

MERCEDES-BENZ USA, LLC 303 Perimeter Center North, Suite 202 Atlanta, GA, 30346 Phone: (770) 705-0600 Fax: (770) 705-0117 MBUSA.com

# newschannel update

то: Mercedes-Benz Dealer Principals, General Managers, Sales Managers, Service Managers, Parts	FROM: Thomas Brunner, Department Manager, Vehicle Compliance and Analysis, Engineering
Managers, Sales Managers, Service Managers, Faits Managers	Services
RE: Recall Campaign	
2017050018 Window Bag (R)	
2017050019 Window Bag (L)	DATE: July 26, 2017
2017050020 Window Bag (L + R)	DATE. July 20, 2017
MY17 CLA-Class, GLA-Class (117, 156)	
Replace Window Bag	

#### **IMPORTANT RECALL LAUNCH INFORMATION**

Please see the attached document for the subject recall campaign launch information.

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Campaign No. :	Campaign Desc. :	Deplese Mindow De-	
2017050018 Window Bag (R)	1704P91A86	Replace Window Bag	
2017050019 Window Bag (L) 2017050020 Window Bag (L + R)	1704P91A85 1704P91A74	Left, Right, or Both	
- · · · ·		Model Year 2017 117, 156 platform vehicles (CLA-Class, GLA-Class).	
	-	ign will be visible on the <u>www.safercar.gov</u> website and may generate	
	te that this update only	accounts for a subset of a larger recall population initially identified in	
	•	uted on February 19, 2017.	
		ckground	
		e manufacturer of Mercedes-Benz vehicles, has determined that on	
Issue		A-Class vehicles (117, 156 platform) the propellant mix ratio in the ght not meet manufacturing specifications. In a crash necessitating	
		dow bag, the igniter may not deploy, increasing the risk of injury to	
	the occupants.		
What We're Doing		and conduct a voluntary recall. An authorized Mercedes-Benz dealer will affected window bag (left, right, or both) on the affected vehicles.	
		can be ordered as necessary. See the Recall bulletin posted in StarTekinfo	
Parts	under recall campaigns	2017050018, 2017050019, and 2017050020 for the respective	
	window bag positions.		
		les Affected	
Vehicle Model Year(s)	2017		
Vehicle Model	CLA-Class GLA-Class		
	Vehicle	e Populations	
Total Recall Population	2112		
Total Vehicles in Dealer Inventory	23		
		aler to sell or lease any <u>new</u> MY17 CLA-Class, GLA-Class vehicles	
		vehicle has been repaired. Affected vehicles will be flagged in	
		icles will be flagged as "OPEN" and Work Instructions will be r is complete, the vehicle may be sold or leased.	
Loaner and demonstrato	r vehicles may contin	ue to be driven, but must not be retailed until repaired.	
Additionally, sizes this setting it is	a violation of Federal	Low for our rental companies to rent on NV17 CLA Class. CLA	
		<u>Law</u> for car rental companies to rent any MY17 CLA-Class, GLA- fication until the vehicle has been repaired.	
		Steps/Notes	
Customer Notification Timeline	Customer interim letters were originally mailed June 2017. Additional customer notification letters will be mailed early August 2017.		
AOMS/SOMS	AOMs –Please forward this notice to your dealers ASAP to ensure that the retail hold of dealer inventory vehicles is enforced until the vehicle is repaired.		
Rental Fleet Partners	This recall may affect vehicles in your fleet. Please contact your respective MBUSA Strategic Account Manager for further information and next steps. For repairs, please contact your preferred MBUSA dealer.		
		s determined to maintain a high level of vehicle quality and customer the Customer Assistance Center at 1-800-FOR-MERCEDES.	

## **Recall Campaign Bulletin**



Campaign No. 2017050018, June 2017

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model 156, Model Year 2017 Replace Right Window Airbag

Daimler AG ('DAG'), the manufacturer of Mercedes-Benz vehicles, has determined that on certain GLA/CLA-Class vehicles (156/117 platform) the propellant mix ratio in certain airbag igniters might not meet the manufacturing specifications. In the event of a crash, the igniters might not deploy in situations where the window airbag is activated. In a crash necessitating deployment of the window airbag, the igniter may not deploy, increasing the risk of injury to the occupants. An authorized Mercedes-Benz dealer will replace potentially affected airbag modules on the affected vehicles.

Prior to performing this Recall Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Recall Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

Approximately 135 vehicles are involved.

Order No. P-RC-2017050018 This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records. Recall Campaign Bulletin

<u>Recall Campaign Bulletin</u>

Recall Campaign Bulletin

#### Procedure

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There is a risk of injury or death when performing testing or repair work on vehicles and when handling vehicle components. Be sure to read and observe all relevant safety instructions in WIS. This procedure must only be performed by trained personnel using proper tools and equipment.

 Start engine and check whether Supplemental Restraint System (SRS) indicator lamp (arrow, Figure 1) goes out after a few seconds.

# **i** Note: Prior to replacing airbag, it must be ensured that:

- No errors are active in the SRS system (as described in this step).
- No SRS error messages are active in the instrument cluster (as described in this step).
- If an SRS error message is pending before start of work, it must be corrected. Fault corrections (repairs) are not claimable under this campaign.



Figure 1 (Shown on model 213)

2. Replace right window airbag, refer to WIS: AR91.60-P-0693NKC.

### **i** Note:

- Disconnect negative battery cable prior to removing airbag.
- Lower headliner do not remove
- It is not necessary to check the SRS system with Xentry diagnosis.
- Record airbag part number on the repair order
- 3. After installation of new airbags be sure to start engine and check whether SRS indicator lamp goes out after a few seconds (arrow, Figure 1).

#### **i** Note:

Contrary to WIS instructions (above), it is not necessary to check the SRS system with Xentry diagnosis.

### i Note:

- Requested parts must be returned to the designated QEC test center in accordance with the warranty parts return requirements section found in the policy and procedures manual.
- Use the attached hazmat shipping document as a guide for shipping airbags.

**i** Note (regarding WIS documents referenced in this Procedure):

Replacement of parts not listed in the parts table of this Procedure are not claimable under this campaign. If replacement of additional part(s) is necessary, check coverage prior to submitting under warranty.

# Primary Parts Information Qty. Part Name Part Number Estimated Replacement Rate 1 Right window airbag \* 100%

\* Determine part number with chassis number and equipment code in EPC

## **i** Note:

- Please be aware that only the part number(s) referenced in the Campaign Bulletin is/are approved for use to repair the vehicle. Repairs performed using any other part(s) will not have been performed in accordance with the campaign. Accordingly, warranty claims submitted with reference to an improper part number(s) will be denied.
- The following allowable labor operation should be used when submitting a warranty claim for this repair:

#### Warranty Information

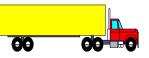
**Operation:** Replace left window airbag (02-9971).

Damage Code	Operation Number	Labor Time (hrs.)
91 931 31 7	02-9971	2.3

#### i <sub>Note</sub>

Operation Number labor times are subject to change.





## Hazardous Materials Shipping Instructions - GROUND



Hazardous Properties: Contains initiating component which deploys (inflates) airbag.



#### EMERGENCY CONTACT: CHEMTREC 1-800-424-9300

### Steps to Return an Airbag:

#### **REQUIRED PACKAGING:**

- Carefully open received box and remove new
   airbag. Keep box intact & save all contents!
- Place used airbag into replacement UN specified 4G fiberboard box, re-using any packaging material (e.g., cardboard inserts) used for the new airbag. Package exactly as the new airbag was packaged.
- Use plastic adhesive tape 50 mm wide to secure the box closed. Do not obscure labels or text on the box with the tape.
- Ensure that the 4G fiberboard box is not ripped or damaged.

#### **REQUIRED LABELS:**

• A Class 9 Miscellaneous label must be clearly visible on one side of the box.

#### **REQUIRED PACKAGE MARKINGS:**

• The following words ("marking") must also be clearly visible on the same side of the box as the Class 9 label:

#### Safety devices

**UN3268** (font size must be  $>= \frac{1}{2}$  inch)

- Affix "**To/From**" address label to same or adjacent packaging face as the hazardous markings/labels.
- The UN 4G code preprinted near the bottom edge of the box must also be clearly visible.

#### **REQUIRED DOCUMENTATION:**

 Include a HAZMAT bill of lading (see above example) with the package. For returns via DDS or FedEx Ground, the system will generate the Hazmat bill of lading.

#### COMMENTS:

- Note: The Packing Group and the EX# are <u>no</u> <u>longer</u> required to be printed on the HAZMAT bill of lading.
- Package example:



# Mercedes-Benz



# Hazardous Materials Shipping Instructions for shipments using an Overpack - GROUND



#### Steps to Return Multiple Airbags in 1 Box: REQUIRED PACKAGING:

- Carefully open received UN spec box and remove new airbag. Keep the box intact & save all contents!
- Place used airbag back into replacement airbag box, re-using any packaging material (e.g., cardboard inserts) used for the new airbag. Package as the new airbag was packaged.
- Use plastic adhesive packaging tape 50 mm wide to secure box closed. Do not obscure labels or text on box with tape.

#### **REQUIRED LABELS:**

• A Class 9 Miscellaneous label must be clearly visible on one side of the box.

#### **REQUIRED PACKAGE MARKINGS:**

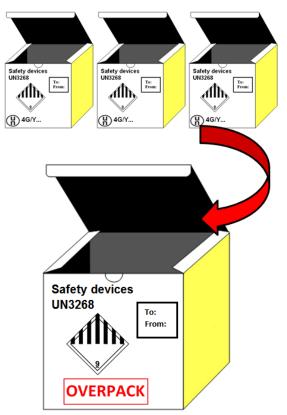
- The following words ("markings") must also be clearly visible on the same side of the box as the label: Safety devices
  - **UN3268** (font size must be  $>= \frac{1}{2}$  inch)
- Affix **"To/From"** address label to same or adjacent packaging face as the hazardous markings/labels.
- The UN 4G code preprinted near the bottom edge of the box must also be clearly visible.

#### OVERPACKS (more than 1 airbag sent as 1 shipment):

- Package each airbag in a separate UN spec box prepared with the labels/markings described above.
- Place each individual airbag box inside a larger non-UN spec box to keep the shipment together.
- This larger box is called an "OVERPACK."
- The OVERPACK must have the identical markings and label as the boxes contained inside.

• The OVERPACK must have the "OVERPACK" statement on the same face as the hazard markings and labels.

#### Package example:



## **Recall Campaign Bulletin**



Campaign No. 2017050019, June 2017

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model 156, Model Year 2017 Replace Left Window Airbag

Daimler AG ('DAG'), the manufacturer of Mercedes-Benz vehicles, has determined that on certain GLA-Class vehicles (156 platform) the propellant mix ratio in certain airbag igniters might not meet the manufacturing specifications. In the event of a crash, the igniters might not deploy in situations where the window airbag is activated. In a crash necessitating deployment of the window airbag, the igniter may not deploy, increasing the risk of injury to the occupants. An authorized Mercedes-Benz dealer will replace potentially affected airbag modules on the affected vehicles.

Prior to performing this Recall Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Recall Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

Approximately 81 vehicles are involved.

Order No. P-RC-2017050019

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

### Recall Campaign Bulletin

#### Procedure

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There is a risk of injury or death when performing testing or repair work on vehicles and when handling vehicle components. Be sure to read and observe all relevant safety instructions in WIS. This procedure must only be performed by trained personnel using proper tools and equipment.

1. Start engine and check whether Supplemental Restraint System (SRS) indicator lamp (arrow, Figure 1) goes out after a few seconds.

# **i** Note: Prior to replacing airbag, it must be ensured that:

- No errors are active in the SRS system (as described in this step).
- No SRS error messages are active in the instrument cluster (as described in this step).
- If an SRS error message is pending before start of work, it must be corrected. Fault corrections (repairs) are not claimable under this campaign.



Figure 1 (Shown on model 213)

2. Replace left window airbag, refer to WIS: AR91.60-P-0693NKC.

### **i** Note:

- Disconnect negative battery cable prior to removing airbag.
- Lower headliner do not remove.
- It is not necessary to check the SRS system with Xentry diagnosis.
- Record airbag part number on the repair order
- 3. After installation of new airbag be sure to start engine and check whether SRS indicator lamp goes out after a few seconds (arrow, Figure 1).

#### **i** Note:

Contrary to WIS instructions (above), it is not necessary to check the SRS system with Xentry diagnosis.

### i Note:

- Requested parts must be returned to the designated QEC test center in accordance with the warranty parts return requirements section found in the policy and procedures manual.
- Use the attached hazmat shipping document as a guide for shipping airbags.

**i** Note (regarding WIS documents referenced in this Procedure):

Replacement of parts not listed in the parts table of this Procedure are not claimable under this campaign. If replacement of additional part(s) is necessary, check coverage prior to submitting under warranty.

# Primary Parts Information Qty. Part Name Part Number Estimated Replacement Rate 1 Left window airbag \* 100%

\* Determine part number with chassis number and equipment code in EPC

## **i** Note:

- Please be aware that only the part number(s) referenced in the Campaign Bulletin is/are approved for use to repair the vehicle. Repairs performed using any other part(s) will not have been performed in accordance with the campaign. Accordingly, warranty claims submitted with reference to an improper part number(s) will be denied.
- The following allowable labor operation should be used when submitting a warranty claim for this repair:

#### Warranty Information

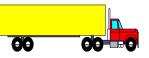
**Operation:** Replace left window airbag (02-9972).

Damage Code	Operation Number	Labor Time (hrs.)
91 930 50 7	02-9972	2.3

#### i <sub>Note</sub>

Operation Number labor times are subject to change.





## Hazardous Materials Shipping Instructions - GROUND



Hazardous Properties: Contains initiating component which deploys (inflates) airbag.



#### EMERGENCY CONTACT: CHEMTREC 1-800-424-9300

### Steps to Return an Airbag:

#### **REQUIRED PACKAGING:**

- Carefully open received box and remove new
   airbag. Keep box intact & save all contents!
- Place used airbag into replacement UN specified 4G fiberboard box, re-using any packaging material (e.g., cardboard inserts) used for the new airbag. Package exactly as the new airbag was packaged.
- Use plastic adhesive tape 50 mm wide to secure the box closed. Do not obscure labels or text on the box with the tape.
- Ensure that the 4G fiberboard box is not ripped or damaged.

#### **REQUIRED LABELS:**

• A Class 9 Miscellaneous label must be clearly visible on one side of the box.

#### **REQUIRED PACKAGE MARKINGS:**

• The following words ("marking") must also be clearly visible on the same side of the box as the Class 9 label:

#### Safety devices

**UN3268** (font size must be  $>= \frac{1}{2}$  inch)

- Affix "**To/From**" address label to same or adjacent packaging face as the hazardous markings/labels.
- The UN 4G code preprinted near the bottom edge of the box must also be clearly visible.

#### **REQUIRED DOCUMENTATION:**

 Include a HAZMAT bill of lading (see above example) with the package. For returns via DDS or FedEx Ground, the system will generate the Hazmat bill of lading.

#### COMMENTS:

- Note: The Packing Group and the EX# are <u>no</u> <u>longer</u> required to be printed on the HAZMAT bill of lading.
- Package example:



# Mercedes-Benz



# Hazardous Materials Shipping Instructions for shipments using an Overpack - GROUND



#### Steps to Return Multiple Airbags in 1 Box: REQUIRED PACKAGING:

- Carefully open received UN spec box and remove new airbag. Keep the box intact & save all contents!
- Place used airbag back into replacement airbag box, re-using any packaging material (e.g., cardboard inserts) used for the new airbag. Package as the new airbag was packaged.
- Use plastic adhesive packaging tape 50 mm wide to secure box closed. Do not obscure labels or text on box with tape.

#### **REQUIRED LABELS:**

• A Class 9 Miscellaneous label must be clearly visible on one side of the box.

#### **REQUIRED PACKAGE MARKINGS:**

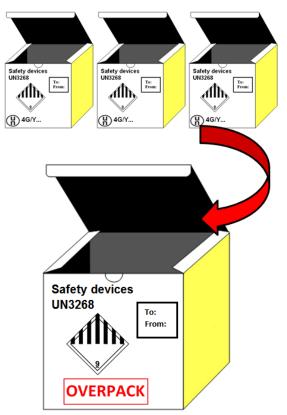
- The following words ("markings") must also be clearly visible on the same side of the box as the label: Safety devices
  - **UN3268** (font size must be  $>= \frac{1}{2}$  inch)
- Affix **"To/From"** address label to same or adjacent packaging face as the hazardous markings/labels.
- The UN 4G code preprinted near the bottom edge of the box must also be clearly visible.

#### OVERPACKS (more than 1 airbag sent as 1 shipment):

- Package each airbag in a separate UN spec box prepared with the labels/markings described above.
- Place each individual airbag box inside a larger non-UN spec box to keep the shipment together.
- This larger box is called an "OVERPACK."
- The OVERPACK must have the identical markings and label as the boxes contained inside.

• The OVERPACK must have the "OVERPACK" statement on the same face as the hazard markings and labels.

#### Package example:



# **Recall Campaign Bulletin**



Campaign No. 2017050020, June 2017

TO: ALL MERCEDES-BENZ CENTERS

#### SUBJECT: Model 156, Model Year 2017 Replace Left and Right Window Airbags

Daimler AG ('DAG'), the manufacturer of Mercedes-Benz vehicles, has determined that on certain GLA-Class vehicles (156 platform) the propellant mix ratio in certain airbag igniters might not meet the manufacturing specifications. In the event of a crash, the igniters might not deploy in situations where the window airbag is activated. In a crash necessitating deployment of the window airbag, the igniter may not deploy, increasing the risk of injury to the occupants. An authorized Mercedes-Benz dealer will replace potentially affected airbag modules on the affected vehicles.

Prior to performing this Recall Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Recall Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

Approximately 16 vehicles are involved.

Order No. P-RC-2017050020

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Recall Campaign Bulletin

#### Procedure

#### 

There is a risk of injury or death when performing testing or repair work on vehicles and when handling vehicle components. Be sure to read and observe all relevant safety instructions in WIS. This procedure must only be performed by trained personnel using proper tools and equipment.

 Start engine and check whether Supplemental Restraint System (SRS) indicator lamp (arrow, Figure 1) goes out after a few seconds.

# **i** Note: Prior to replacing airbags, it must be ensured that:

- No errors are active in the SRS system (as described in this step).
- No SRS error messages are active in the instrument cluster (as described in this step).
- If an SRS error message is pending before start of work, it must be corrected. Fault corrections (repairs) are not claimable under this campaign.



Figure 1 (Shown on model 213)

- 2. Replace left and right window airbags, refer to WIS: AR91.60-P-0693NKC.
  - Disconnect negative battery cable prior to removing airbag.
  - Lower headliner do not remove
  - It is not necessary to check the SRS system with Xentry diagnosis.
  - Record airbag part numbers on the repair order
- 3. After installation of new airbags be sure to start engine and check whether SRS indicator lamp goes out after a few seconds (arrow, Figure 1).

#### **i** Note:

Contrary to WIS instructions (above), it is not necessary to check the SRS system with Xentry diagnosis.

### i Note:

- Requested parts must be returned to the designated QEC test center in accordance with the warranty parts return requirements section found in the policy and procedures manual.
- Use the attached hazmat shipping document as a guide for shipping airbags.

**i** Note (regarding WIS documents referenced in this Procedure):

Replacement of parts not listed in the parts table of this Procedure are not claimable under this campaign. If replacement of additional part(s) is necessary, check coverage prior to submitting under warranty.

#### **Primary Parts Information**

Qty.	Part Name	Part Number	Estimated Replacement
			Rate
1	Left window airbag	*	100%
1	Right window airbag	*	

\* Determine part number with chassis number and equipment code in EPC

### **i** Note:

- Please be aware that only the part number(s) referenced in the Campaign Bulletin is/are approved for use to repair the vehicle. Repairs performed using any other part(s) will not have been performed in accordance with the campaign. Accordingly, warranty claims submitted with reference to an improper part number(s) will be denied.
- The following allowable labor operation should be used when submitting a warranty claim for this repair:

#### Warranty Information

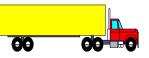
**Operation:** Replace left and right window airbags (02-9970).

Damage Code	Operation Number	Labor Time (hrs.)
91 930 47 7	02-9970	2.4

### **i** Note

Operation Number labor times are subject to change.





## Hazardous Materials Shipping Instructions - GROUND



Hazardous Properties: Contains initiating component which deploys (inflates) airbag.



#### EMERGENCY CONTACT: CHEMTREC 1-800-424-9300

### Steps to Return an Airbag:

#### **REQUIRED PACKAGING:**

- Carefully open received box and remove new
   airbag. Keep box intact & save all contents!
- Place used airbag into replacement UN specified 4G fiberboard box, re-using any packaging material (e.g., cardboard inserts) used for the new airbag. Package exactly as the new airbag was packaged.
- Use plastic adhesive tape 50 mm wide to secure the box closed. Do not obscure labels or text on the box with the tape.
- Ensure that the 4G fiberboard box is not ripped or damaged.

#### **REQUIRED LABELS:**

• A Class 9 Miscellaneous label must be clearly visible on one side of the box.

#### **REQUIRED PACKAGE MARKINGS:**

• The following words ("marking") must also be clearly visible on the same side of the box as the Class 9 label:

#### Safety devices

**UN3268** (font size must be  $\ge \frac{1}{2}$  inch)

- Affix "**To/From**" address label to same or adjacent packaging face as the hazardous markings/labels.
- The UN 4G code preprinted near the bottom edge of the box must also be clearly visible.

#### **REQUIRED DOCUMENTATION:**

 Include a HAZMAT bill of lading (see above example) with the package. For returns via DDS or FedEx Ground, the system will generate the Hazmat bill of lading.

#### COMMENTS:

- Note: The Packing Group and the EX# are <u>no</u> <u>longer</u> required to be printed on the HAZMAT bill of lading.
- Package example:



# Mercedes-Benz



# Hazardous Materials Shipping Instructions for shipments using an Overpack - GROUND



#### Steps to Return Multiple Airbags in 1 Box: REQUIRED PACKAGING:

- Carefully open received UN spec box and remove new airbag. Keep the box intact & save all contents!
- Place used airbag back into replacement airbag box, re-using any packaging material (e.g., cardboard inserts) used for the new airbag. Package as the new airbag was packaged.
- Use plastic adhesive packaging tape 50 mm wide to secure box closed. Do not obscure labels or text on box with tape.

#### **REQUIRED LABELS:**

• A Class 9 Miscellaneous label must be clearly visible on one side of the box.

#### **REQUIRED PACKAGE MARKINGS:**

- The following words ("markings") must also be clearly visible on the same side of the box as the label: Safety devices
  - **UN3268** (font size must be  $>= \frac{1}{2}$  inch)
- Affix **"To/From"** address label to same or adjacent packaging face as the hazardous markings/labels.
- The UN 4G code preprinted near the bottom edge of the box must also be clearly visible.

#### OVERPACKS (more than 1 airbag sent as 1 shipment):

- Package each airbag in a separate UN spec box prepared with the labels/markings described above.
- Place each individual airbag box inside a larger non-UN spec box to keep the shipment together.
- This larger box is called an "OVERPACK."
- The OVERPACK must have the identical markings and label as the boxes contained inside.

• The OVERPACK must have the "OVERPACK" statement on the same face as the hazard markings and labels.

#### Package example:

