OMB Control No.: 2127-0004

Part 573 Safety Recall Report

Manufacturer Name :BMW of North America, LLCSubmission Date :AUG 05, 2017NHTSA Recall No. :17V-481Manufacturer Recall No. :NR

Manufacturer Information :

Manufacturer Name : BMW of North America, LLC Address : P.O. Box 1227 Westwood NJ 07675-1227 Company phone : 18005257417

Vehicle Information :

Vehicle 1:	2014-2017 BMV	V R1200GS / R	200GS Adventure	
Vehicle Type :	MOTORCYCLES			
Body Style :				
Power Train :	GAS			
Descriptive Information :	Approximately 13,333 Model Year 2014 – 2017 BMW R1200 GS and R1200GS Adventure motorcycles, when mounted with aluminum luggage cases or case mounts, may not fully conform to FMVSS 108, as the aluminum cases and case mounts may partially block the rear side reflex reflectors. Basis for recall population determination – technical analyses and production information review. Recall component differentiation to non-recall component – recall component (case) not fitted with reflex reflector, recall component (case mount) may partially block reflector.			
Production Dates :	AUG 01, 2013 - J	UL 21, 2017		
VIN Range 1:	Begin :	NR	End: NR	□ Not sequential
Vehicle Type : Body Style : Power Train : Descriptive Information :	Approximately 2,102 Model Year 2016-2017 BMW S1000XR motorcycles, when mounted with luggage cases, may not fully conform to FMVSS 108, as the luggage cases may partially block the rear side reflex reflectors. Basis for recall population determination – technical analyses and production information review. Recall component differentiation to non-recall component – recall component not fitted with reflex reflector.			
Production Dates :				
VIN Range 1:	Begin :	NR	End: NR	□ Not sequential
Vehicle 3 : 2015-2017 BMW R1200R, R1200RS				
The information contained in this report was submitted pursuant to 49 CFR §573				



Number of potentially involved : 29,281 Estimated percentage with defect : 100 %

Population :

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Body Style :		LES		
Power Train :				
Descriptive Information :	motorcycles as the luggag population of Recall comp	, when mount ge cases may p letermination	artially block the rear side – technical analyses and p tiation to non-recall compo	1200R and R1200RS not fully conform to FMVSS 108 reflex reflectors. Basis for reca roduction information review. onent – recall component not
Production Dates :	OCT 01, 201	4 - JUL 21, 201	7	
VIN Range 1:	Begin :	NR	End: NR	□ Not sequentia
Vehicle 4:	2013-2017	BMW F800R, F	'800GT	
Vehicle Type :	MOTORCYCI	LES		
Body Style :				
Power Train :				F800 R and F800GT motorcycle
			ge cases, may not fully con y block the rear side reflex	
	population c Recall comp	letermination	- technical analyses and p tiation to non-recall compo	roduction information review. onent – recall component not
Production Dates :	population of Recall comp fitted with re	letermination onent differen eflex reflector.	 technical analyses and principal technical technical analyses and principal technical analyses and principal technical tech	roduction information review.
Production Dates : VIN Range 1 :	population of Recall comp fitted with re OCT 01, 201	letermination onent differen eflex reflector.	– technical analyses and p tiation to non-recall compo	roduction information review. onent – recall component not
VIN Range 1:	population of Recall comp fitted with re OCT 01, 201 Begin :	letermination onent differen eflex reflector. 2 - JUL 21, 201	 technical analyses and principal technical analyses and principal technical composite for the second second	roduction information review. onent – recall component not
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Description of Noncompliance :

	This non-compliance involves luggage cases, and for the R1200GS and R1200GS Adventure also the aluminum luggage case mounts, which can be mounted at the rear and on the lower side of potentially affected motorcycles. Potentially affected cases may not have been equipped with reflex reflectors during production. As a result, if these cases, and for the R1200GS and R1200GS Adventure also the aluminum case mounts, are mounted onto the motorcycles, potentially affected motorcycles may not fully conform to FMVSS 108.
	FMVSS 108 Section 8.1.11 states that the reflex reflector must meet a 20L/ 20R entrance angle of the photometric requirement (Table XVI-a) at the mounted position on the motorcycle. Cases were not produced with reflex reflectors to compensate for the possible partial blocking of the motorcycle's rear side reflex reflectors when the cases are mounted. For the R1200GS and R1200GS Adventure, with aluminum case mounts, the case mount may partially block the reflector.
	108 - Lamps, reflective devices, and assoc. Equipment
FMVSS 2 :	NR
Description of the Safety Risk :	In certain road and traffic conditions, the rear side reflex reflectors may be slightly obscured to drivers of other vehicles and increase the risk of a crash.
Description of the Cause :	NR
Identification of Any Warning that can Occur :	NR

Supplier Identification :

Component Manufacturer

Name : NR Address : NR NR Country : NR

Chronology :

On May 8, 2017, during a review of the next generation BMW R model motorcycle, a potential issue involving the FMVSS 108 entrance angle for the rear side reflex reflectors was noted.

On May 17th, a detailed engineering review was initiated. This included evaluations of current models for design comparisons and differences. It was noted that the entrance angle of some current models may have a similar issue.

Between mid-May and late-June, various documentation for the development of luggage cases and aluminum luggage case mounts, was collected for review and analysis. This included engineering drawings of the cases and case mounts, and Computer Aided Design (CAD) images with mounted cases on different BMW models.

By mid-July, after further analysis involving part numbers, accessory information, and build configurations, the engineering review concluded that if the cases, or the aluminum case mounts, are mounted on the potentially affected motorcycles, then the rear side reflex reflectors could be partially blocked.

On July 21, 2017, BMW determined that potentially affected motorcycles, when equipped with the luggage cases, or the aluminum luggage case mounts, may not fully conform to FMVSS 108, and decided to conduct a voluntary recall.

We are continuing to assess this issue to ensure that all possible affected luggage cases have been identified.

BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue.

Description of Remedy :

Description of Remedy Program :	Owners of all potentially affected motorcycles will be contacted and instructed that if they have purchased the cases, or the aluminum case mounts, then they should make an appointment with their authorized BMW motorcycle dealer to have the reflex reflectors permanently attached to the cases, or for the aluminum case mounts an additional bracket containing the rear side reflex reflector installed on their motorcycle.
How Remedy Component Differs from Recalled Component :	Recalled Component: S1000XR: $p/n(s)$ 8 556 479, 8 556 480, 8 554 545, 8 554546 Recalled Component: R1200R, R1200RS: $p/n(s)$ 8 536 869, 8 536 870 Recalled Component: F800GT: $p/n(s)$ 8 529 893, 8 529 894 Recalled Component: F800R: $p/n(s)$ 7 719 740, 7 722 364 Recalled Component: R1200GS: $p/n(s)$ 7 721 035, 7 721 036, 8 567 204 Recalled Component: R1200GS, R1200 GS Adventure: Aluminum Cases $p/n(s)$ 8 562 409, 8 562 410, 8 520 065, 8 520 066 Recalled component: Aluminum Case Mounts, p/n 8 520 067, 8 520 068, 8 520 069, 8 543 993, 2 414 108
dentify How/When Recall Condition was Corrected in Production :	NR

Recall Schedule :

Description of Recall Schedule : NR Planned Dealer Notification Date : JUL 28, 2017 - NR

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Planned Owner Notification Date : SEP 21, 2017 - NR

* NR - Not Reported