



VIK 154
Date: 2-23-17

Model	Serial Numbers		Kit # Version
	Including	Excluding	
VX50-800	See Attached List		
VX30-800	See Attached List		
Mandatory <input checked="" type="checkbox"/>	Recommended <input type="checkbox"/>	Optional <input type="checkbox"/>	
<i>Dealer Reference: Service Bulletin No. VSB 154</i>			

PURPOSE: Add bracing to trailer to reduce deflection in side rails & tongue area.

SPECIAL TOOLS AND CONDITIONS:

- Grinder and Welding Machine

WARNING:

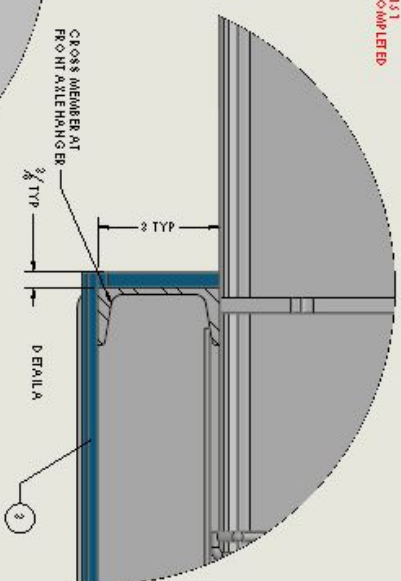
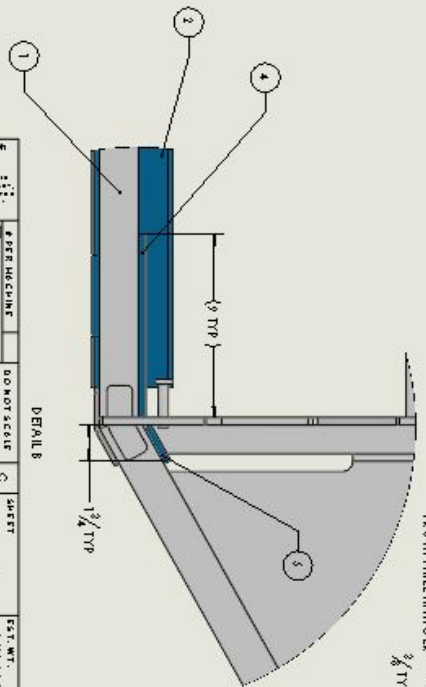
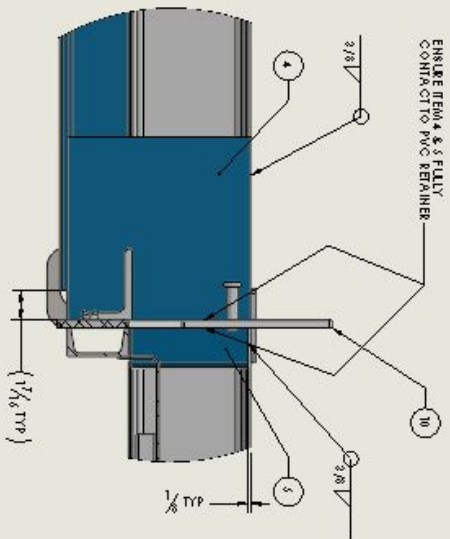
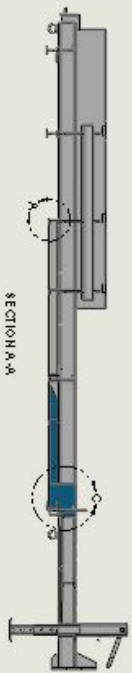
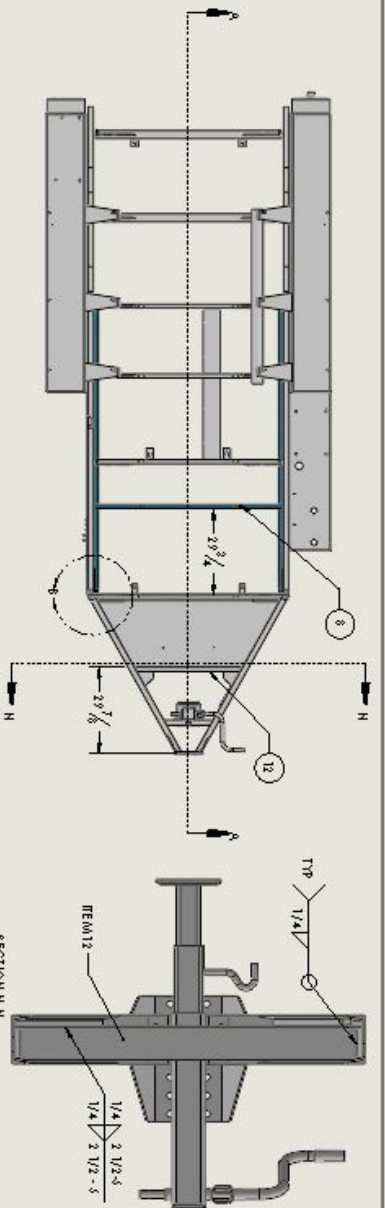
Turn off the machine before servicing.

STEP(s):

- 1) Disconnect Battery.
- 2) Remove suction hoses from storage tubes.
- 3) Loosen hose storage clamps from PVC storage tubes.
- 4) Remove PVC storage tubes on each side.
- 5) Remove remote drain lines plate from existing trailer.
- 6) Close ball valve for engine oil drain & coolant. Remove drain lines from drain plate.

Refer to MOD0012 in this bulletin for the following steps:

- 7) Grind all paint from area where welding will occur.
- 8) Install cross member Item 8 to specified location. Weld as described.
- 9) Install angle Item 2 See details A, D and E. Note trimming of angle length may be needed at light bracket detail D. Weld as described.
- 10) Install angle Item 3 See details A, D and E. Note trimming of angle length may be needed at light bracket detail D. Weld as described.
- 11) Install item 4 and 5 See details B and C. Weld as described.
- 12) Confirm all items in previous VSB/VIK 151 have been installed. Details for bulletin VSB/VIK 151 are included in this document.
- 13) Install remote drain decal, Item 11, as shown.
- 14) Install drain line connection fittings Items 6 & 7 as shown. Reconnect drain lines.
- 15) Open engine oil drain & coolant ball valves.
- 16) Verify proper quantity of all fluids.



PROPERTY INFORMATION		EST. WT.		PART NUMBER	
<input type="checkbox"/> PURCHASE	<input type="checkbox"/> DO NOT SCUT	3.630	98	MOD0012	0
<input type="checkbox"/> BURN	<input type="checkbox"/> DRAWING				
<input type="checkbox"/> CUT	<input type="checkbox"/> UNLESS NOTED:				
<input type="checkbox"/> MACHINE	<input type="checkbox"/> ANNOTATION:				
<input type="checkbox"/> WELD	<input type="checkbox"/> BRUSH ALL SURFACES				
<input type="checkbox"/> POWDER CO AT	<input type="checkbox"/> PRIME ALL SURFACES				
<input type="checkbox"/> PAINT	<input type="checkbox"/> STANDARD FINISHES				
<input type="checkbox"/> HEAT TREAT	<input type="checkbox"/> FRACTURE: 1142				
<input type="checkbox"/> ZINC	<input type="checkbox"/> FINISH: 1142				
	<input type="checkbox"/> NUMBER: 1142				
	<input type="checkbox"/> COLOR:				
MCLAUGHLIN GROUP, INC.		DRAWN BY:		REV	
2006 PERIMETER RD., GREENVILLE, SC 29605		NO		0	
100 ELDM ENT., VASCO-200 TRAILER FIELD REPAIR		DATE DRAWN:			
		Z201/7			
		MATERIAL:			

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DATE: 11/14/06

DESIGNER: J. W. WOOD

ENGINEER: J. W. WOOD

PROJECT: 1142

SCALE: 1:1

REVISIONS:

MCLAUGHLIN GROUP, INC.

2006 PERIMETER RD., GREENVILLE, SC 29605

100 ELDM ENT., VASCO-200 TRAILER FIELD REPAIR

DATE: 11/14/06

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ENGINEER: J. W. WOOD

PROJECT: 1142

SCALE: 1:1

REVISIONS:

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2006 PERIMETER RD., GREENVILLE, SC 29605

100 ELDM ENT., VASCO-200 TRAILER FIELD REPAIR

DATE: 11/14/06

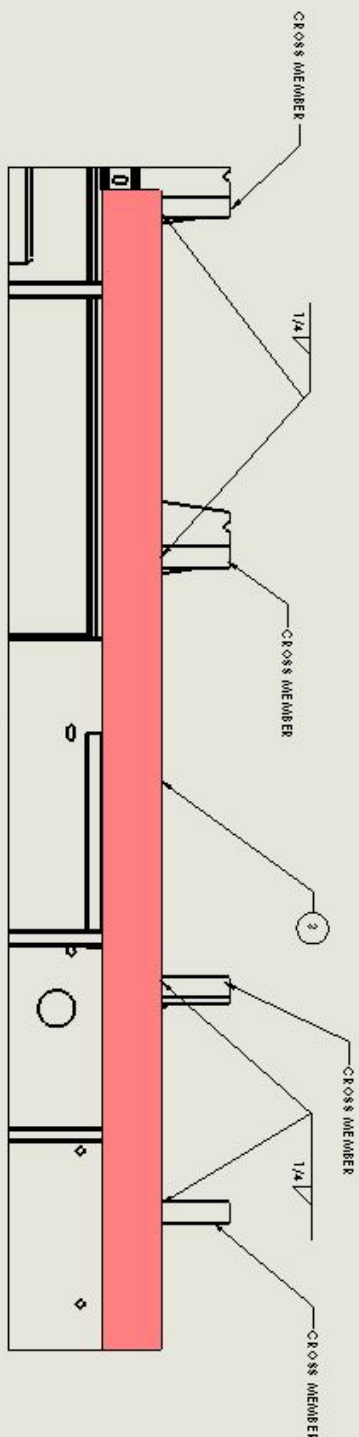
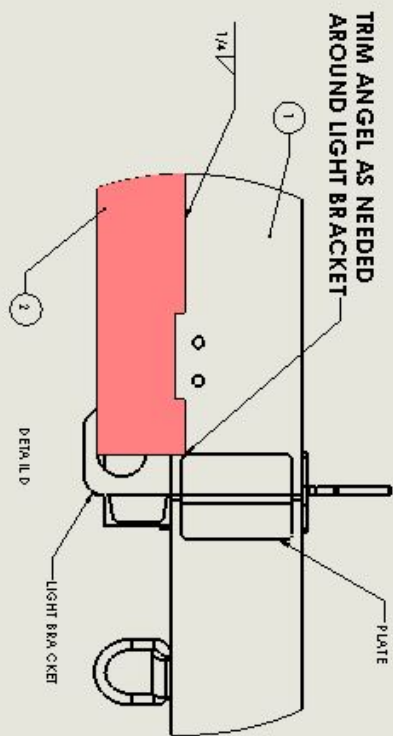
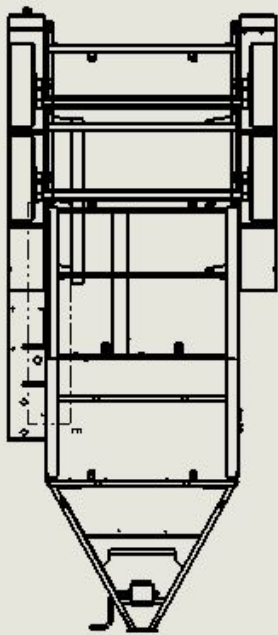
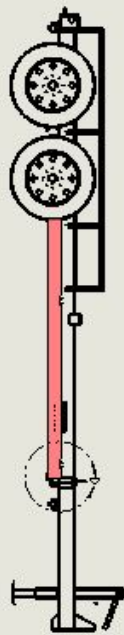
DESIGNER: J. W. WOOD

ENGINEER: J. W. WOOD

PROJECT: 1142

SCALE: 1:1

REVISIONS:

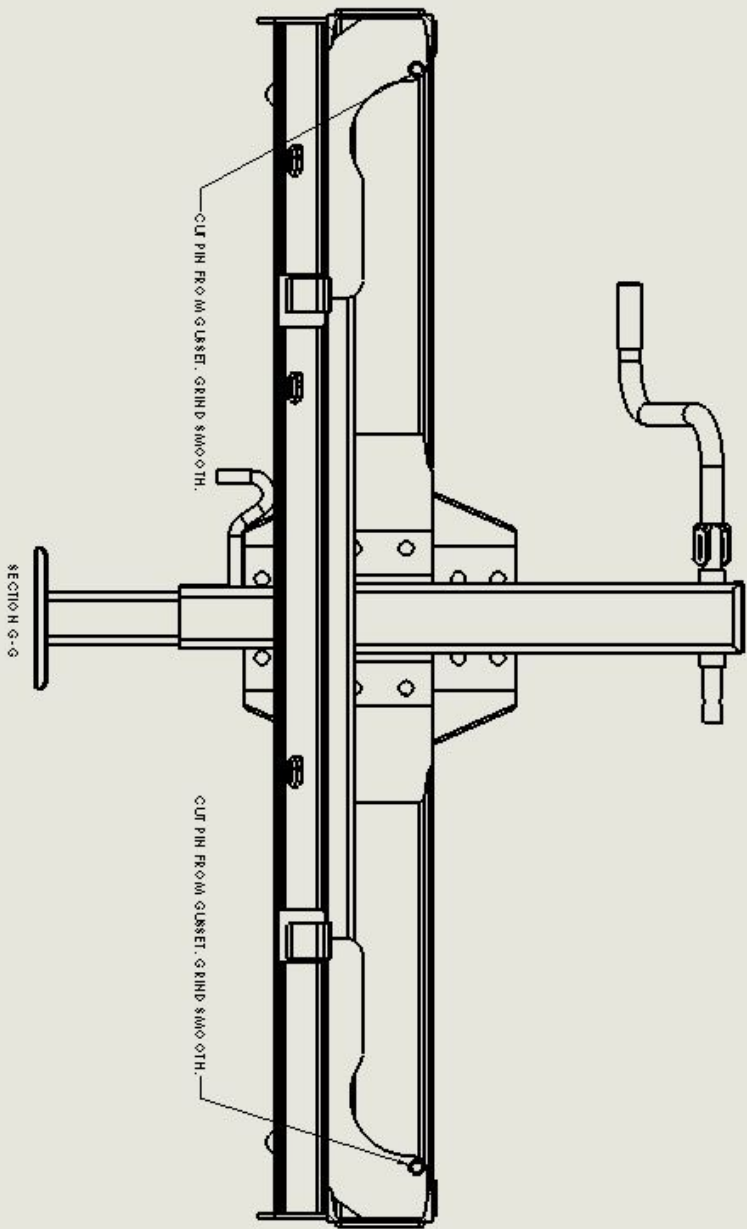
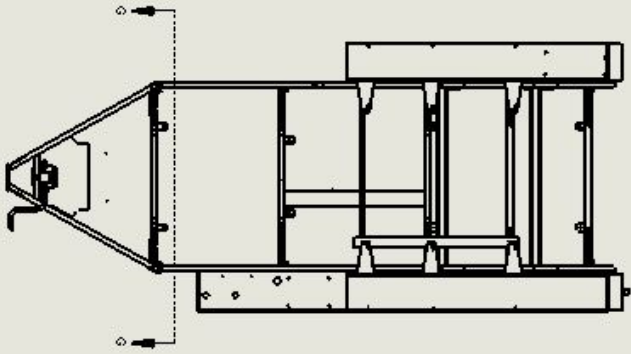


DETAIL E
(BOTTOM VIEW)

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<input type="checkbox"/> PERMACHINE <input type="checkbox"/> PURCHASE <input type="checkbox"/> BURN <input type="checkbox"/> CUT <input type="checkbox"/> MACHINE <input type="checkbox"/> WELD <input type="checkbox"/> POWDER COAT <input type="checkbox"/> PAINT <input type="checkbox"/> HEAT TREAT <input type="checkbox"/> ZINC	<input type="checkbox"/> NOT SCALE UNLESS NOTED: ATTENTION: <input checked="" type="checkbox"/> PER ALL SURFACES <input type="checkbox"/> PER ALL STRANDED TOLERANCES FRACTIONAL: 3/16 DECIMALS: .0005 ANGLES: 1/4"	SHEET 2 OF 8 NEXT ASSEMBLY ENGINEER TD FOLDER	EST. DWT. 3220.98 lbs. DRAWN BY MJC DATE DRAWN 2/20/11 MATERIAL	TITLE WELDMENT, VXSQ-800 TRAILER FIELD REPAIR	PART NUMBER MOD0012	REV 0

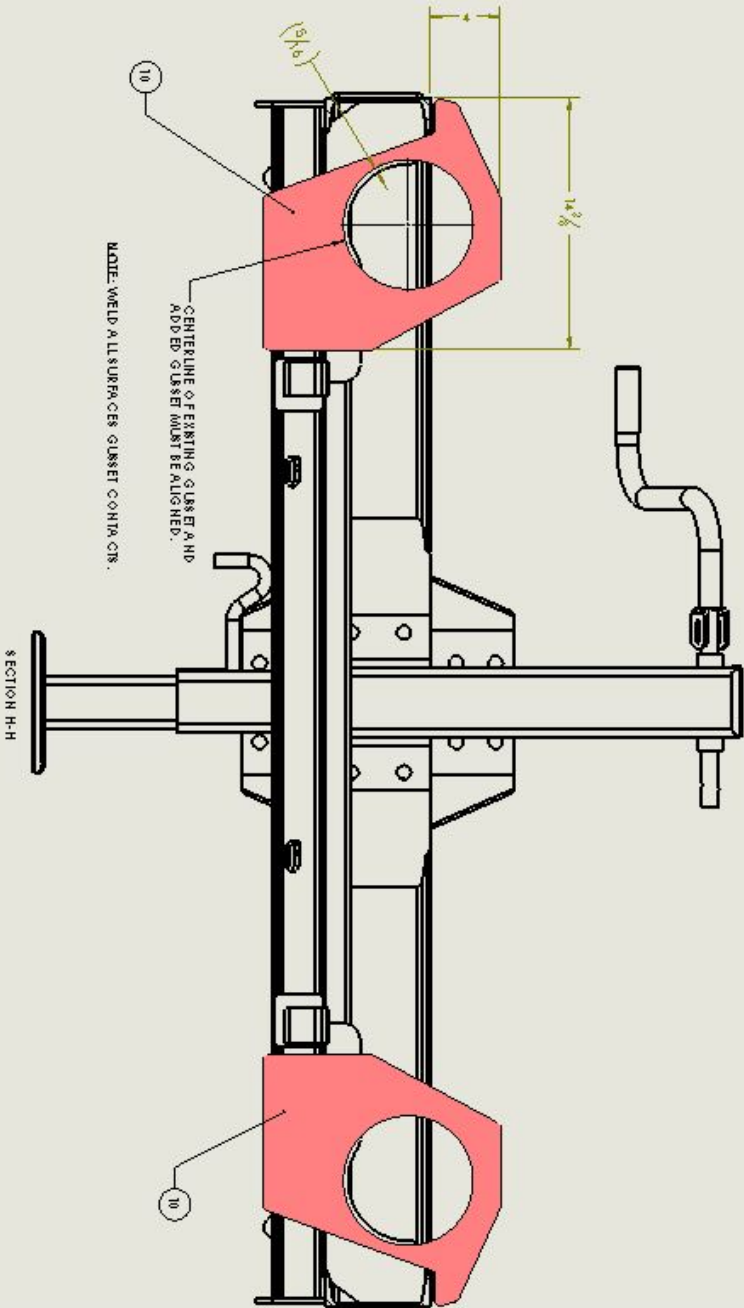
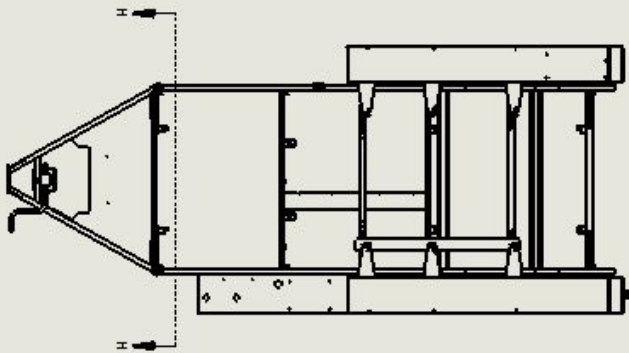
\\MJC\DW\Engineering\Solid works\ENGINERING\Assemblies\

MCLAUGHLIN GROUP, INC.
2008 PERIMETER RD. GREENVILLE, SC 29605



NOTE: THIS STEP IS INCLUDED IN VIK151. DISREGARD IF THIS STEP HAS BEEN COMPLETED.

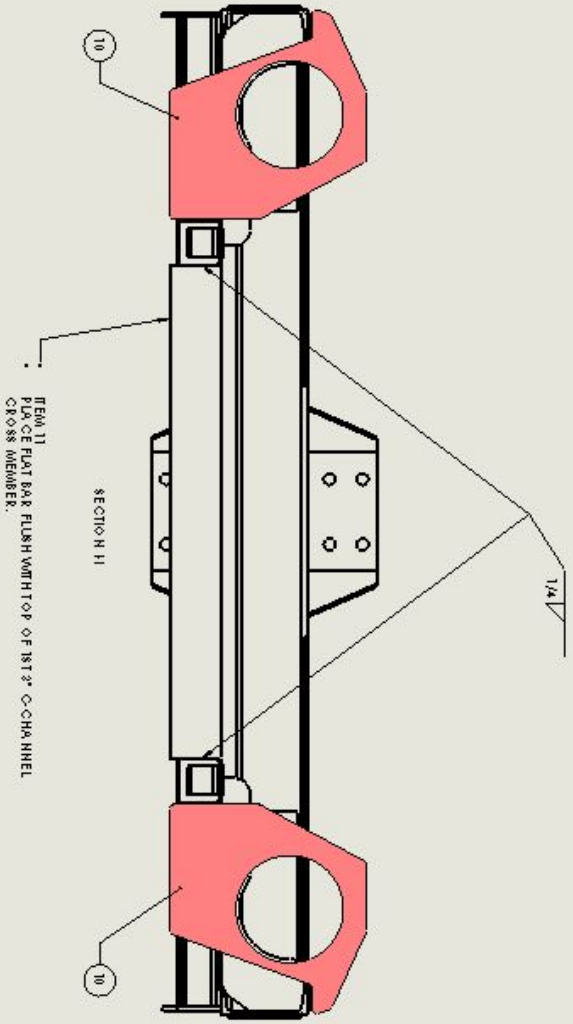
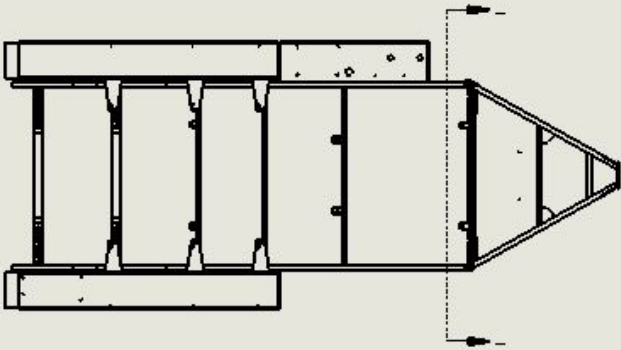
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<input checked="" type="checkbox"/> PER MACHINE <input type="checkbox"/> PURCHASE <input type="checkbox"/> BURN <input type="checkbox"/> CUT <input type="checkbox"/> MACHINE <input type="checkbox"/> WELD <input type="checkbox"/> POWDER COAT <input type="checkbox"/> PRIME <input type="checkbox"/> PAINT <input type="checkbox"/> HEAT TREAT <input type="checkbox"/> ZINC	# PER MACHINE 1 1	DO NOT SCALE DRAWING	SHEET 4 OF 8
<input checked="" type="checkbox"/> ATTACHMENT <input type="checkbox"/> ASSEMBLY <input type="checkbox"/> STRADDLE TOLERANCES FRACTIONAL: 2/16 DECIMAL: 0.005 ANGLES: 2°	<input type="checkbox"/> UNLESS NOTED: ALL DIMENSIONS TO SURFACES UNLESS OTHERWISE SPECIFIED	BEST COPY DATE DRAWN 07/15/2015 MATERIAL	EST. DATE 2204.77 lbs. DRAWN BY MT
TITLE TRAILER FABRICATION, V350-800 800 M		ENGINEER MT CO. LDR BLACK	MCLAUGHLIN GROUP, INC. 2008 PERIMETER RD. GREENVILLE, SC 29605
PART NUMBER MOD0012		REV 0	MCLAUHLIN Engineering \Solidworks\EN지니어ING\PROJECT\IMPEROVEMENT\800 Trailer Tongue Gen 2 V3022.dwg



NOTE: THIS STEP IS INCLUDED IN VIK151. DISREGARD IF THIS STEP HAS BEEN COMPLETED.

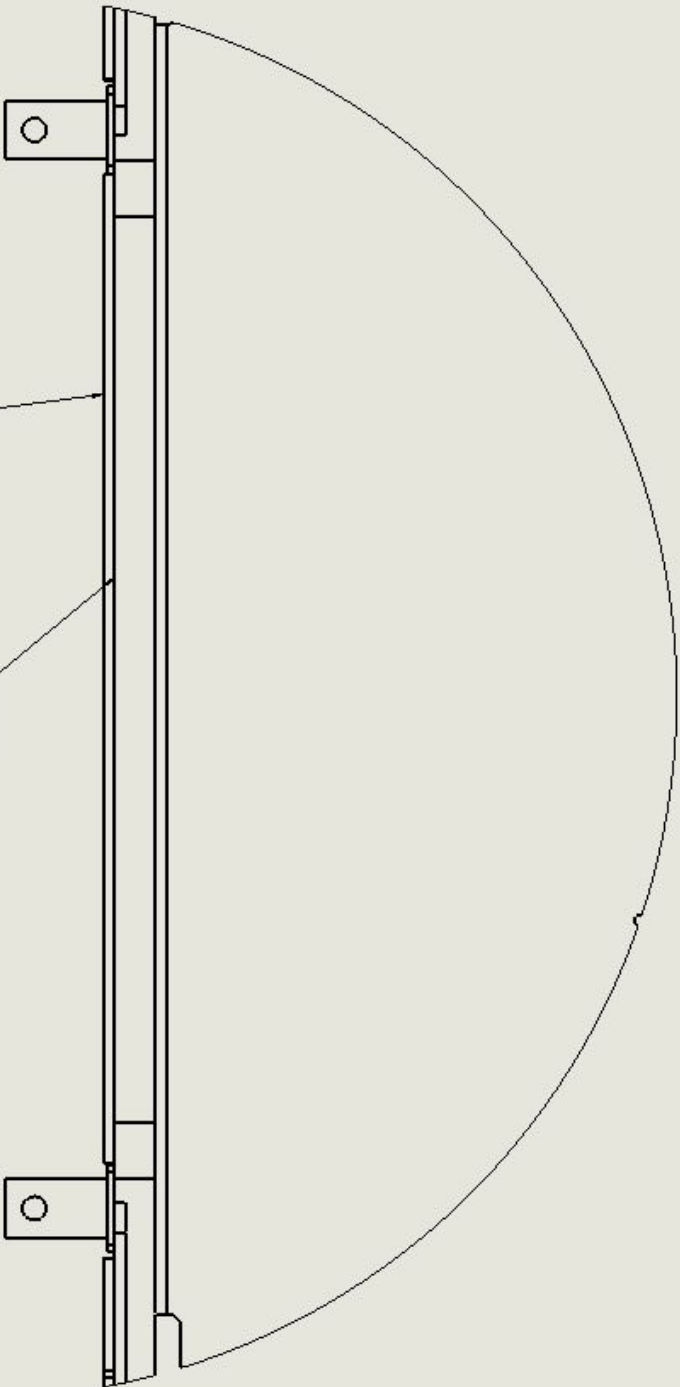
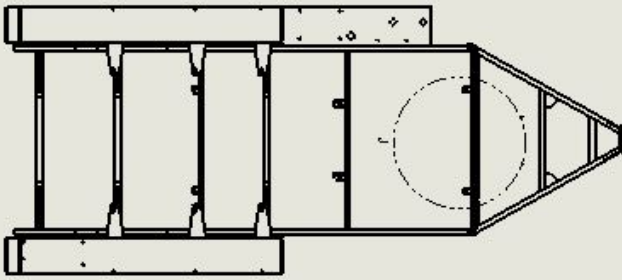
PROPRIETARY INFORMATION		NO. NOT SCALE		SHEET		EST. DTD.		MCL AUGHLIN GROUP, INC.	
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MATERIAL		FRAGMENTS		FRACTIONS: 1/16, 1/32, 1/64		TOLERANCES		DATE DROUN	
DRAWING		UNLESS NOTED:		NEXT ASSEMBLY		DATE DROUN		TITLE	
DRAWING		UNLESS NOTED:		NEXT ASSEMBLY		DATE DROUN		TRAILER FABRICATION, V350-800 B00 M	
DRAWING		UNLESS NOTED:		NEXT ASSEMBLY		DATE DROUN		PART NUMBER	
DRAWING		UNLESS NOTED:		NEXT ASSEMBLY		DATE DROUN		MOD0012	
DRAWING		UNLESS NOTED:		NEXT ASSEMBLY		DATE DROUN		REV	
DRAWING		UNLESS NOTED:		NEXT ASSEMBLY		DATE DROUN		0	
DRAWING		UNLESS NOTED:		NEXT ASSEMBLY		DATE DROUN		0	

\\MCL02\Engineering\solid works\EN지니어ING\PRO DUCT IMPROVEMENT\800 Trailer Tongue Gen 3\3092.dwg



NOTE: THIS STEP IS INCLUDED IN VIK151. DISREGARD IF THIS STEP HAS BEEN COMPLETED.

PROPRIETARY INFORMATION		NO. NOT SCALE		SHEET		EST. WGT.	
<input type="checkbox"/> PER MACHINE	1	<input type="checkbox"/> PURCHASE		6	01	8	10,42.92 lbs.
<input type="checkbox"/> BURN		<input type="checkbox"/> CUT		NEXT ASSEMBLY		DATE DRAWN	
<input type="checkbox"/> MACHINE		<input type="checkbox"/> WELD		ENGINEER		CUT/DRAWN	
<input type="checkbox"/> POWDER COAT		<input type="checkbox"/> PAINT		MATERIAL		TITLE	
<input type="checkbox"/> HEAT TREAT		<input type="checkbox"/> ZINC		COLOR		TRAILER FABRICATION, VXS0-800 800 M	
<input type="checkbox"/> HEAT TREAT <input type="checkbox"/> ZINC		UNLESS NOTED: ALL DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. DIMENSIONS TO SURFACES UNLESS OTHERWISE SPECIFIED. DIMENSIONS TO SURFACES UNLESS OTHERWISE SPECIFIED.		BLACK		MCLAUGHLIN GROUP, INC. 2009 PERIMETER RD. GREENVILLE, SC 29605	
PART NUMBER MOD0012		REV 0		MCLAUQUX\Engineering\solid works\ENGINERING\PRO DUCT MPR OVERMENT\800 Trailer Tongue Gen 3 V8092699			



DETAIL J
WELD ON TOP OF CHANNEL

NOTE: THIS STEP IS INCLUDED IN VIKI151. DISREGARD IF THIS STEP HAS BEEN COMPLETED.

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\\MCDU2\Engineering\Solidworks\EN\SHIPPING\PRO DUCT AMP R OVER EMENT\800 Trailer Tongue - Gen 3\802.dwg

MACHINE TYPE	CUSTOMER NAME	MACHINE SERIAL #	TRAILER SERIAL #
VX30-800	VERMEER GREAT PLAINS O.K C	V8S1031162252	1M9FE1229GS284370
VX30-800	VERMEER GREAT PLAINS O.K C	V8S1031162249	1M9FE1222GS284341
VX50-800	VERMEER GREAT PLAINS O.K C	V8H0201161776	1M9FE122XGS284894
VX50-800	VERMEER GREAT PLAINS O.K C	V8H0322161853	1M9FE1224GS284972
VX50-800	VERMEER GREAT PLAINS O.K C	V8H1214151687	1M9FE1225FS284803
VX30-800	VERMEER COMMERCE CITY CO	V8S1031162247	1M9FE1224GS284342
VX30-800	VERMEER COMMERCE CITY CO	V8S1031162248	1M9FE122XGS284331
VX30-800	VERMEER MID SOUTH LITTLE ROCK	V8S0131172378	1M9FE1224HS284469
VX50-800	VERMEER MID SOUTH CORDOVA TN	V8H0919162172	1M9FE1222GS284274
VX50-800	VERMEER SW GILBERT AZ	V8H1227162295	1M9FE1224GS284390
VX50-800	VERMEER CHESTERFIELD MO	V8H1129162299	1M9FE1228GS284408
VX50-800	VERMEER CHESTERFIELD MO	V8H0125172363	1M9FE1221GS284444
VX50-800	VERMEER CHESTERFIELD MO	V8H0125172364	1M9FE1223GS284445
VX50-800	VERMEER CHESTERFIELD MO	V8H0104161720	1M9FE1227FS284821
VX50-800	VERMEER CHESTERFIELD MO	V8H1217151691	1M9FE1225FS284798
VX50-800BOOM	VERMEER CHESTERFIELD MO	V8H0607161989	1M9FE1222GS284114
VX50-800	VERMEER CHESTERFIELD MO	V8H0806162109	1M9FE122XGS284216
VX50-800	VERMEER CHESTERFIELD MO	V8H0927162186	1M9FE1221GS284296
VX50-800	VERMEER CHESTERFIELD MO	V8H0818162119	1M9FE1221GS284217
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VX50-800	VERMEER CHESTERFIELD MO	V8H0827151516	1M9FE1220FS284594
VX50-800 BOOM	VERMEER CHESTERFIELD MO	V8H0510161946	1M9FE1221GS284072
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VX50-800BOOM	VERMEER CHESTERFIELD MO	V8H0104161721	1M9FE1221FS284815
VX50-800BOOM	VERMEER CHESTERFEILD MO	V8H0315161843	1M9FE1220GS284970
VX50-800BOOM	VERMEER CHESTERFEILD MO	V8H0315161842	1M9FE1224GS284969
VX50-800	VERMEER PACIFIC FARGO ND	V8H0112161744	1M9FE1228FS284845
VX50-800	VERMEER PACIFIC FARGO ND	V8H0112161745	1M9FE1223GS284848
VX50-800	VERMEER PACIFIC FARGO ND	V8H0112161746	1M9FE1220FS284837
VX50-800	VERMEER PACIFIC FARGO ND	V8H1116151652	1M9FD1220FS284756
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VX50-800	VERMEER PACIFIC FARGO ND	V8H0524161987	1M9FE1227GS284108
VX50-800	VERMEER PACIFIC FARGO ND	V8H1116151652	1M9FE1220FS284756
VX50-800	VERMEER PACIFIC FARGO ND	V8H1124151662	1M9FE1223FS284783
VX50-800 BOOM	RDO EQUIPMENT FARGO ND	V8H0427161928	1M9FE1227GS284051
VX50-800 BOOM	RDO EQUIPMENT FARGO ND	V8H0427161921	1M9FE122XGS284054
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VX50-800	VERMEER WISCONSIN BUTLER WI	V8H0817162118	1M9FE1229GS284210
VX50-800	VERMEER WISCONSIN BUTLER WI	V8H0817162118	1M9FE1229GS284210
VX50-800	VERMEER WISCONSIN BUTLER WI	V8H0818162120	1M9FE1223GS284221
VX50-800	VERMEER WISCONSIN BUTLER WI	V8H1006162204	1M9FE122XGS284300
VX50-800BOOM	VERMEER WISCONSIN BUTLER WI	V8H0224161801	1M9FE1227GS284934
VX50-800	VERMEER ROCKY MTN Billings	V8H0125161771	1M9FE1226GS284875
VX50-800	VERMEER ROCKY MTN Billings	V8H0119161753	1M9FE1225GS284866
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VX50-800	VERMEER ROCKY MTN Billings	V8H1011162219	1M9FE1225GS284320
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VX50-800	VERMEER OF MICHIGAN FOWLerville	V8H0727162091	1M9FE1223GS284204
VX50-800	VERMEER SOUTHEAST ORLANDO FL	V8H031161866	1M9FE1223GS284994
VX50-800	VERMEER SOUTHEAST ORLANDO FL	V8H0711162049	1M9FE1221GS284170
VX50-800	VERMEER SOUTHEAST ORLANDO FL	V8H1020162236	1M9FE122XGS284345
VX50-800	VERMEER SOUTHEAST ORLANDO FL	V8H1218151698	1M9FE1229FS284805
VX50-800	VERMEER PELLA IA	V8H418161908	
VX50-800	VERMEER PELLA IA	V8H0707162044	1M9FE1226GS284164
VX50-800	VERMEER NORTHEAST HOPKINTON NJ	V8H418161907	1M9FE1226GS284018
VX50-800	VERMEER NORTHEAST HOPKINTON NJ	V8H1011162227	1M9FE1227GS284318
VX50-800	VERMEER MID ATLANTIC ANNAPOLIS JCT	V8H0715162062	1M9FE1223GS284154
VX50-800	VERMEER MEDINA OH	V8S0711162047	1M9FE1222GS284162
VX50-800	VERMEER MEDINA OH	V8H0727162088	1M9FE122XGS284202
VX50-800	VERMEER CRANBERRY PA	V8H0727162090	1M9FE1226GS284200
VX50-800	VERMEER CRANBERRY PA	V8H1201162300	1M9FE1226GS284455
VX50-800	VERMEER GOODFIELD IL	V8H1210162321	1M9FE1221GS284427
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1221162325	1M9FE1222GS284436
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1221162326	1M9FE1224GS284437
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1221162327	1M9FE1226GS284438
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1221162328	1M9FE1224GS284440
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1221162329	1M9FE1226GS284441
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1221162330	1M9FE1228GS284442
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1221162331	1M9FE1227GS284447
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H0102172339	1M9FE1229GS284448
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H0109172348	1M9FE122XGS284460
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H0109172349	1M9FE1221GS284461
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H0919162184	1M9FE1226GS284276
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H0919162185	1M9FE1229GS284286
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1003162200	1M9FE1223GS284297

VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1003162202	1M9FE1222GS284288
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1128162286	1M9FE1233GS284381
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1129162298	1M9FE1225GS284382
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1129162296	1M9FE1228GS284411
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1129162297	1M9FE1223GS284414
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1129162293	1M9FE1227GS284416
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1129162294	1M9FE1229GS284417
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1026151623	1M9FE1220FS284739
VX50-800LT	VERMEER EQUIPMENT TEXAS	V5H1026151622	1M9FE1227FS284740
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1026151621	1M9FE1223FS284735
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1026151624	1M9FE1221FS284734
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1111151642	1M9FE1223FS284752
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1111151643	1M9FE1225FS284753
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1111151640	1M9FE1226FS284762
VX50-800LT	VERMEER EQUIPMENT TEXAS	V8H1214151686	1M9FE1221FS284796
VX50-8000LT	VERMEER EQUIPMENT TEXAS	V8H1111151641	1M9FE1221FS284751
VX50-800	VERMEER EQUIPMENT TEXAS	V8H1202151675	1M9FE1226FS284793
VX50-800	VERMEER EQUIPMENT TEXAS	V8H1129162295	1M9FE122XGS284412
VX50-800	VERMEER EQUIPMENT TEXAS	V8H0909162156	1M9FE1228GS284263
VX50-800	VERMEER EQUIPMENT TEXAS	V8H0208161755	1M9FE1228GS284893
VX50-800	VERMEER EQUIPMENT TEXAS	V8H0411161894	1M9FE1224GS284003