OMB Control No.: 2127-0004

Part 573 Safety Recall Report

17V-135

Manufacturer Name: Porsche Cars North America, Inc.

Submission Date: MAR 02, 2017 NHTSA Recall No.: 17V-135 Manufacturer Recall No.: AH04



Manufacturer Information:

Manufacturer Name: Porsche Cars North America, Inc.

Address: One Porsche Drive

Atlanta GA 30354

Company phone: 1-800-767-7243

Population:

Number of potentially involved: 21 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2017-2017 Porsche 911 Carrera Cabriolet

Vehicle Type: LIGHT VEHICLES

Body Style: 2-DOOR Power Train: GAS

Descriptive Information: Recall of front windshield

Production Dates : JAN 10, 2017 - JAN 11, 2017

Vehicle 2: 2017-2017 Porsche 911 Carrera 4 Cabriolet

Vehicle Type: LIGHT VEHICLES

Body Style : 2-DOOR Power Train : GAS

Descriptive Information : Recall of front windshield

Production Dates: JAN 12, 2017 - JAN 16, 2017

Vehicle 3: 2017-2017 Porsche 911 Carrera 4S Cabriolet

Vehicle Type: LIGHT VEHICLES

Body Style : 2-DOOR Power Train : GAS

Descriptive Information : Recall of front windshield

Production Dates: JAN 10, 2017 - JAN 28, 2017

Vehicle Type: LIG Body Style: 2-2 Power Train: GA Descriptive Information: Re Production Dates: JA	DOOR AS ecall of front windshield AN 12, 2017 - JAN 13, 2017	a S Cabriolet End: WP0CB2A94HS15564	∂ □ Not sequential
Vehicle Type: LIG Body Style: 2- Power Train: GA Descriptive Information: Re Production Dates: JA	DOOR AS ecall of front windshield NN 16, 2017 -JAN 16, 2017	End: WP0BB2A9XHS13664	7 □ Not sequential
Vehicle Type: LIG Body Style: 2-2 Power Train: GA Descriptive Information: Re Production Dates: JA	DOOR AS ecall of front windshield AN 10, 2016 - JAN 10, 2016	Cabriolet End: WP0CD2A97HS17868	O □ Not sequential
Vehicle Type: LIG Body Style: 2- Power Train: GA Descriptive Information: Re Production Dates: JA	DOOR AS ecall of front windshield AN 10, 2017 - JAN 16, 2017	End: WP0CA2A85HS22142	3 □ Not sequential
Vehicle Type: LIG Body Style: 2-2 Power Train: GA Descriptive Information: Re Production Dates: JA	DOOR AS ecall of front windshield AN 10, 2017 - JAN 30, 2017	r S End: WP0CB2A82HS24133	3 □ Not sequential

Vehicle 9: 2017-2017 Porsche 911 Targa 4S

Vehicle Type: LIGHT VEHICLES

Body Style : 2-DOOR Power Train : GAS

Descriptive Information: Recall of front windshield Production Dates: JAN 13, 2017 - JAN 13, 2017

Description of Defect:

Description of the Defect: There is the possibility that the windshield was not sufficiently bonded to the

car body on the affected vehicles. These vehicles may therefore fail to comply with Federal Motor Vehicle Safety Standard No. 212 "Windshield Mounting".

FMVSS 1: 212 - Windshield mounting

FMVSS 2: NR

Description of the Safety Risk: In the event of a crash an improperly bonded windshield may separate from

the vehicle.

Description of the Cause: An incorrect composition of the windshield adhesive could lead to a loss of the

adhesion properties of the adhesive layer between windshield and the vehicle's

windshield frame.

Identification of Any Warning None.

that can Occur:

Supplier Identification:

Component Manufacturer

Name: NR

Address: NR

NR

Country: NR

Chronology:

On January 24, 2017, an incomplete bonding of the windshield was detected during a repair of a vehicle during its production. As a precautionary measure, all available vehicles of the same production batch were blocked.

To identify the root cause of the failure, the production process and the available PAG internal vehicles were analyzed.

On February 17, 2017, it was identified that deviations during the bonding process of the windshield had caused the application of an adhesive layer of an incorrect composition. In addition, analysis of the available vehicles showed that this impairment only influenced convertible vehicles, due to the different stress ratio of the windshield frame.

Additionally, the effect of incomplete bonding of the windshield was analyzed by Porsche's Research and Development center, leading to the conclusion that an impairment of an affected vehicle performance with respect to FMVSS 212 could not be excluded.

On February 23, 2017, this subject was reviewed by the Porsche AG's product safety committee and based on the above information it was decided to conduct a voluntary recall.

Description of Remedy:

Description of Remedy Program: The affected vehicles will be recalled to the workshop and the windshields

will be rebonded to the windshield frame free of charge.

The affected vehicles all are still covered under warranty. There are no

plans for customer reimbursement.

How Remedy Component Differs For the remedy components an adhesive layer will be reapplied, using an

from Recalled Component: adhesive with correct composition (correct amount of booster).

Identify How/When Recall Condition The production process for the bonding of the windshield was corrected

was Corrected in Production: on February 6, 2017.

Recall Schedule:

Description of Recall Schedule: To be determined.

Planned Dealer Notification Date : NR - NR Planned Owner Notification Date : NR - NR

* NR - Not Reported