

Slide Bolt Clearance Repair Procedure

NHTSA Recall Number 17V-645

KZRV Campaign Number KZ-2017-7

1. Safely run the off door side and door side slide out rooms until they are all the way out.
2. If the center wheel has wear from the slide out adjustment bolt contacting the wheel it will need to be replaced with the part number listed below.
3. Once the slide out rooms are all the way out, adjust the slide out rooms so they are off of the slide out room head assemblies. Remove the lag bolts that hold the slide out head assembly onto the bottom of the slide out room, this will be on both sides of the unit. The slide out head assembly that needs to be replaced will be the non-motor side on the slide out ram.
4. On the entry door side non-motor slide out ram cut through the weld holding on the slide out head assembly. Grind the cut weld smooth and weld on the new slide out head assembly listed below.
5. On the off entry door side of the unit unbolt the slide out head assembly on the non-motor slide out ram and replace it with the part number listed below.
6. Lower the slide out rooms onto the newly installed slide out head assemblies.
7. Reinstall new lag bolts that were removed in step 3. The part number is listed below.
8. Make necessary slide room adjustments to ensure proper slide room operation.

Parts List:

Part number 150456 weld on slide out head assembly – quantity 1

Part number 150457 bolt on slide out head assembly – quantity 1

Part number 125437 lag bolts – quantity 4

Part number 138772 Tire 23580R16 Load range E – quantity 1