

McLane Foods Mud Flap Bracket Weld Inspection

1. Using 2 pound sledge hammer , strike mud flap bracket as close to the weld connection to the slider box as possible on forward face of bracket (hard enough to leave small strike mark on the bracket).
2. Inspect the weld for cracks.
3. If weld cracks after striking , using a hand grinder , Vee the weld out at the crack and use the weld detail below to re-weld.
4. UTM will allow .5 hrs for inspection and .5 per side for grinding/re-welding.

