

Service Repair Procedure

HSM Transportation Solutions

HSM/CE White

Convertible Seat Stud Head Protection

Service Repair Procedure Number SRP 1701-0001

HSM Recall Number 17E-045

Blue Bird Recall Number R17ZB

HSM
SOLUTIONS

Tools and Equipment Required:

- 1. 7/16" Axle Guard – Part No. 800-532.**
 - **45/39" Seats = 4 Ea**
 - **30/36" Seats = 2 Ea**

- 2. Rebond Foam Block – Part No. 203-381.**
 - **45/39" Seats = 3 Ea**
 - **30/36" Seats = 2 Ea**

- 3. Automotive Contact Adhesive Spray**

Pull Up Cover:



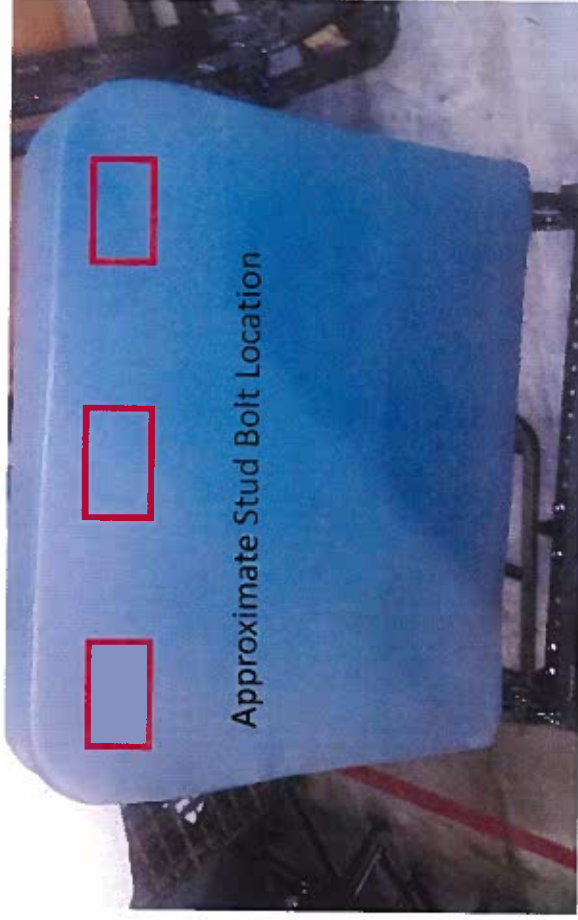
- Undo Velcro attachment at bottom of seatback cover.
- Pull up Cover until the Belt mounting stud bolts appear, keeping cover still intact to the top of the back foam.

Applying Thread Cap:



- ❑ Apply Thread Cap/Axle Guard (Part Number 800-532) to each stud bolt insuring cap bottoms out on the end of stud bolt.

Applying Rebond Foam Block:



- ❑ Apply Adhesive to the edges of the foam block (Part Number 203-381) and the edges of the opening in the seat back.
- ❑ Insert into existing opening in the seat back.
- Estimated Labor Time:
 - 5 Minutes Per Seat.

RECALL RESPONSE CARD

RECALL # 17E045/BLUE BIRD R17ZB

CUSTOMER NAME: _____
BLUE BIRD BODY NUMBER: _____
RECALL COMPLETED BY: _____
COMPLETION DATE: _____ / _____ / _____

PLEASE SELECT ONE OF THE FOLLOWING:

- _____ VEHICLE IS NO LONGER IN SERVICE -- DECLINES RECALL
- _____ VEHICLE NO LONGER REGISTERED TO THIS OWNER
- _____ RECALL REMEDY HAS BEEN COMPLETED

SIGNATURE: _____ DATE: _____

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417 N. Kibler St.
New Washington, OH 44854

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RECALL PARTS KIT ORDER CARD

RECALL # 17E-045/BLUE BIRD R17ZB

CUSTOMER NAME: _____

SHIPPING ADDRESS: _____

CITY: _____ STATE: _____ ZIP CODE: _____

BLUE BIRD BODY NUMBER REQUIRED FOR ALL PARTS SHIPMENTS: _____
(PLEASE ATTACH A LIST AS NECESSARY)

ORDER DATE: ____/____/____.

PLEASE SPECIFY THE ORDER QUANTITY OF THE FOLLOWING PARTS:

HSM Stud Cap	_____	QTY.	_____	EA.
HSM Foam Plug	_____	QTY.	_____	EA.

SIGNATURE: _____ DATE: _____

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