OMB Control No.: 2127-0004

Part 573 Safety Recall Report

18V-262

Manufacturer Name: Volkswagen Group of America, Inc.

Submission Date: JUN 19, 2018 NHTSA Recall No.: 18V-262 Manufacturer Recall No.: 42i7



Manufacturer Information:

Manufacturer Name: Volkswagen Group of America, Inc.

Address: 3800 Hamlin Road

Auburn Hills MI 48326

Company phone: 1-800-893-5298

Population:

Number of potentially involved: 7,430 Estimated percentage with defect: 32 %

Vehicle Information:

Vehicle 1: 2018-2018 Volkswagen Tiguan LWB

Vehicle Type: **Body Style:** Power Train: NR

Descriptive Information: The recall population was determined based on date of production between January

15, 2018 and March 9, 2018 for all Tiguan LWB produced in Puebla, Mexico. These dates were determined based on shippings of affected batches which arrived to VW Mexico from the supplier. Since some vehicles were repaired at the factory and at

ports, only vehicles which were out of reach for VW were selected.

Production Dates: JAN 15, 2018 - MAR 10, 2018

VIN Range 1: Begin: 3VV3B7AX1JM098581 End: 3VV2B7AX8JM132222 **✓** Not sequential

Description of Defect:

Description of the Defect: In affected vehicles, a lower loop of a rear shock absorber may separate from

its base due to an incorrect supplier welding process.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: If a failure occurs, the lower loop of a rear shock absorber may detach from

the base cup and destabilize the vehicle, potentially resulting in a crash

without warning.

Description of the Cause: The welding problem was caused by a mechanical misalignment of the arc

welder torch used for the loop to base assembly.

Identification of Any Warning The driver might be alerted by noise in rear suspension while driving.

that can Occur:

Supplier Identification:

Component Manufacturer

Name: Tenneco

Address: 500 N. Field Drive

Lake Forest ILLINOIS 60045

Country: United States

Chronology:

February, 19 2018 through March 03,2018: incorrect welding detected at an internal test track. Quality/root cause analysis started.

March 26, 2018: The topic was presented in the Volkswagen Mexico Pre- Product Safety Committee. Deeper analysis started.

April 02, 2018: The topic was presented in the Volkswagen Mexico Product Safety Committee. Further technical details requested.

April 18, 2018: Volkswagen AG and Volkswagen Mexico Product Safety Committees determined the presence of a defect and the decision to conduct a safety recall was made.

Description of Remedy:

Description of Remedy Program: Inspect and, if necessary, replace one or both rear shock absorbers.

Because all affected vehicles are still covered under New Vehicle Limited

Warranty, no reimbursement program is planned for this recall.

How Remedy Component Differs Remedy rear shock absober is built with a correct welding. All rear shock from Recalled Component: absorbers for these vehicles have a 7 digit code to identify the production date. Recalled shock absorbers will show a number between "010" and

"054" in the 2nd, 3rd and 4th digits of this code. These numbers

correspond to the affected production dates.

Recalled part is the Rear Shock Absorber with several part numbers: 5QN513049 with index AM, AN, AQ, or AR (for example 5QN513049AM).

Identify How/When Recall Condition The condition was corrected at the supplier's production line on February was Corrected in Production: 21, 2018. The welding torch was replaced and properly aligned; the

position of the torch was reinforced.

Recall Schedule:

Description of Recall Schedule: Anticipated notifications in June 2018

Planned Dealer Notification Date: JUN 22, 2018 - JUN 22, 2018 Planned Owner Notification Date: JUN 25, 2018 - JUN 25, 2018

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* NR - Not Reported		
The information contained in this report was submitted	ed pursuant to 49 CFR §573	