The information contained in this report was submitted pursuant to 49 CFR §573

Part 573 Safety Recall Report

Keystone RV Company
AUG 14, 2017
17V-505
17-296

Manufacturer Information :

Manufacturer Name : Keystone RV Company Address : PO Box 2000 2642 Hackberry Drive Goshen IN 46527 Company phone : 574-535-2100

Vehicle Information :

Vehicle 1:	2018-2018 Crossroads Redwood
Vehicle Type :	TRAILERS
Body Style :	
Power Train :	NR
Descriptive Information :	Redwood models with black pipe propane manifold
Production Dates :	APR 18, 2017 - JUL 31, 2017
VIN Range 1:	Begin :4YDF38227J9340030End :4YDF3902XJ9340127Image: Vision of the sequential
Vehicle 2:	2018-2018 Crossroads Cameo
Vehicle Type :	TRAILERS
Body Style :	
Power Train :	NR
Descriptive Information :	Cameo models with black pipe propane manifold
Production Dates :	MAY 10, 2017 - JUL 13, 2017
VIN Range 1:	Begin :4YDF38028J9310005End :4YDF38025J9310026Image: Violation of the sequential

Description of Defect :

Description of the Defect :	It has been decided that the vehicles in this recall population may have a propane manifold under the kitchen slide that can come into contact with the main floor of the unit causing damage to the propane line.
FMVSS 1 :	NR
FMVSS 2 :	NR
Description of the Safety Risk :	If the propane manifold comes into contact with the main floor when the slide room is retracted and/or during travel, there is an increased risk of damage to the manifold which may result in a propane leak leading to an increased



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Population :

Number of potentially involved : 161 Estimated percentage with defect : 100 %

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Description of the Cause :	risk of fire, personal injury and property damage. A design change was made to the propane system of the Redwood and Cameo fifth wheel product lines and as part of the change a copper line manifold was located on the slide room bar. As described in the timeline below, it was later discovered that the newly located manifold would hit the main floor of the camper when the slide room is closed.
	Propane has an odorant added to it called ethyl mercaptan that gives the gas a smell of rotten eggs. This would be evident in the case of a propane leak.

Supplier Identification :

Component Manufacturer

Name : NR Address : NR NR Country : NR

Chronology:

July 10, 2017 – Propane leak discovered in production of a Redwood fifth wheel product.

July 11, 2017 – Investigation commenced into the cause of the propane leak as well as the production time period and the affected products/floor plans involved.

August 8, 2017 – Investigation concluded with the determination of the cause of the propane leak as described in Section B above, the production time period, and the affected products/floor plans.

Description of Remedy :

Description of Remedy Program :	The remedy is to reposition the propane manifold on the slide room bar and remove a section of metal trim along the main floor line to provide additional clearance for the propane manifold.
How Remedy Component Differs from Recalled Component :	
Identify How/When Recall Condition was Corrected in Production :	Units were quarantined, inspected then repaired as indicated by inspection.

Recall Schedule :

Description of Recall Schedule : Keystone will notify the dealers and owners of the recreational vehicles by letter. A final copy of the owner letter will be provided to NHTSA, along with the dealer repair procedures.

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Planned Dealer Notification Date :AUG 22, 2017 - AUG 22, 2017Planned Owner Notification Date :AUG 22, 2017 - AUG 22, 2017

* NR - Not Reported

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