OMB Control No.: 2127-0004

Part 573 Safety Recall Report

18E-111

Manufacturer Name: Luxfer Canada Ltd.

Submission Date: JAN 14, 2019 **NHTSA Recall No.:** 18E-111

Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: Luxfer Canada Ltd.

Address: 4410-46 Avenue SE

Calgary, AB 00 T2B 3N7

Company phone: 4037200262

Population:

Number of potentially involved : 1,607 Estimated percentage with defect : 100 %

Equipment Information:

Brand / Trade 1: Luxfer Gas Cylinders

Model: One-Turn Valve (OTV) MPVE-250

Part No.: MPVE-250

Size: N/A

Function: ctrl.fuel flow

Descriptive Information: The valves were manufactured from February 11, 2015 through July 26, 2018.

This report covers all MPVE-250 valves manufactured during that period, which

were all designed and manufactured to the same specifications.

Number Potentially Involved: 1607

Estimated Percentage of Involved With Defect: 100%

Production Dates: FEB 11, 2015 - JUL 26, 2018

Description of Defect:

Description of the Defect: Luxfer Canada Ltd. ("Luxfer") designed the OTV to be opened and closed by

hand, and with only one rotation ("one-turn") of the valve's knob. Using tools to rotate the knob can severely over-torque the valve. The valve's snap ring prevents rotation of the valve's knob more than "one-turn." Severe over-torqueing can potentially damage the valve's snap ring and its gland. While Luxfer believes the valve was properly designed and manufactured, and is safe for its intended use, it is possible that with a damaged snap ring or gland, the valve can possibly be opened far more than just one-turn, to the point where the valve operator (a/k/a "stem") becomes unthreaded from the valve's body.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: The stem can become a projectile due to the rapid depressurization of the

Description of the Safety Risk: CNG fuel system, presenting a risk of bodily harm from impact. In addition,

this unintended/inadvertent release of CNG, especially in an enclosed space,

presents a risk of fire or explosion if exposed to an ignition source.

Description of the Cause: Misuse of the valve by severe over-torqueing with tools.

Identification of Any Warning The knob may be much more difficult to turn than on an undamaged valve.

that can Occur:

Supplier Identification:

Component Manufacturer

Name: Luxfer Canada Ltd. Address: 4410-46 Avenue SE

Calgary, AB FOREIGN STATES 00 T2B 3N7

Country: Canada

Chronology:

Due to the character limitation in this electronic form, the manufacturer has attached its complete answer to this inquiry as "Attachment A to Amended Section 573 Report."

Description of Remedy:

Description of Remedy Program: Luxfer will supply an Upgrade Kit for each valve, and credit vehicle

manufacturers \$100 for each valve upgraded, up to a limit of \$250 per vehicle for those vehicles with multiple valves. The upgrade kit is field

installable by an appropriately skilled technician.

How Remedy Component Differs The Upgrade Kit, which includes "No tools" decals, knob and a backup ring

from Recalled Component: and nut, which doubles the valve's over-torque resistance.

Identify How/When Recall Condition Luxfer produced a new variant MPVE-250-2 One-Turn Valve, was Corrected in Production: incorporating components similar to the Upgrade Kit, intended to mitigate over-torqueing. In late August 2018, Luxfer visited a refuse hauler operating large numbers of garbage trucks equipped with CNG fuel systems manufactured by a different customer. Luxfer inspected fiftythree valves and found no evidence of over-torqueing or damaged or missing snap rings. Luxfer removed twenty-one valves for examination and replaced them with the MPVE-250-2 One-Turn Valve.

> Luxfer also shipped nine of the MPVE-250-2 Valves to Customer, and Luxfer believes that Customer installed six of the valves by in August 2018.

> Other than supplying Customer with nine of the MPVE-250-2 Valves and installing another twenty-one of them for the refuse hauler, Luxfer has not otherwise distributed or sold the MPVE-250-2 Valve, has no open orders for them, and does not plan to continue production.

Recall Schedule:

Description of Recall Schedule: Luxfer has already notified all of its eleven customers. Luxfer will

distribute a Part 577 letter within 5 days of approval by NHTSA. Luxfer

anticipates that its customers will notify vehicle owners. 1/14/19

UPDATE: Notwithstanding the government shutdown, impeding NHTSA's ability to approve draft 577 letters, Luxfer will mail its Part 577 letter to its eleven customers by 1/18/19. Luxfer continues to anticipate that its

customers will notify vehicle owners.

Planned Dealer Notification Date: NR - NR Planned Owner Notification Date: NR - NR

Purchaser Information:

The following manufacturers purchased this defective/noncompliant equipment for possible use or installation in new motor vehicles or new items of motor vehicle equipment:

Name: A-1 Alternative Fuel Systems

Address: 2320 Stanislaus Street

Fresno CA 93721

Country: US

Company Phone: 5594854427

Name: Agility Fuel Solutions Address: 3335 Susan Street

Suite 100 Costa Mesa CA 92626

Country: US

Company Phone: 9492365520

Name: Amrep, Inc.

Address: 1555S.Cucamonga Ave.

Ontario CA 91761

Country: US

Company Phone: 9099230430

Name: Atco Gas

Address: 5623-82 Avenue

Edmonton 00 AB T6B 0E8

Country: CA

Company Phone: 7802388660

Name: Certified CNG Inspector, LLC

Address: 4940 Toproyal Lane

Jacksonville FL 32277-1043

Country: US

Company Phone: 8132201653

Name: Creative Bus Sales Inc.

Address: 14740 Ramona Ave.

Chino CA 91710

Country: US

Company Phone: 9094655528

Name: Performance Plus Address: 10760 Royute 322

GI: 111 DA 1007

Shippenville PA 16254

Country: US

Company Phone: 8142266900

Name: Mainstay Fuel Technologies, LLC

Address: 1274 S. State Road 32

Union City IN 47390

Country: US

Company Phone: 7659643301

Name: McNeilus Corporation Address: 524 East Highway Street

P.O. Box 70 Dodge Center MN 55927

Country: US

Company Phone: 5079935689

Name: North American Repower, LLC Address: 2625 Temple Heights Drive

Oceanside CA 92056

Country: US

Company Phone: 6192444205

Name: Oshkosh Defense, LLC

Address: P.O. Box 2566

Oshkosh WI 54903-2566

Country: US

Company Phone: 9202359150

Name: Powertech

Address: 315 Mountain Highway

North Vancouover 00 V7J 2K7

Country: CA

Company Phone: 7782884480

Name: LaBrie Environmental Group

Address: 175-B Route Marie-Victorin Levis

Quebec 00 G7A 2T3

Country: CA

Company Phone: 4188318250

^{*} NR - Not Reported