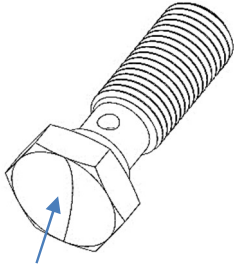
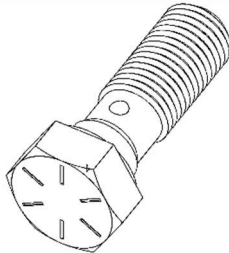


Banjo Bolt Replacement Instructions

Description of issue:

Some suspension kits may have been supplied with banjo bolts and an incompatible torque specification for the bolt which could cause the banjo bolt to stretch or break during installation.

Component Identification: Use the following tables to identify if the affected banjo bolt is installed.

| Original Supplied LiquidSpring Banjo Bolt | Replacement Banjo Bolt |
|--|---|
|  <p data-bbox="378 957 618 989">Concave Bolt face</p> |  |

If the banjo bolt is identified as the Original Supplied LiquidSpring Banjo Bolt, the banjo bolt and crush washers must be replaced with the Replacement Banjo Bolt and new crush washers. Follow instructions outlined below for replacement.

Instructions:

NOTE: The following procedures should be used in conjunction with OEM Hydraulic Brake service instructions and procedures.

1. Locate the two replacement banjo bolts, and four crush washers included in kit, P/N 11393.



Figure 1: Replacement Banjo Bolts and Crush Washers

2. On the rear axle, locate the LH Rear brake outer flexible hose.

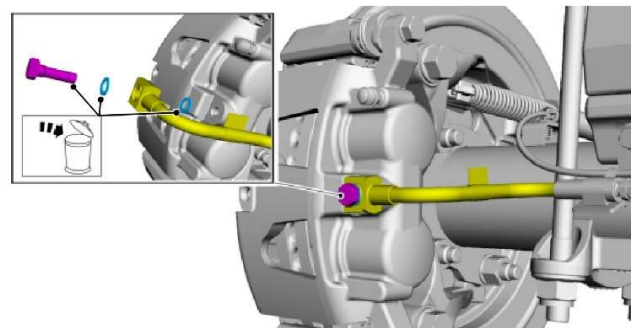


Figure 2: Banjo Bolt & Washers to Remove

3. Remove the banjo bolt and crush washers from the LH caliper and discard.
4. Install the provided replacement banjo bolt and crush washers to the caliper – **Torque to 35 ft-lbs.**

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5. Follow the same procedure for the RH flexible brake hose attachment.
6. Bleed the brake system. Refer to OEM service instructions (206-00 Brake System – General Information, General Procedures).

Email: service@liquidspring.com

NOTE: Follow OEM specified brake bleeding procedure. Use DOT 4 Low Viscosity High Performance Motor Vehicle Brake Fluid, such as Motorcraft PM-20.
NOTE: A pressure bleed system may be used to simplify one-man operation. See Figure 3.



Figure 3: An example of pressure bleed system: Mityvac MV6840

Contact Information

The LiquidSpring contact information is:

Phone: 765-747-7816 – Dial #1 for Customer Service

8:00 a.m. – 5:00 p.m.

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