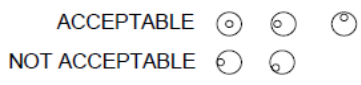


THOR MOTOR COACH AM EQUIPMENT WINDSHIELD WIPER INSPECTION/REPAIR INSTRUCTIONS
(Rev 6/21/17)
APPLIES TO: TUSCANY MY 2013-2018, TUSCANY XTE MY 2013-2017, ARIA MY 2018

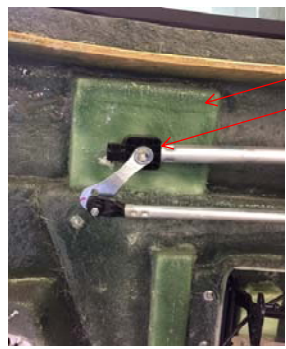
- 1.) Visually inspect wiper system arm placement. If arms are loose or any visible damage to the system is noticed, system must be replaced. Go to step 5-13
- 2.) If visually acceptable, remove wiper arms per the following instructions:
 - A. Remove pivot nut for wiper arm and use channellocks or a small 2 jaw puller and attach the "Pulling Fingers" under the bottom side of the wiper arm head and use the center most point of the pivot shaft as the leverage point and remove the wiper arm.
 - B. Wiper arms can be reinstalled after removal.
- 3.) Remove the hex head cap nut from pivot shaft.
- 4.) Remove washers.



5.) Verify holes in the fiberglass front cap are not interfering with the pivot shaft. (Pivot shaft must not be bound or under pressure) If pivot shafts appear to be interfering with fiberglass cap remove system entirely and redrill with hole saw to eliminate interference and place hole in proper position for the wiper system (DO NOT OVERDRILL). Pivot shaft only needs 1/16" of clearance to edge of hole.



6.) If pivot shaft alignment does not show any signs of binding with the pivot shaft hole in the front cap, verify that the wiper stringer plate sits flush against the backer laminated into the inside of the front cap. If there is a gap between the face of the stringer plate and the laminated backer, remove system and sand backer with 80 grit sandpaper so that system will sit flush.



BACKER
WIPER STRINGER PLATE

- 7.) Tighten pivot rod nut to fiberglass cap per the torque chart below
- 8.) Reinstall driver side wiper arm so that blade is horizontal. Torque wiper arm nut to pivot shaft per the torque chart below.
- 9.) Reinstall passenger side wiper arm so that blade is horizontal. Torque wiper arm nut to pivot shaft per the torque chart below.
- 10.) Test windshield wiper system at all speeds with a water hose providing ample amounts of water. Wiper blades should not bind nor touch the windshield gasket at any point.
- 11.) If wipers have too much travel and touch gasket replace pivot shaft arm.

TORQUE (FT-LBS)		
	WIPER ARM TO PIVOT ROD	PIVOT ROD TO FIBERGLASS CAP
AM Equipment	10	20