



## Thor Motor Coach Recall Repair Instructions

Recall #	<b>17V-844</b>		
Description/Title:	<b>A27 Heat Shield</b>		
Affected Product Line(s):	<b>Certain 2018 A27 Freedom Traveler motorhomes</b>		
Service Campaign # :	<b>RC000150</b>	Released Date:	<b>01/09/2018</b>
Repair Code:	<b>TMCRC80471V</b>	Document Date:	<b>01/09/2018</b>
Time Allowed:	<b>0.75</b>	Document Revision:	<b>A</b>

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### Issue:

It has been discovered that on certain A27 Freedom Traveler motorhomes, a heat shield was not installed in between the LP tank and generator exhaust.

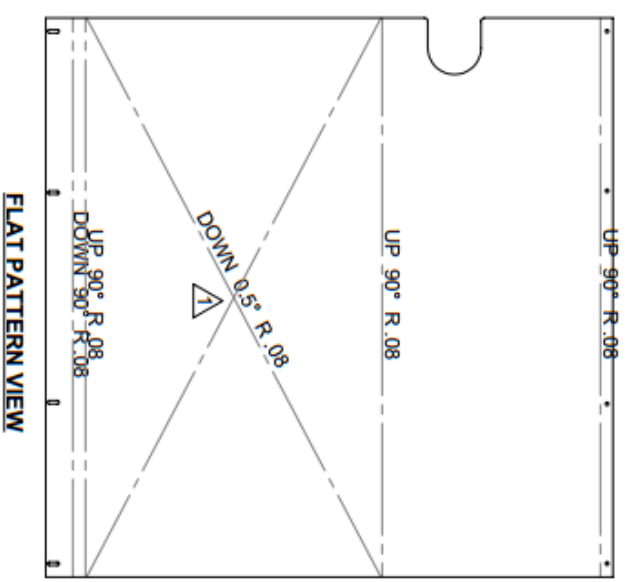
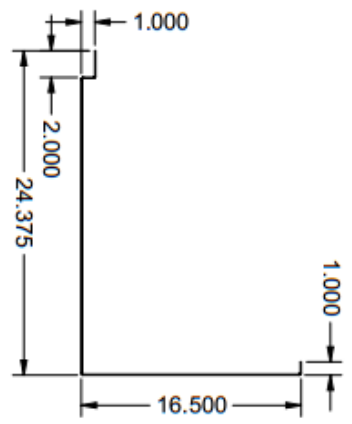
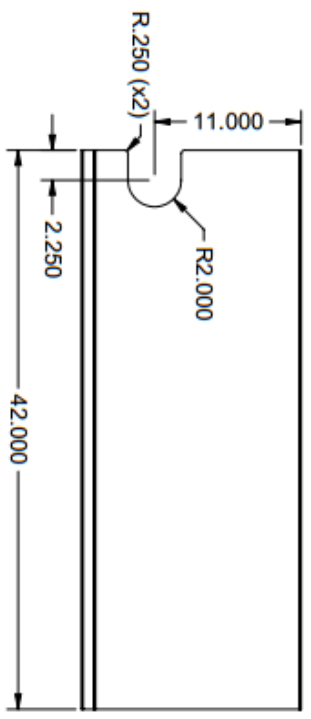
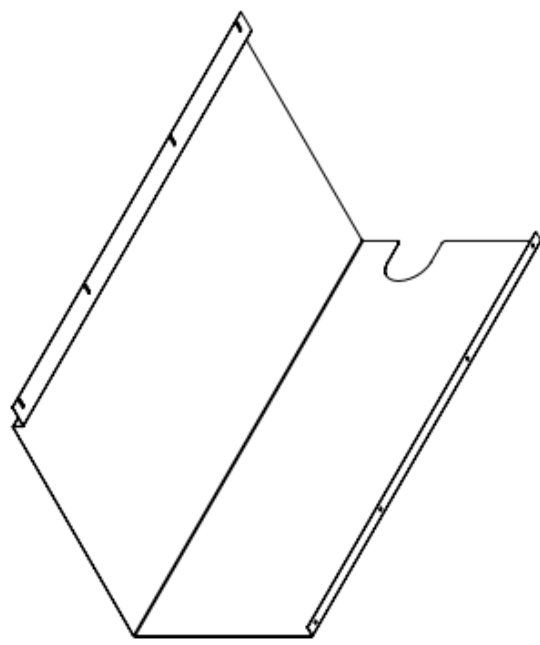
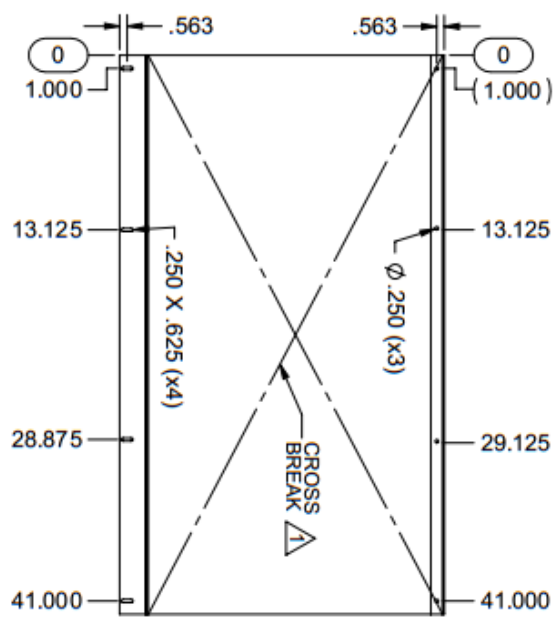
### Part(s) Required:

TMC Part Number **0392962**  
(See Print TFM4937)

### Instructions:

Please continue onto next page for heat shield installation procedure.  
(See Print TFM5415)





FLAT PATTERN VIEW

REV	DESCRIPTION	DATE	BY	ECN
-	INITIAL RELEASE	3/31/2017	BAR	13613
1	ADDED CROSS BREAK	10/1/2017	JCN	14731

ALL DIMENSIONS ARE OUTSIDE FORM  
 MATERIAL: GALVANIZED STEEL  
 THICKNESS: 16 GA.  
 WELD TYPE: GRADE A  
 FINISH: MILL  
 LASER CUT RADI = .015 U.N.O.  
 BEND RADI = MIN U.N.O.

TOLERANCE: SHEAR AND FORM: ± .030  
 HOLE LOCATIONS: ± .015  
 HOLE DIAMETERS: ± .005  
 ANGULAR: ± 1°  
 FLATNESS: ± .125/6 FT

THOR MOTOR COACH			
DRAWN BY	SHEET	OF	DATE
BAR	1	1	3/31/2017

HEAT SHIELD, EXHAUST

MODEL: A27 DA

REVISION	DESCRIPTION	DATE
1	INITIAL RELEASE	3/31/2017

CONVENTIONAL AND PROGRESSIVE  
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DRAWING NUMBER: TFM4937

REVISION: 1