OMB Control No.: 2127-0004

Part 573 Safety Recall Report

17V-495

Manufacturer Name: BMW of North America, LLC

Submission Date: AUG 08, 2017 NHTSA Recall No.: 17V-495 Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: BMW of North America, LLC

Address: P.O. Box 1227

Westwood NJ 07675-1227

Company phone: 18005257417

Population:

Number of potentially involved : 3,420Estimated percentage with defect : 1%

Vehicle Information:

Vehicle 1: 2012-2013 BMW X3 xDrive28i, X3 xDrive35i

Vehicle Type: LIGHT VEHICLES

Body Style: SUV Power Train: GAS

Descriptive Information: 3,420 vehicles equipped with a Takata PSDI-X driver's front air bag inflator.

Basis for recall population determination: technical analyses and production

information review.

Recall component differentiation to non-recall component: recall component may not

have been properly welded during supplier production.

Production Dates: NOV 08, 2011 - APR 20, 2012

Description of Defect:

Description of the Defect: This is an amendment to BMW's September 20, 2016 report.

This safety recall involves the driver's front air bag. Approximately 3,420 vehicles were equipped with a Takata PSDI-X inflator where the housing may

have been incorrectly welded.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: If the inflator housing was incorrectly welded, then it could separate from the

Description of the Safety Risk: base plate during an air bag deployment. This could result in metal and other

debris passing through the air bag cushion material. This may result in injury

or death to vehicle occupants.

Description of the Cause: Although analysis is ongoing, preliminary indications point to a manufacturing

error which caused an uneven weld condition at Takata in Monclova, Mexico.

Identification of Any Warning NR

that can Occur:

Supplier Identification:

Component Manufacturer

Name: Takata AG Address: Bahnweg 1

Aschaffenburg FOREIGN STATES 63743

Country: Germany

Chronology:

Please refer to 16V-683 which BMW filed on September 20, 2016.

Based upon the testing and analyses of the field returned parts, BMW directed Takata to conduct a review of its air bag module production records including internal test documentation.

On July 20, 2017, Takata provided preliminary results to BMW. The information indicated that two production lots contained inflators with similar test characteristics to those involved in 16V-683.

On July 31, 2017, Takata provided a written statement to BMW recommending that a field action be performed on these specific production lots.

BMW reviewed its vehicle production records and determined that these modules were installed in Model Year 2012 and 2013 BMW X3 vehicles, and on August 2, 2017 decided to conduct a voluntary recall.

BMW and Takata will continue to analyze information, as well as the returned parts.

BMW has not received any reports, nor is BMW otherwise aware, of any injuries or other accidents related to this issue.

Description of Remedy:

Description of Remedy Program: The driver's front air bag module will be replaced.

How Remedy Component Differs Recalled Component: Basic Steering Wheel: p/n 32 30 6 799 611 from Recalled Component: Recalled Component: Sport Steering Wheel: p/n 32 30 6 799 612

Identify How/When Recall Condition NR was Corrected in Production :

Recall Schedule:

Description of Recall Schedule: NR

Planned Dealer Notification Date : AUG 08, 2017 - NR Planned Owner Notification Date : OCT 02, 2017 - NR

^{*} NR - Not Reported