#### OMB Control No.: 2127-0004

Not sequential

# Part 573 Safety Recall Report

# 18V-358

**Manufacturer Name:** General Motors LLC

**Submission Date:** MAY 31, 2018

NHTSA Recall No.: 18V-358 Manufacturer Recall No.: 18188



#### **Manufacturer Information:**

Manufacturer Name: General Motors LLC

Address: 29427 Louis Chevrolet Road

MAIL CODE 480-210-2V WARREN MI

48093

Company phone: 5961733

# **Population:**

Number of potentially involved: 848 Estimated percentage with defect: 100 %

#### **Vehicle Information:**

Vehicle 1: 2018-2018 Chevrolet Equinox

Vehicle Type: **Body Style:** Power Train: NR

Descriptive Information: GM determined the population by using manufacturing records to identify the

vehicles that could have been produced with the defect. All potentially defective high-

pressure fuel pumps were built between March 5 and March 8, 2018, and these

End: NR

pumps were traced to 848 vehicles.

Production Dates: MAR 26, 2018 - APR 20, 2018

VIN Range 1: Begin: NR

Vehicle 2: 2018-2018 Chevrolet Malibu

Vehicle Type: **Body Style:** Power Train: NR

Descriptive Information: GM determined the population by using manufacturing records to identify the

vehicles that could have been produced with the defect. All potentially defective high-

pressure fuel pumps were built between March 5 and March 8, 2018, and these

pumps were traced to 848 vehicles.

Production Dates: APR 19, 2018 - APR 27, 2018

VIN Range 1: Begin: NR End: NR Not sequential

Vehicle 3: 2018-2018 Cadillac ATS

Vehicle Type: **Body Style:** Power Train: NR

Descriptive Information: GM determined the population by using manufacturing records to identify the

vehicles that could have been produced with the defect. All potentially defective high-

	pressure fuel pumps were built between March 5 and March 8, 2018, and these pumps were traced to 848 vehicles.						
Production Dates :	MAR 20, 2018 -	MAR 20, 2018					
VIN Range 1:		NR	End:	NR	■ Not sequential		
Vehicle 4 : Vehicle Type : Body Style : Power Train :	2018-2018 GMC	Terrain					
Descriptive Information :	GM determined the population by using manufacturing records to identify the vehicles that could have been produced with the defect. All potentially defective high-pressure fuel pumps were built between March 5 and March 8, 2018, and these pumps were traced to 848 vehicles.						
Production Dates :	APR 13, 2018 - A	APR 18, 2018					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
Vehicle 5 : Vehicle Type : Body Style : Power Train :		k LaCrosse					
Descriptive Information :	GM determined the population by using manufacturing records to identify the vehicles that could have been produced with the defect. All potentially defective high-pressure fuel pumps were built between March 5 and March 8, 2018, and these pumps were traced to 848 vehicles.						
Production Dates:	MAR 27, 2018 -	APR 20, 2018					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
Vehicle 6 : Vehicle Type : Body Style : Power Train :		C Acadia					
	: GM determined the population by using manufacturing records to identify the vehicles that could have been produced with the defect. All potentially defective high-pressure fuel pumps were built between March 5 and March 8, 2018, and these pumps were traced to 848 vehicles.						
<b>Production Dates:</b>	APR 05, 2018 - A	APR 23, 2018					
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential		
Vehicle Type : Body Style :		vrolet Colorado					
Power Train :	NR						
Descriptive Information :	GM determined the population by using manufacturing records to identify the vehicles that could have been produced with the defect. All potentially defective high-						

		pressure fuel pumps were built between March 5 and March 8, 2018, and these pumps were traced to 848 vehicles.							
	<b>Production Dates:</b>	es: MAR 22, 2018 - APR 27, 2018							
	VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential			
	Vehicle 8:	2018-2018	GMC Canyon						
	Vehicle Type :								
	Body Style :								
	Power Train:	NR							
	Descriptive Information :	on: GM determined the population by using manufacturing records to identify the vehicles that could have been produced with the defect. All potentially defect pressure fuel pumps were built between March 5 and March 8, 2018, and the pumps were traced to 848 vehicles.							
	<b>Production Dates:</b>	MAR 23, 20	18 - APR 24, 20	18					
	VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential			
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### **Description of Defect:**

Description of the Defect: General Motors has decided that a defect which relates to motor vehicle safety exists in certain 2018 model year Chevrolet Equinox, Malibu, and Colorado vehicles; 2018 model year GMC Terrain, Acadia, and Canyon vehicles; 2018 model year Buick LaCrosse vehicles; and 2018 model year Cadillac ATS vehicles. In these vehicles, the joint that connects the high-pressure fuel pump's outer housing to the pump's flange may not have been properly welded by the supplier during the manufacturing process. Over time, the weld could crack, potentially separating the high-pressure fuel pump from the flange and allowing the pump to oscillate inside the engine compartment. If this occurs, the pump's movement could potentially damage the high-pressure fuel line, causing a fuel leak.

> FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: If the subject weld cracks and subsequent oscillations cause damage to the

high-pressure fuel line, a fuel leak could occur, which increases the risk of a

fire.

Description of the Cause: The supplier failed to properly weld the high-pressure fuel pump housing to

the flange interface.

Identification of Any Warning NR

that can Occur:

## **Supplier Identification:**

# **Component Manufacturer**

Name: Bosch

Address: 3800 Hills Tech Drive

Farmington Hills MICHIGAN 48331

**Country: United States** 

#### **Chronology:**

On April 25, 2018, Robert Bosch LLC contacted GM regarding potentially abnormal welds in certain highpressure fuel pumps that Bosch supplied to GM. GM opened a formal product investigation on May 5, 2018.

GM's investigation identified no reported field cases involving a high-pressure fuel line leak caused by the defective fuel pumps in GM vehicles. Based on the engineering analysis that Bosch supplied to GM, GM determined that an improper weld could weaken and fracture after an unknown number of miles, potentially causing a high-pressure fuel leak. On May 24, 2018, GM's Safety Field Action Decision Authority decided to conduct a safety recall.

#### **Description of Remedy:**

Description of Remedy Program: Dealers will replace the high-pressure fuel pump and high-pressure fuel

pipe. Pursuant to 49 C.F.R. § 573.13(d)(1), all covered vehicles are under

warranty so reimbursement is not offered.

from Recalled Component: interface.

How Remedy Component Differs The high-pressure fuel pump assembly is properly welded to the flange

Recalled Component Name: HP fuel pump

**Recalled Component Description:** High pressure fuel pump

Recalled Component Part Number: 12658481

Recalled Component Country of Origin: **United States** 

Identify How/When Recall Condition Vehicles produced after 04/27/2018 were produced with high-pressure was Corrected in Production: fuel pumps that Bosch manufactured after correcting the welding fixture

in question.

#### **Recall Schedule:**

Description of Recall Schedule: General Motors will provide dealer bulletin and owner letter notification

dates when available.

Planned Dealer Notification Date: MAY 31, 2018 - MAY 31, 2018

Planned Owner Notification Date: NR - NR

\* NR - Not Reported