#### OMB Control No.: 2127-0004

# Part 573 Safety Recall Report

# Manufacturer Name :General Motors LLCSubmission Date :AUG 22, 2017NHTSA Recall No. :17V-516Manufacturer Recall No. :17329

# **Manufacturer Information :**

Manufacturer Name :General Motors LLCNumber of potentially involved :NRAddress :30001 VAN DYKEEstimated percentage with defect :3%MAIL CODE 480-210-2V WARREN M<br/>4809048090--Company phone :5961733---

**Population :** 

# **Vehicle Information :**

Vehicle 1:	2017-2018 GMC	Acadia			
Vehicle Type :					
Body Style :					
Power Train :	NR				
Descriptive Information :		e recalled vehic		roduced between 6/ nponents produced	
Production Dates :	JUL 11, 2017 - AU	UG 02, 2017			
VIN Range 1:	Begin :	NR	End: NR		Not sequential
Vahiala 2.	2019 2019 Chav	rolot Equipor			
Vehicle Type :	2018-2018 Chev	Tolet Equillox			
Body Style :					
Power Train :	NR				
	The supplier identified suspect components produced between $6/13/2017$ and $7/21/2017$ . The recalled vehicles contain components produced by the supplier during that window.				
Production Dates :	JUN 23, 2017 - A	UG 02, 2017			
VIN Range 1:	Begin :	NR	End: NR		□ Not sequential
Vehicle 3:	2018-2018 GMC	Terrain			
Vehicle Type :					
Body Style :					
Power Train :	NR				
Descriptive Information :	The supplier identified suspect components produced between $6/13/2017$ and $7/21/2017$ . The recalled vehicles contain components produced by the supplier during that window.				
Production Dates :	JUN 27, 2017 - A	UG 02, 2017			
The ir	nformation containe	d in this report w	as submitted pur	suant to 49 CFR §573	



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VIN Range 1:Beg	;in :	NR	End: NR	🗌 Not seque	ential
scription of Defect :					
Description of the Defect :	exists in cert Chevrolet Ec these vehicle	tain 2017 - quinox and es, the fron	2018 model year GMC GMC Terrain front-whe	a relates to motor vehicle safe Acadia and 2018 model year el drive vehicles. In some of ye shaft assembly may fractur	Ū
FMVSS 1 :	NR				
FMVSS 2 :					
scription of the Safety Risk :	separates wa a crash. If the	hile driving he assembl ed, the veh	g, the vehicle will lose pr y separates while parke	e drive shaft assembly opulsion, increasing the risk d on a grade, without the par onally, increasing the risk of	<b>`k</b>
Description of the Cause :	quality check machine tha	k for metal t was not c	hardening was perform	2017, the drive shaft supplie ed with an ultrasonic scannin ing the likelihood of detectin ching process.	ng
lentification of Any Warning that can Occur :					
pplier Identification :					
omponent Manufacturer					
omponent Manufacturer					

## **Chronology**:

On July 20, 2017, General Motor's San Luis Petosi assembly plant discovered a separated front right intermediate drive shaft assembly during manufacture of a 2018 Terrain front wheel drive vehicle. Upon review at the plant, it was confirmed that the shaft had passed the supplier's end-of-line ultrasonic scan for quench crack detection on June 27, 2017. Between July 21 and July 27, three additional fractured shafts were identified at the San Luis Petosi plant. Each of these shafts had also passed the supplier ultrasonic scan on June 27, 2017.

On July 28, the issue was opened in GM's Speak Up for Safety (SUFS) program.

The information contained in this report was submitted pursuant to 49 CFR §573

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Nexteer reviewed its calibration records, and identified a June 13 to July 21 window of shaft build dates during which the ultrasonic scanning machine used as a quality check to detect quench cracks was determined to have been incorrectly calibrated.

Based on Nexteer's information, all four affected GM assembly plants initiated quarantine efforts. By August 1, and with Nexteer's cooperation, all four plants were equipped to ultrasonically scan quarantined parts and vehicles. Quarantined vehicles were either confirmed to have non-suspect components or repaired using properly-tested components.

GM opened a formal investigation on August 4, 2017. The investigation was reviewed in GM's Open Investigation Review on August 14, 2017, and on August 15, 2017, GM's Safety Field Action Decision Authority (SFADA) decided to conduct a safety recall.

### **Description of Remedy :**

Description of Remedy Program :	Dealers will replace the front right intermediate drive shaft assembly in all of the vehicles in the suspect population. Pursuant to 49 C.F.R. § 573.13(d) (1), all covered vehicles are under warranty so reimbursement is not offered.
<b>v 1</b>	Replacement shaft assemblies will have been produced at the supplier using quench crack detection with a machine that is properly calibrated. Recalled Component Name: SHAFT ASM-FRT WHL DRIVE Recalled Component Description: Front Right Intermediate Drive Shaft Assembly for Front Wheel Drive Recalled Component Part Number: 23356307, 84170703 Recalled Component Country of Origin: U.S.
0	Quarantined vehicles were ultrasonically checked and either confirmed to have non-suspect components or repaired using properly-tested components. All vehicles manufactured after August 22, 2017 were built with properly-tested components.

#### **Recall Schedule :**

Description of Recall Schedule :	A stop delivery notification was sent to dealers on 08/15/2017. General
	Motors will provide owner letter notification dates when available.
Planned Dealer Notification Date :	AUG 22, 2017 - AUG 22, 2017
Planned Owner Notification Date :	NR - NR

\* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR §573