OMB Control No.: 2127-0004

Part 573 Safety Recall Report

17V-764

Manufacturer Name: Bugatti

Submission Date: MAY 23, 2018

NHTSA Recall No.: 17V-764

Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: Bugatti

Address: 1 Chateau St Jean

Dorlisheim, France 00 67120

Company phone: 999

Population:

Number of potentially involved: 9 Estimated percentage with defect: 1 %

Vehicle Information:

Vehicle 1: 2017-2018 Bugatti Chiron

Vehicle Type: LIGHT VEHICLES

Body Style : 2-DOOR Power Train : GAS

Descriptive Information: "Both seat recliner brackets could have a defective weld.

The population was determined for all delivered car before the first seat was found

defective in production (10.18.2017)

After the first seat was found, all other production car in our hand have been

completely checked.

The seat production process has been optimized to avoid any further issues. The new

produced seats have a mark on the welding (implemented by supplier the

10.27.2017)"

Production Dates: FEB 02, 2017 - OCT 13, 2017

VIN Range 1 : Begin : NR End : NR Not sequential

Description of Defect:

Description of the Defect: Seat recliner bracket welding is potentially not complete

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: The seat back may potentially not hold properly, which could affect the

driving position

Description of the Cause: Improper manual positioning of the recliner's parts during the welding process

Identification of Any Warning Back of the seat could start to move

that can Occur:

Supplier Identification:

Component Manufacturer

Name: Sparco S.p.A. Address: Via Leini 524

Volpiano (TO) FOREIGN STATES 10088

Country: Italy

Chronology:

During a quality check of a car in production on Oct 18, 2017, it was discovered that the seat back could move out of position.

Further investigation determined that the seat recliner bracket welding was not complete. All other new production cars at the factory were checked.

On Oct 27, 2017, the supplier implemented an improvement in production and added a mark on the weld for newly manufactured seats.

Between October 2017-November 2017, Bugatti conducted an investigation, ultimately concluding that affected vehicles had been released to the field/sent to dealers and that a safety-related defect existed.

The topic was then presented to VW Group APS and agreed upon at a meeting on Nov, 22 2017.

The recall report was submitted to the NHTSA Nov, 29 2017.

Description of Remedy:

Description of Remedy Program: "Vehicles will be recalled and customers will receive a letter. Our Flying Doctors will also inform customers individually by phone/then e-mail to arrange an appointment to have the vehicles fixed.

Both seats will be checked for proper welding of the recliner.

If any seat is found to be welded incorrectly, the complete seat assembly

will be replaced.

Official Bugatti partners are able to do the check and the work.

Bugatti will cover the costs involved for the repair (no time or KM/MI

limit)."

How Remedy Component Differs "The new seat recliner has 3 dot points on welding assuring the new from Recalled Component: process by the supplier has been done (also the visual check). Partners will be asked to make a mark (paint) on the welding during the

check."

was Corrected in Production: been completely checked.

Identify How/When Recall Condition "After the first seat was found, all other production car in our hand have

The seat production process has been optimized to avoid any further issues. The new produced seats have a mark on the welding (implemented by supplier the 10.27.2017)"

Recall Schedule:

Description of Recall Schedule: Vehicles will be recalled and customers will receive a letter. Our Flying

Doctors will also inform customers individually by phone/then e-mail to

arrange an appointment to have the vehicles fixed.

Planned Dealer Notification Date: DEC 08, 2017 - DEC 29, 2017 Planned Owner Notification Date: DEC 11, 2017 - DEC 29, 2017

^{*} NR - Not Reported