 47 vehicles that may have been serviced with suspect parts. These include 2015 – 2018 model year Chevrolet Colorado vehicles; 2016 – 2017 model year Buick Envision and GMC Canyon vehicles; 2016 – 2018 model year Chevrolet Malibu vehicles; 2017 – 2018 model year GMC Acadia vehicles; and 2018 model year Buick Lacrosse, Chevrolet Equinox, and GMC Terrain vehicles.

Description of Remedy:

Description of Remedy Program : Dealers will replace the high-pressure fuel pump and high-pressure fuel

pipe. Pursuant to 577.11, GM will provide reimbursement to owners for

repairs according to the plan submitted on May 19, 2017.

How Remedy Component Differs The high-pressure fuel pump assembly is properly welded to the flange

interface.

from Recalled Component: Recalled Component Name: HP fuel pump

Recalled Component Description: High pressure fuel pump

Recalled Component Part Number: 12672144

Recalled Component Country of Origin: United States

Identify How/When Recall Condition Vehicles produced after 04/27/2018 were produced with high-pressure was Corrected in Production: fuel pumps that Bosch manufactured after correcting the welding fixture

in question.

Recall Schedule:

Description of Recall Schedule: General Motors will provide dealer bulletin and owner letter notification

dates when available.

Planned Dealer Notification Date: MAY 31, 2018 - MAY 31, 2018 Planned Owner Notification Date: JUL 02, 2018 - SEP 14, 2018

^{*} NR - Not Reported