



Thor Motor Coach Recall Repair Instructions

Recall # **17V-163**

Description/Title: **2017 Aria 3601 Seatbelt Length**

Affected Product Line(s): **Certain 2017 Aria 3601 Motor Homes**

Service Campaign # : **RC000129**

Released Date: **4/13/2017**

Failure Code: **TMCRC80458V**

Document Date: **4/13/2017**

Time Allowed: **0.4**

Document Revision: **A**

On certain 2017 Aria 3601 units, the sofa seatbelts may be the incorrect size which will cause the seatbelts to be unusable.

Items needed:

2 ea 110" Seat belts TMC Item number 0114536

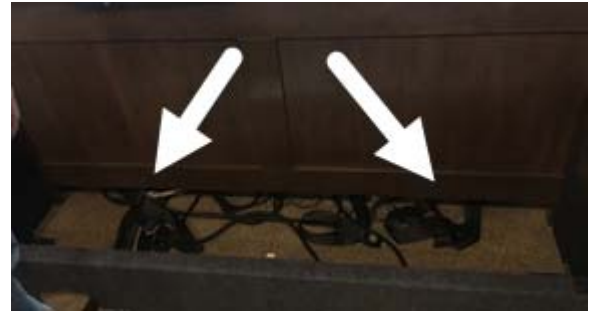
NOTE: TAKE CARE WHEN REMOVING AND REINSTALLING ITEMS. TMC WILL NOT COVER ANY DAMAGES INCURRED DURING THE COMPLETION OF THE PROCESS.

Instructions:

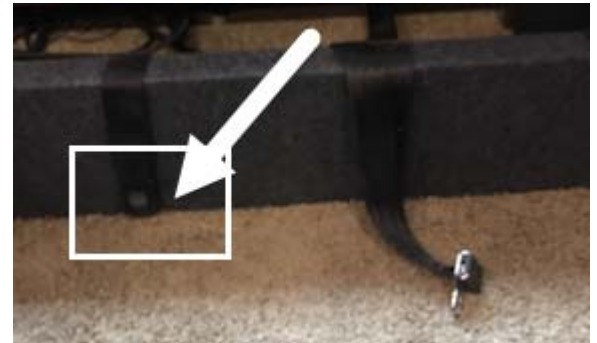
1. Deploy the slide out.
2. Remove the sofa's seat cushions and put them in a safe place.
3. Remove the back of the sofa by releasing the latches on the sides of the sofa back where it meets the seat frame.



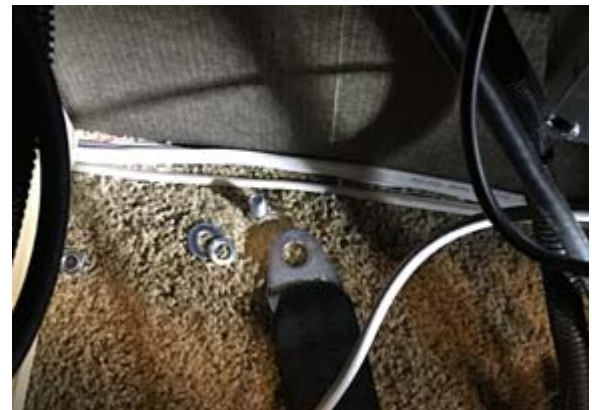
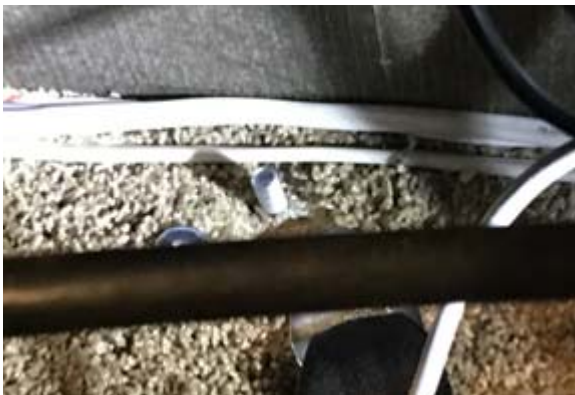
4. Locate the seat belt anchor bolts.



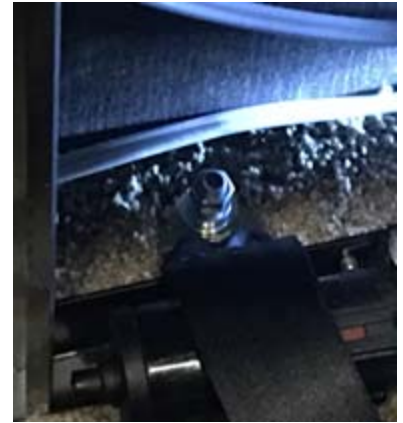
5. Locate the receiver side of the seatbelt.



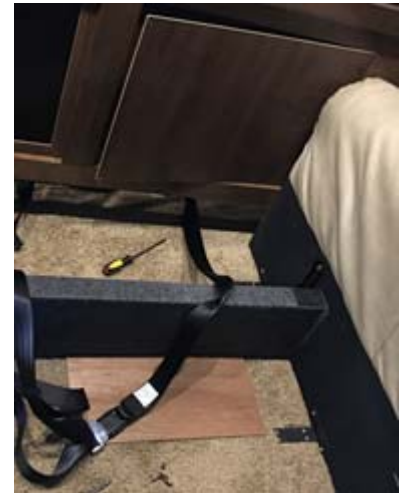
6. Remove ONLY the existing receiver side of the seat belt from its anchor bolt. Retain the washers and nut for later use. Repeat the other set.



7. Install the new seatbelt receivers by putting the tongue of the belt assembly on the bolt first, then the flat washer, the split lock washer, and finally securing everything with the nut. Repeat for the other seatbelt receiver.



8. Drape the installed seatbelts over the carpeted cross bar.



9. Reinstall the sofa back.

10. Hold or drape the seatbelts so that they are up off the floor and reinstall the sofa seat. The seatbelts should be laying on the seat once this step is complete.



11. Reinstall the sofa back cushions.

