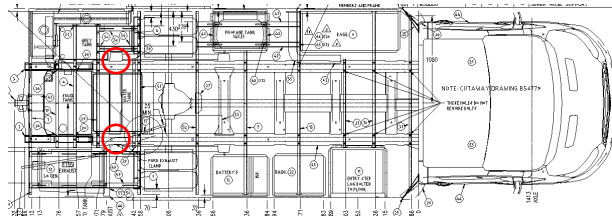


Wonder frame extension bolt placement: QAAR 8645

Department:
 People Required: 1
 Time to Complete: 1 hr.
 Date Created: May 3, 2017
 Date Revised:
 Created by Initial: GK
 Rev #:
 Verified: WP/AG

Safe Work Procedures:



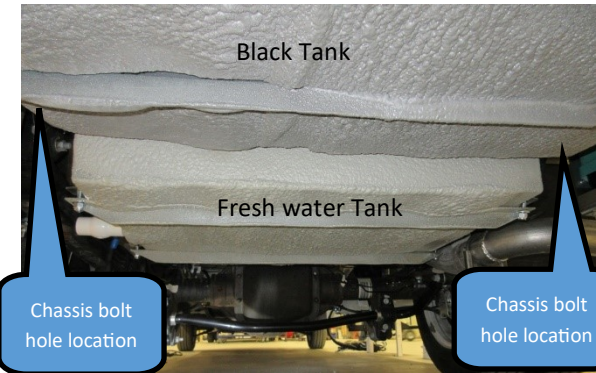
Two M12 X 90mm bolts need to be added to the frame just in front of the extension

1

Make sure the vehicle is in park and the E-brake is engaged
 Remove the keys from the ignition to prevent the coach from moving.

Empty the Fresh Water tank by following the instruction in the owners manual.

2



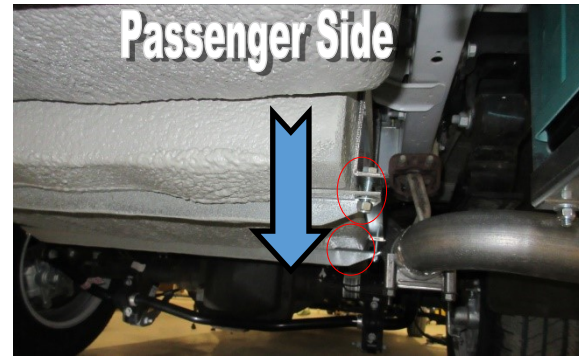
Bolt holes located on either side of fresh water tank.

3



Loosen but do not remove the 4 nuts on the fresh water tank brackets.

4



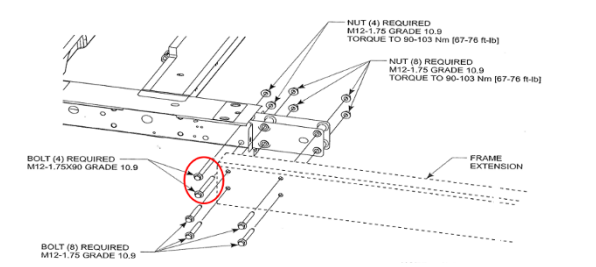
Completely remove the nuts on the passenger side.

5



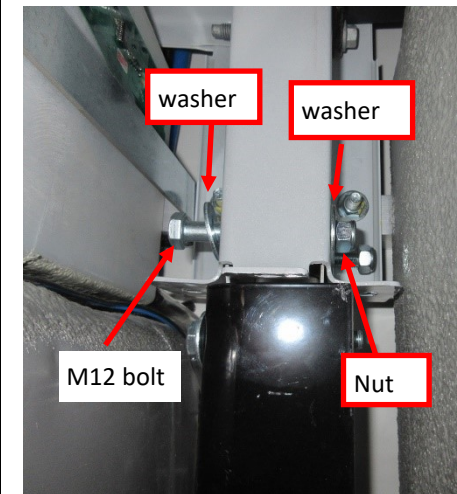
Pull down on the tank so that it is closer to the ground on the passenger side.

6



With the tank lowered it is possible to insert the two M12 X 90mm bolts through the white frame holes directly in front of the black extension. Insert and tighten the top bolts for either side first. Then the bottom for each side.

7



For each bolt there should be two washers and a self locking hex nut.

8



Torque each nut to the bolts at 72ftlbs

9



A gap here is acceptable, as long as the tank is secure.

Push tank back in place, replace / tighten the nuts of the tank brackets.

Be careful not to overtighten and distort or damage the tank.

10

11

12

Technical Data:

Notes: