



Recall 17V-481

COMPLIANCE RECALL

Retrofitting Reflectors

S 1000 XR (K49, 0D13),
R 1200 GS (K50, 0A11/0A61),
R 1200 GS Adventure (K51, 0A12),
R 1200 R (K53, 0A14),
R 1200 RS (K54, 0A15),
F 800 GT (K71, 0B13/0B63),
F 800 R (K73, 0B14/0B64)

Service Information No. [SI 77 001 18](#)

Leadership circle	<hr/>
Marketing	<hr/>
Sale New motorcycles	<hr/>
Sale Used motorcycles	<hr/>
Aftersales	<hr/>
Administration	<hr/>

Service Information No. SI 77 001 18

COMPLIANCE RECALL: Retrofitting reflectors

Details

In the course of the quality observations, BMW Motorrad has established that the statutorily required visibility of the rear side rear reflector has not been maintained when original case systems are installed.

Production Solution

Since August 2017 only case systems with additional rear reflectors installed can be sold.

Service Solution

In all instances vehicles that have already been handed over to customers with cases must have the work outlined in repair instructions 00 60 327 carried out. For cases that have not yet been delivered, the work must be carried out **before delivery** to customers.

Affected vehicles/cases may **NOT** be delivered to the customer without reflectors.

NHTSA Statement

Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle part covered by this notification until the recall has been performed. This means that centers may not legally deliver new motor vehicles parts subject to this recall to consumers until they are fixed. Note also that substantial civil penalties apply to violations of the Safety Act.

Aluminium case (installed on: R 1200 GS (K50/11), R 1200 GS Adventure)



Part numbers affected:

77 41 8 562 409	Aluminium case, left
77 41 8 562 410	Aluminium case, right
77 41 8 520 065	Aluminium case, left
77 41 8 520 066	Aluminium case, right

Measure: Installation of reflector (part number: 63 14 7 671 349) according to repair manual 00 60 327

Service Information No. SI 77 001 18

COMPLIANCE RECALL: Retrofitting reflectors

Vario case (install on: R 1200 GS)



Part numbers affected:

77 40 7 721 035	Vario case, left
77 40 7 721 036	Vario case, right
77 41 8 567 204	Vario case, right

Measure: Installation of reflector (part number: 63 14 2 305 743) according to repair manual 00 60 327

Touring case (installed on: S 1000 XR, F 800 R, F 800 GT, R 1200 R, R 1200 RS)

R 1200 RS



Part numbers affected:

77 41 8 556 479	Red touring case, left
77 41 8 556 480	Red touring case, right
77 41 8 554 545	Grey touring case, left
77 41 8 554 546	Grey touring case, right
77 41 8 529 893	Touring case, left
77 41 8 529 894	Touring case, right
77 41 8 536 869	Grey touring case, left
77 41 8 536 870	Grey touring case, right

Measure: Installation of reflector (part number: 63 14 8 406 746) according to repair manual 00 60 327

Service Information No. SI 77 001 18

COMPLIANCE RECALL: Retrofitting reflectors

Warranty processing

Defect code

00 00 77 01 00	Retrofitting reflector
----------------	------------------------

Flat rate unit number

00 60 326	Case not installed on motorcycle, 5 FRUs
-----------	--

Warranty processing for aluminium case (R 1200 GS (K50/11), R 1200 GS Adventure)

Defect code

00 00 77 01 00	Retrofitting reflector
----------------	------------------------

Flat rate unit number

00 60 327	Retrofitting reflectors for case, 5 FRUs
-----------	--

Part number

63 14 7 671 349	Reflector, red (Order a quantity of 2)
-----------------	--

Warranty processing for Vario case (R 1200 GS)

Defect code

77 41 90 00 00	Retrofitting reflector
----------------	------------------------

Flat rate unit number

00 60 327	Retrofitting reflectors for case, 5 FRUs
-----------	--

Part number

63 14 2 305 743	Reflector
-----------------	-----------

Warranty processing for touring case (S 1000 XR, F 800 R, F 800 GT, R 1200 R, R 1200 RS)

Defect code

77 41 90 00 00	Retrofitting reflector
----------------	------------------------

Flat rate unit number

00 60 327	Retrofitting reflectors for case, 5 FRUs
-----------	--

Part number

63 14 8 406 746	Reflector
-----------------	-----------

Questions regarding this bulletin?

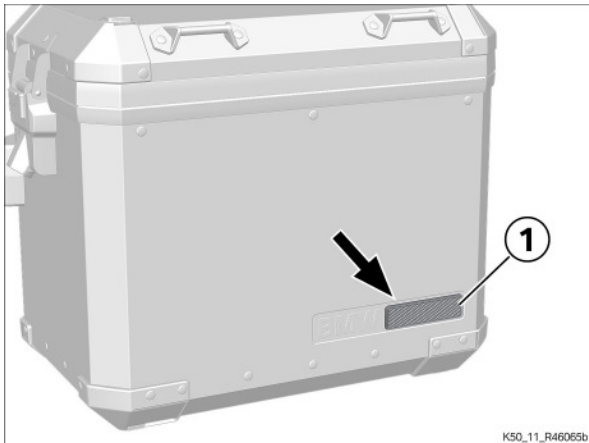
For technical inquires in relation to this bulletin	Please contact the PuMA team
For warranty inquires in relation to this bulletin.	Submit an IDS ticket to the Warranty Department
For parts inquires in relation to this bulletin	Submit an IDS ticket to the Motorrad Parts Department

Service Information No. SI 77 001 18

COMPLIANCE RECALL: Retrofitting reflectors

00 60 327 Retrofitting Reflectors for Aluminium, Vario, and Touring case

1



K50_11_R46065b

▶ **Retrofitting the reflector on the aluminium case on the left and right**

- Pull protective film off reflector **(1)**.
- Clean/degrease bonding surfaces **(arrow)** and attach reflector **(1) on the left and right**.

2



K50_11_R46062b

▶ **Retrofitting the reflector on the Vario case on the left and right**

- Pull protective film off reflector **(1)**.
- Clean/degrease bonding surfaces **(arrow)** and attach reflector **(1) on the left and right**.

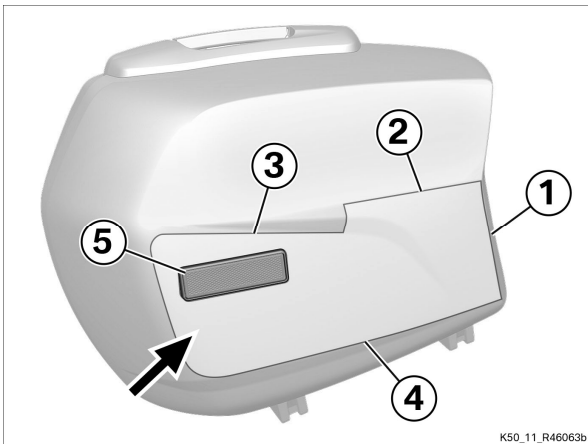
Service Information No. SI 77 001 18

COMPLIANCE RECALL: Retrofitting reflectors

3

▶ Retrofitting the reflector on the touring case on the left and right

- Print the template on pg. 7, Check the size of the template. If necessary, change the print size setting.
- Place the template (**arrow**) on the outside of the case contours (**1**) to (**4**).
- Note: the area where the reflector mounts must be clean. Apply the left reflector (**5**).
- Apply the right reflector in the same way.



◀

Service Information No. SI 77 001 18

COMPLIANCE RECALL: Retrofitting reflectors

