



Thor Motor Coach Recall Repair Instructions

Recall # 17V-166

Description/Title: **30D/30FE Missing Middle Sofa Seatbelt**

Affected Product Line(s): **Certain 30D and 30FE Class C Motorhomes**

Service Campaign # : **RC000130**

Released Date: **5/8/2017**

Failure Code: **TMCRC80461V**

Document Date: **5/8/2017**

Time Allowed: **0.2**

Document Revision: **A**

Issue: The middle sofa seatbelt was not installed on certain 30D/30FE Class C Motorhomes

Parts needed: 90" Seatbelt TMC Item Number 0114535

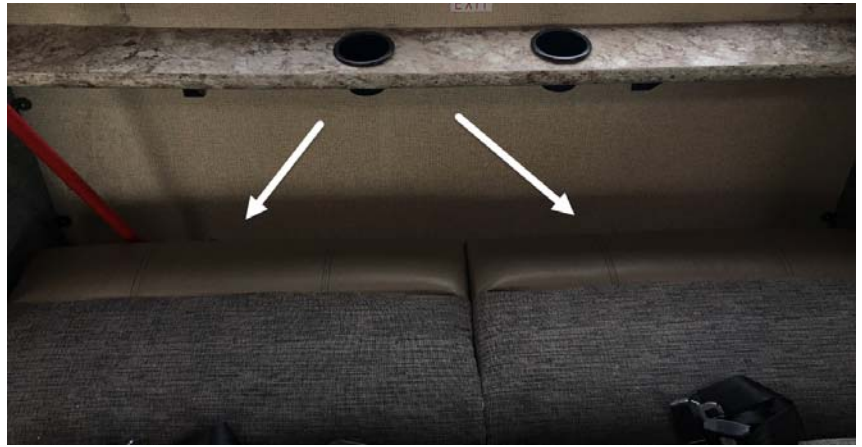
NOTE: TAKE CARE WHEN REMOVING AND REINSTALLING ITEMS. TMC WILL NOT COVER ANY DAMAGES INCURRED DURING THE COMPLETION OF THE PROCESS.

Instructions:

- 1. Remove both arm rests and set them aside.**
- 2. Put the sofa into the bed position**



- 3. The seat belt bolts are along the sidewall and accessible once the sofa is flat.**



- 4. Remove the hardware from the two seat belt bolts closest to the middle of the sofa. Install the male end of the seatbelt onto the right hand (as you are looking at it) seatbelt bolt and the female end on the left hand (as you are looking at it) seatbelt bolt.**



- 5. Reinstall the hardware.**

- 6. Make sure that the seat belt does not interfere with the heat ducting or any other lines or cables that may run under the sofa.**

- 7. Fish the ends of the seatbelt through the crack in between the sofa seat and back.**

- 8. Return the sofa into the seating position.**

- 9. Reinstall the armrests.**

