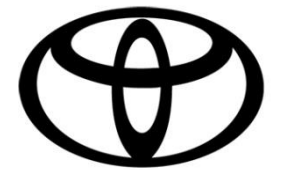


Safety Recall G04 (Interim G14) Power Sliding Door LH and RH Power Sliding Door Fuse Removal Process



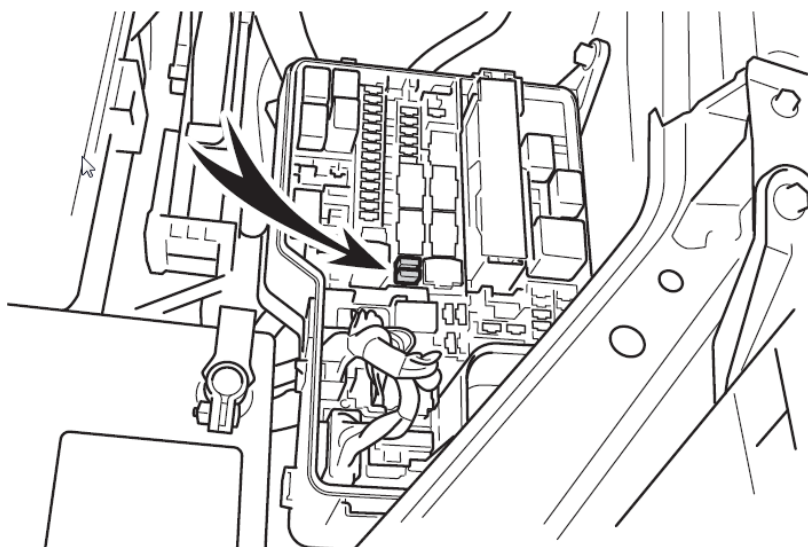
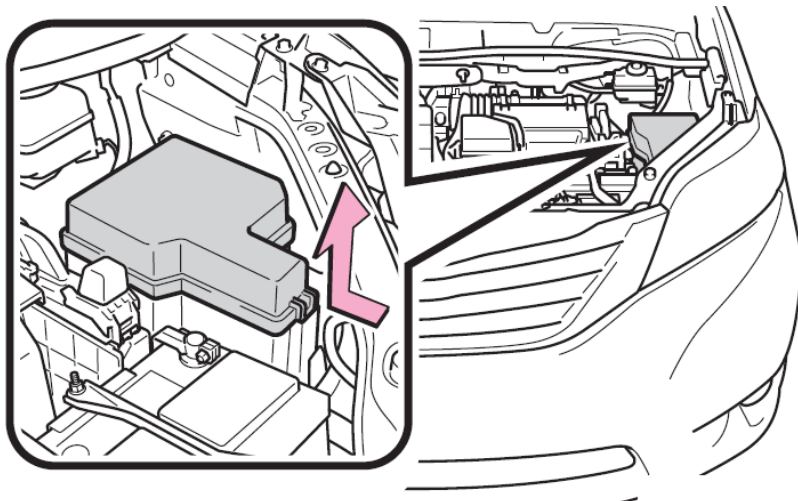
****THIS PROCESS SHOULD NOT BE USED ON CUSTOMER VEHICLES****

1. CLOSE THE POWER SLIDING DOORS

- Ensure that the LH and RH power sliding doors are in the completely closed position during this entire process.

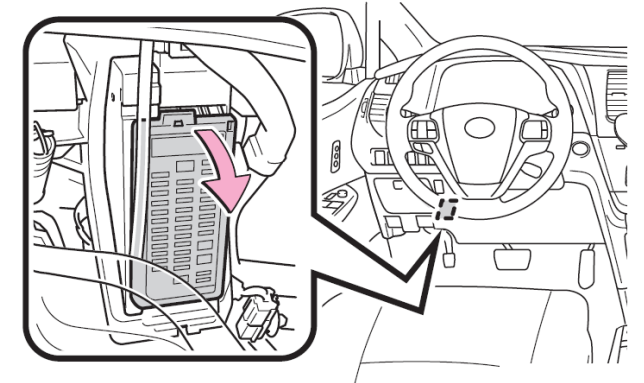
2. LOCATE THE FUSE REMOVAL TOOL

- Locate and remove the fuse removal tool from the Engine Room Relay Block. Refer to the diagram below for the location of the Engine Room Relay Block.
- The fuse removal tool will be used in a later step.

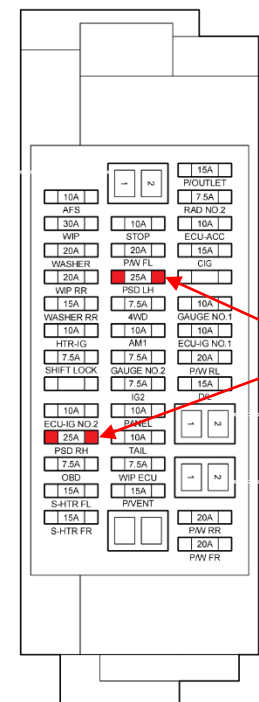


3. IDENTIFY THE LOCATION OF THE LH AND RH POWER SLIDING DOOR FUSES

- The LH and RH power sliding door fuses are located in the Instrument Panel Junction Block.
- Refer to the diagram on the right to determine the location of the Instrument Panel Junction Block.
- Determine the model year of the vehicle and use the diagrams below to determine the location of LH and RH power sliding door fuses within the Instrument Panel Junction Block.

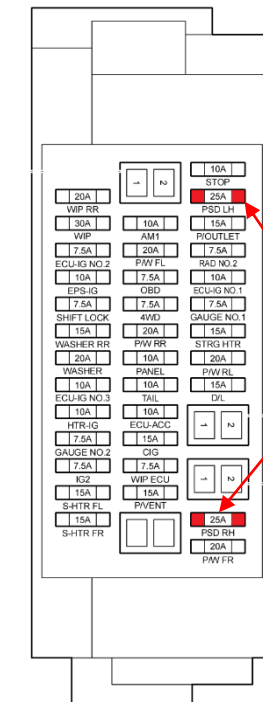


2011 – 2014 MY Sienna Power Sliding Door Fuse Locations



LH and RH Power Sliding Door Fuses. Highlighted with RED FILL

2015 & 2016 MY Sienna Power Sliding Door Fuse Locations



LH and RH Power Sliding Door Fuses. Highlighted with RED FILL

4. REMOVE THE LH AND RH POWER SLIDING DOOR FUSES

- Use the fuse removal tool to remove both the LH and RH power sliding door fuses.
- Place the fuse removal tool in its original location within the Engine Room Relay Block.

Notes:

- The power function of the power sliding door is now disabled.
- The power sliding doors can only be used manually.
- A 3 second buzzer will occur each time either of the power sliding doors are used manually.
- The LH and RH Power Sliding Door Fuse Removal Process will not interfere with the manual or power function of the power back door.
- Keep the old fuses in a safe place, but do not store inside the vehicle.