



Thor Motor Coach Recall Repair Instructions

Recall # **17V-038**

Description/Title: **2017 Aria 3901 Seatbelt Length**

Affected Product Line(s): **Certain 2017 Aria 3901 Motor Homes**

Service Campaign # : **RC000127**

Released Date: **3/13/2017**

Failure Code: **TMCRC80457Y**

Document Date: **3/13/2017**

Time Allowed: **0.4**

Document Revision: **A**

On certain 2017 Aria 3901 units, the sofa seatbelts may have been installed at an incorrect location causing the seatbelts to be unusable.

Items needed:

2 ea 130" Seat belts TMC Item number 0388171

NOTE: TAKE CARE WHEN REMOVING AND REINSTALLING ITEMS. TMC WILL NOT COVER ANY DAMAGES INCURRED DURING THE COMPLETION OF THE PROCESS.

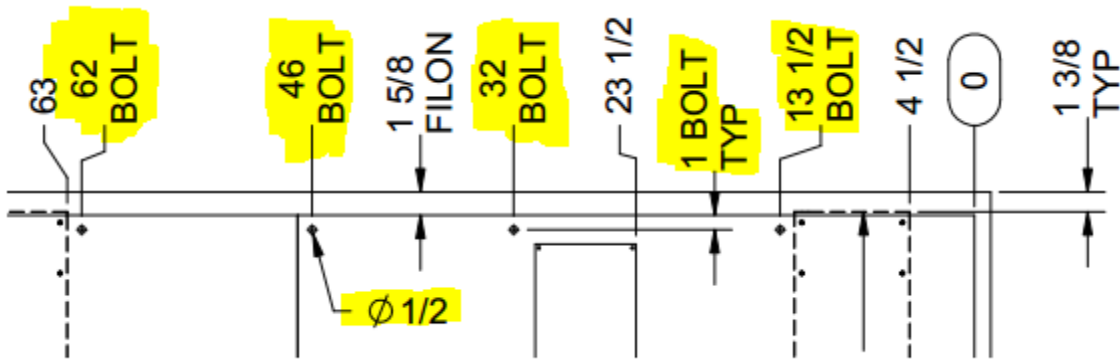
Instructions:

1. Deploy the slide out.
2. Deploy the TV behind the sofa.
3. Remove the sofa's seat cushions and put them in a safe place.
4. Remove the back of the sofa by releasing the latches on the sides of the sofa back where it meets the seat frame.

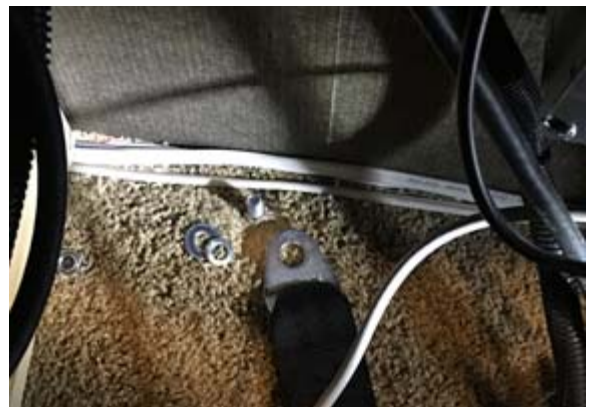
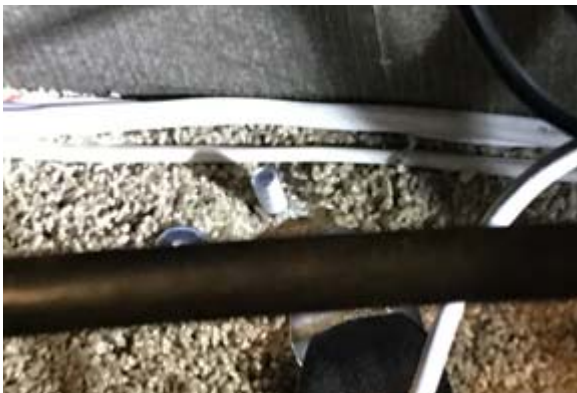


5. Loosen the panels below the TV ensuring that they are not damaged in the process.

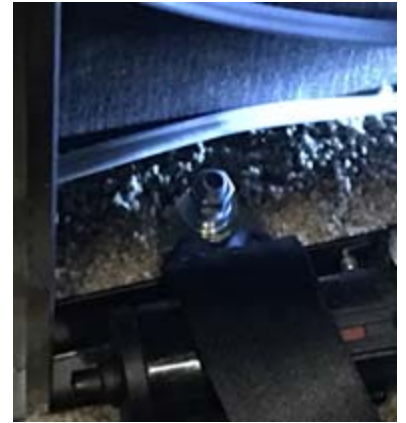
6. Locate the seat belt anchor bolts. Measure the location of the bolts and make sure it matches the diagram below. If it does not, you will need to add bolts in the correct location. Leave the existing bolts in place.



7. Remove the existing seat belt from the anchor bolt. Retain the washers and nuts for later use. Repeat for the other 3 anchor bolts.



8. Place the new seatbelts so that they do not interfere with the TV lift assembly.



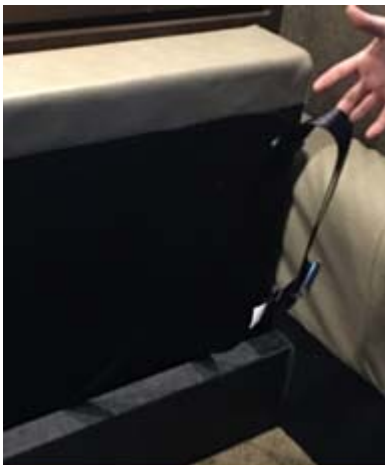
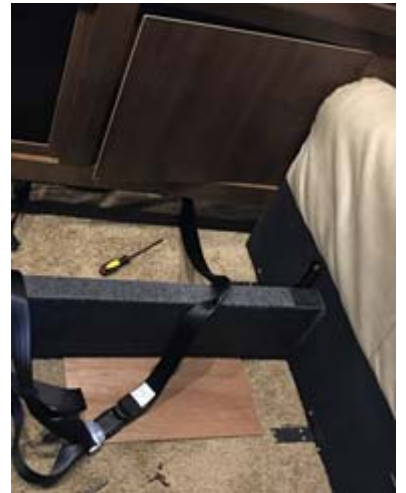
9. Install the new seatbelts by putting the tongue of the belt assembly on the bolt first, then the flat washer, then the split lock washer, and finally securing everything with the nut. Repeat for the other 3 anchor bolts.

10. Drape the newly installed seatbelts over the carpeted cross bar.

11. Re-secure the panels that were loosened for access.

12. Reinstall the sofa back.

13. Hold or drape the seatbelts up off the floor and reinstall the sofa seat. The seatbelts should be laying on the seat once this step is complete.



14. Reinstall the sofa back cushions.

