



RECALL CAMPAIGN

NHTSA# 17V-288

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TC# 2017-255

Job Code 9904350 ONLY for replacing Command Lights/Lens

9904350X Inspection ONLY – did not replace

Series/Flat Rate 9904350 .1 hr per light (includes inspection time)

9904350X .025 per light for inspection ONLY - replacement NOT required

REQUIRES PARTS KIT for Each Unit

DO NOT RETURN THE ORIGINAL LIGHTS OR DAMAGED LENSES TO HIGHLAND

INSPECT LIGHTS TO CONFIRM TYPE - ONLY COMMAND LIGHT BASES ARE TO BE REPLACED

Inspect each light to confirm if the recalled Command LED Light. (See Page 5 of Instructions)

ACTION REQUIRED

Remove ALL Command **Lenses** inspect for damage. Retain to re-install on new light base if not damaged. Replace **ONLY** when damaged

Remove and Replace all Command LED surface mount light bases.

AFFECTED UNITS

Certain 2017 Open Range, Highlander, Light, Roamer and Mesa Ridge Fifth Wheels and Mesa Ridge, Light, Roamer and Ultra Lite Travel Trailers.

PARTS KIT

Note: Kit can only be ordered using the order form included with this bulletin.

99013450B-Light Base and Bell Cap Connectors

99013450L-1 Lens Only

Misc. Tools and Supplies

Screw gun with #2 square bit

Plastic Putty Stick, Wire Cutters, Stake-On crimpers (or equivalent)

INSTRUCTIONS



CAUTION

TURN OFF THE POWER TO THE TRAILER BEFORE BEGINNING REMEDY

The photos used in these instructions do not represent the exact lights / lenses that are present in Highland products. Due to unit availability, light with switch was used as an example.

REMOVAL OF COMMAND SURFACE MOUNT LED LIGHTS



FIG 1: Inspect each lens of the Command ceiling lights for damage.

FIG 2: *Carefully* pry the lens loose from the base with a plastic putty stick.



FIG 3: *Carefully* remove the lens from the light base. Lens will be re-used with the new light base unless damage is noted. i.e. Melted, scorched, discolored etc. (If damaged, replace with new)

FIG 4: Remove the 2 screws in base (Save screws to install new light base)

INSTRUCTIONS FOR CONNECTING WIRES



FIG 5: Gently pull the wires down exposing the bell cap connectors.

FIG 6: Cut off the bell cap connectors with wire cutters, strip each wire back approximately 1/2".



FIG 7: Strip both wires on the replacement light fixture approximately 1/2".

Twist the black wire from the replacement light, to the black wire in the ceiling.

FIG 8: Crimp a bell cap connector onto the pair of black wires. Crimp with Stake-On crimpers (or equiv.)

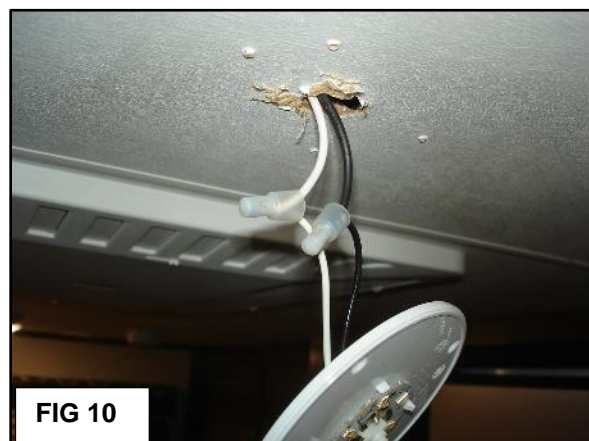


FIG 9: Repeat **Fig 7** and **Fig 8** for the white wires.

FIG 10: Push crimped connectors and wiring up into the ceiling.

INSTALLING REPLACEMENT LIGHTS



FIG 15: Install the replacement light base to the ceiling using the 2 screws removed.
Do not re-use the same mounting holes to prevent the screws from stripping.
Rotate the base slightly, and then install the screws.

FIG 16: Re-install the original lens cover (if undamaged) on the light base.
If the lens cover is damaged, replace with new one.

Turn power ON, and test the lights to ensure they function properly.

Duplicate this procedure for each Command surface mount LED light.

INSPECTION STEP TO CONFIRM THE RECALLED COMMAND LIGHT

The **recalled Command Light** has a snap on lens (plastic) and is a flush mount.

The LaSalle Bristol Light is spring loaded and the light lens (glass) twists on the base. – **NOT IN RECALL**



COMMAND LENS – IN RECALL



LASALLE BRISTOL LENS NOT IN RECALL



COMMAND BASE – IN RECALL



LASALLE BRISTOL BASE NOT IN RECALL