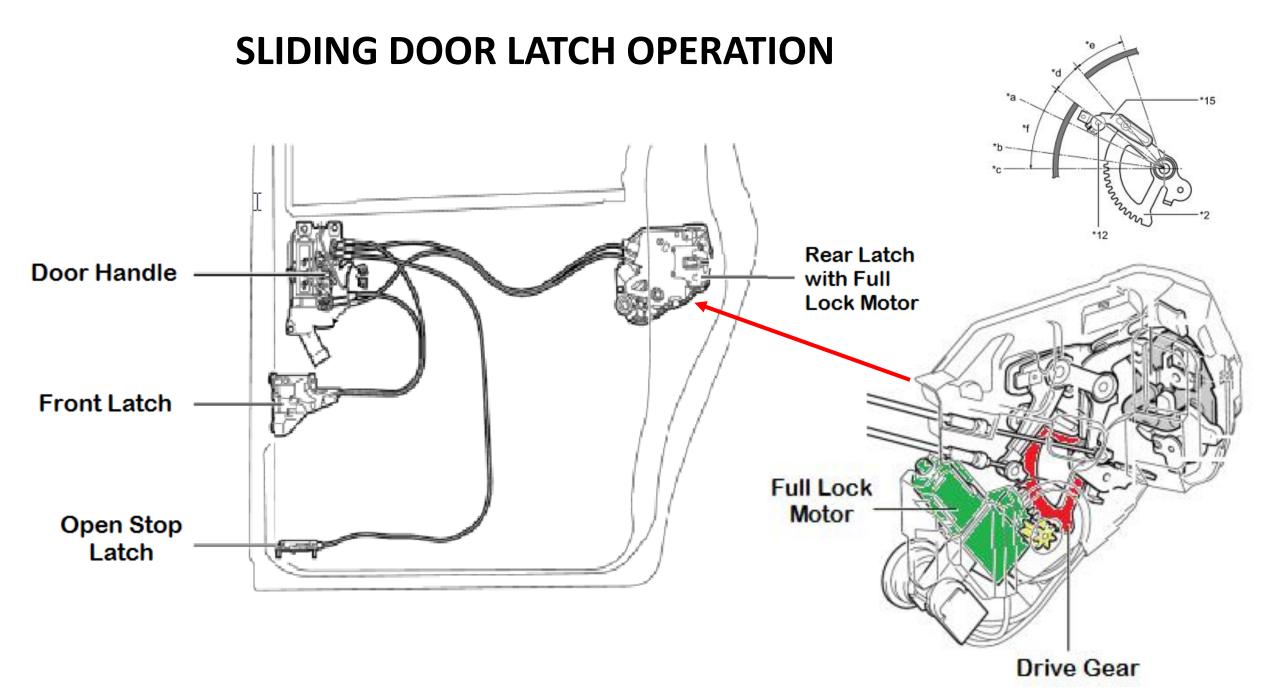
SAFETY RECALL G04

POWER SLIDING DOOR WIRE HARNESS CERTAIN 2011-2016 SIENNA

Condition:

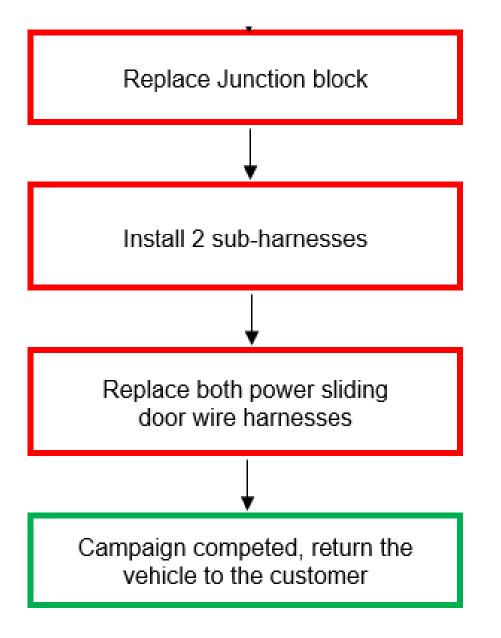
If the sliding door opening operation is impeded, the sliding door motor circuit could be overloaded, opening the fuse for the motor. If this occurs when the door latch is an unlatched position, the door could open while driving, increasing the risk of injury to a vehicle occupant. (source: customer letter)



Remedy:

Increase the amperage rating from 25 amps to 30 amps for each power sliding door.





Required Parts:

1. Junction Block Kit:

- Junction Block
- LH sub-harness
- RH sub-harness
- 17 zip ties
- 6 Carpet Hooks

2 kits available: 2011-2014 = 04007-04108 2015-2016 = 04007-03108

2. LH Door harness

9 possible harnesses per side.

- 3. RH Door harness
- 4. Owners Manual Stickers _____ 2011-2014 models only

Parts Lookup Website:



Applicable Parts for VIN 5TDDK3DC9FS099165

Description	Part Number
Junction Block Kit:	04007-03108
RH Door Wire Harness:	04007-03308
LH Door Wire Harness:	04007-03808
Owner's Manual Update Label Set Required?	No

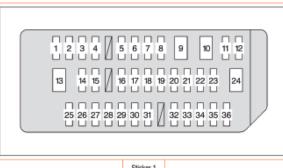
If an Owner's Manual Update Label Set is required, order item # 00411170002 from the Materials Distribution Center (MDC). NOTE: Item # 00411170002 contains enough Owner's Manual Update Label Sets to repair 20 vehicles.

Note that this website is for parts lookup only and WILL NOT order parts.

Owners Manual Stickers for 2011-2014

Fuse		Ampere	Circuit			
16	4WD	7.5 A	Active Torque Control 4WD			
17	AM1	10 A	Starting system			
18	GAUGE NO. 2	7.5 A	Gauges and meters, multi informa- tion display			
19	IG2	7.5 A	Automatic transaxle, multi port fuel injection system/sequential multi- port fuel injection system, SRS airbag system, front passenger occupant classification system, steering lock system, smart key system, starting system, fuel pump			
20	PANEL	10 A	Air conditioning system, navigation system, front passenger's seat belt reminder light, audio system, steer- ing switch, intuitive parking assist switch, personal/interior light main switch, shift lever light, headlight levering switch, power door lock main switch, clock, power quarter window switch, seat heater switch, emergency flashers, rear window defogger switch, vehicle stability control off switch, console box light, power slide switch light			

Sticker 3



G						١ſ		Ampere	
ŀ	Fuse		Ampe		Circuit iplex communication system,	21	21	TAIL	10 A
6				vehi Activ	stop lights, navigation system, vehicle stability control system, Active Torque Control 4WD, intu- itive parking assist, auto anti-glare inside rear view mirror, pre-collision seat belt, outside rear view mirror, seat heater, TPMS, yaw rate & G sensor, steering angle sensor, AUTO ACCESS SEAT, main body ECU		22	WIP ECU	7.5 A
	6	ECU-IG NO. 1	10 A	insid			23	P/VENT	15 A
							24	PSD LH	30 A
				sens			25	AFS	10 A
							26	WIP	30 A
	7	P/W BL	20 A	Rea	r power windows (left-side)		27	WASHER	20 A
۱ŀ	8	D/L	15 A		er door lock system		28	WIP RR	20 A
	9	P/SEAT FR	30 A		er front seat (right-side)		29	WASHER RR	15 A
	10	PSD RH	30 A	Pow	er Sliding Door (right-side)	30	30	HTR-IG	10 A
	11	P/W RR	20 A	Rea	power windows (right-side)		31	SHIFT LOCK	7.5 A
	12	P/W FR	20 A	Fron	t power windows (right-side)		31		7.5 A
	13	P/SEAT FL	30 A		er front seat (left-side), driving tion memory system				
	14	STOP 10 A	cont light, mati mult	Stop lights, ABS, vehicle stability control system, rear combination light, high mounted stop light, auto- matic transaxle, shift lock system, multiplex communication system, power third seat switch, multiport		32	2 ECU-IG NO. 2	10 A	
				fuel	fuel injection system/sequential multiport fuel injection system, trailer lights (stop lights)		33	S/ROOF	30 A
							34	OBD	7.5 A
	15	P/W FL	20 A		t power windows (left-side)		35	S-HTR FL	15 A
C					(en end)	기	36	S-HTR FR	15 A
	Sticker 2								26

Sticker 4

Moon roof

Circuit Tail lights, trailer lights (tail lights), license plate light, rear combination

Windshield wiper and rear window

Power quarter windows

Automatic High Beam

Windshield wiper

Windshield washer

Rear window wiper

Rear window washer

Air conditioning system Shift lock system, multiport fuel injection system/sequential multi-

port fuel injection system Pre-collision system, pre-collision seat belt, dynamic radar cruise control, electric power steering,

rain-sensing windshield wipers,

driving position memory system, power sliding door, power third seat, power back door, multiplex communication system

On-board diagnosis system

Seat heater (left-side)

Seat heater (right-side)

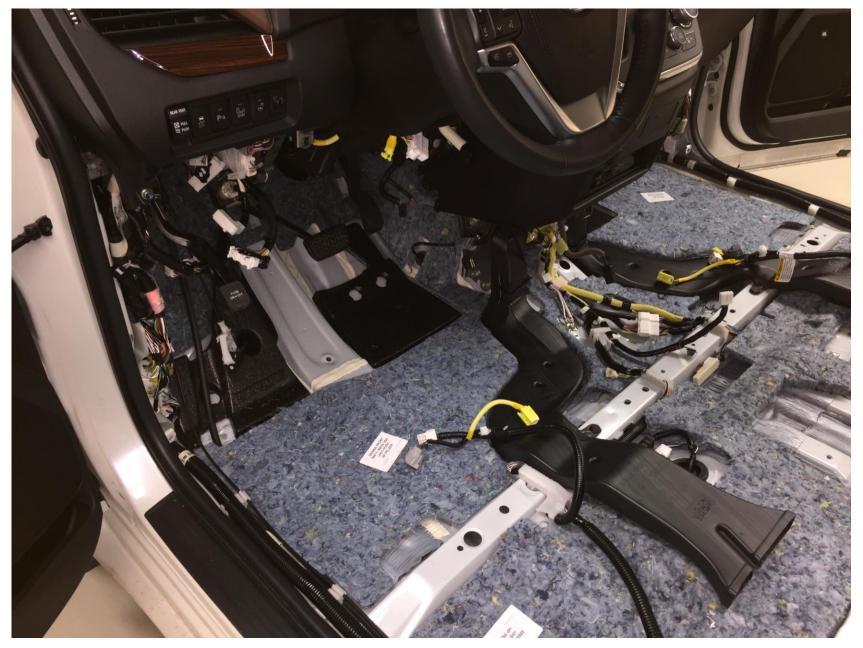
Power Sliding Door (left-side)

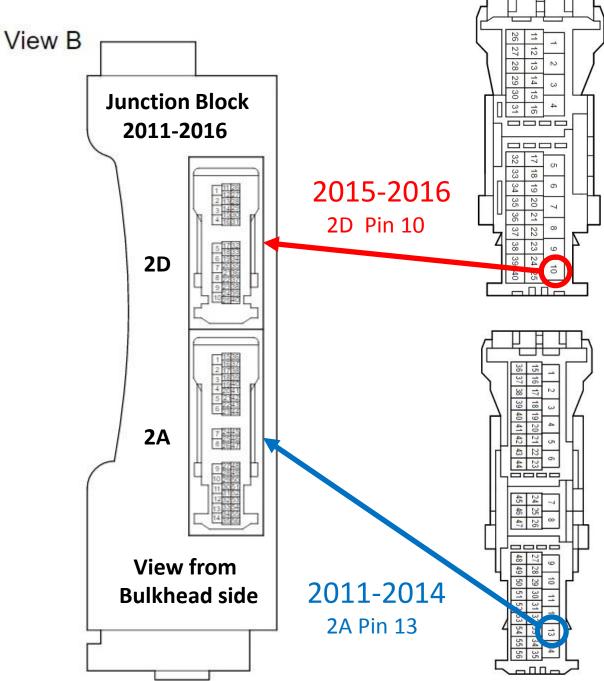
lights

wiper

Sticker 1

REQUIRED DISASSEMBLY





TERMINAL <u>REMOVAL &</u> INSTALLATION OF SUB-HARNESS #7

(RIGHT REAR DOOR)



Be sure to identify the correct model year of the vehicle, using the VIN and not the production date. Making a mistake at this step will result in removing a power wire for a window motor.

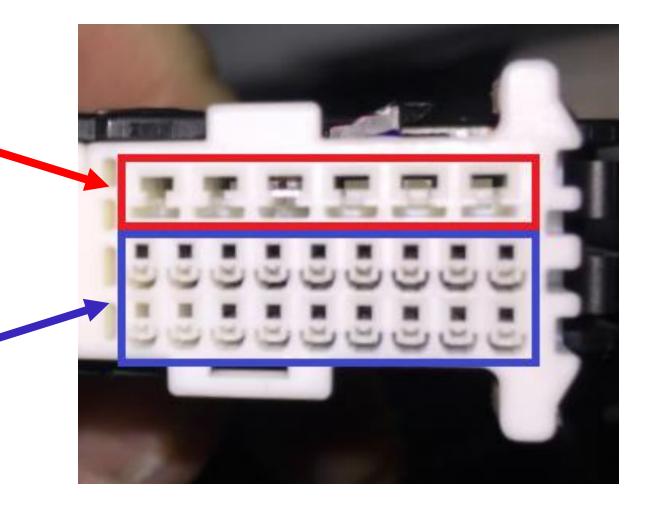
TERMINAL REMOVAL TOOLS

1.5mm Terminals (required removal)



0.64mm Terminals (only if damaged)

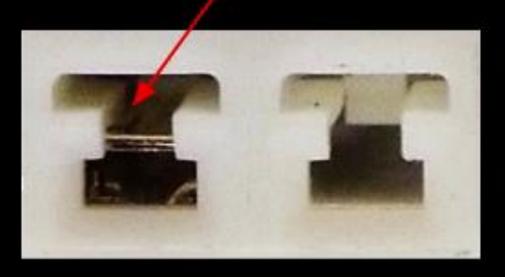


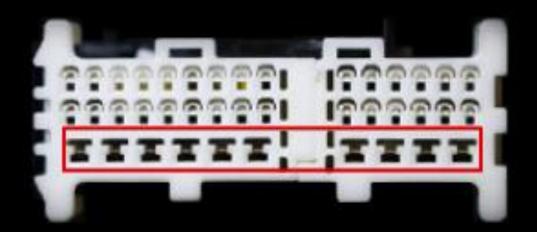




How to replace a 1.5mm female terminal

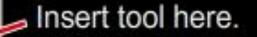
Insert tool here.

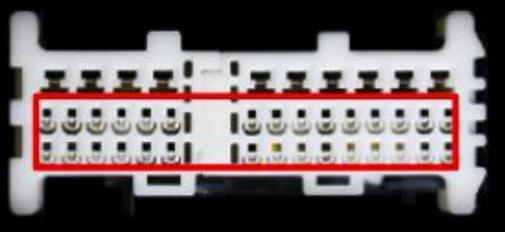






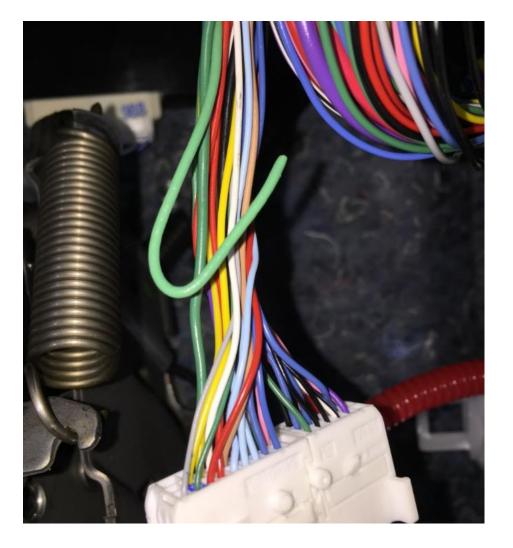
How to replace a 0.64mm female terminal



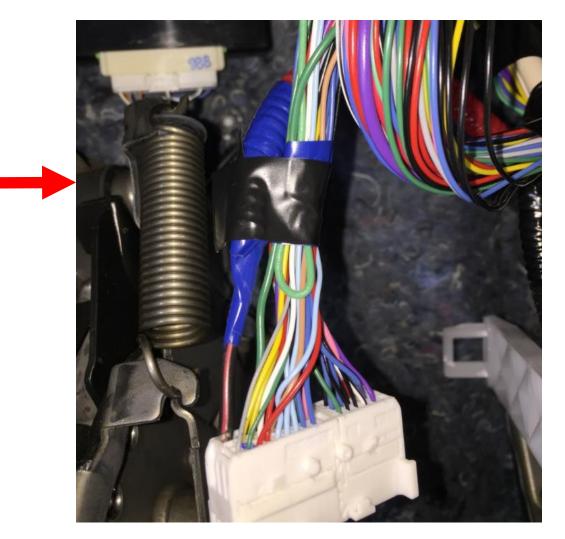


INSTALLATION OF SUB HARNESS #7

Cut terminal from existing wire

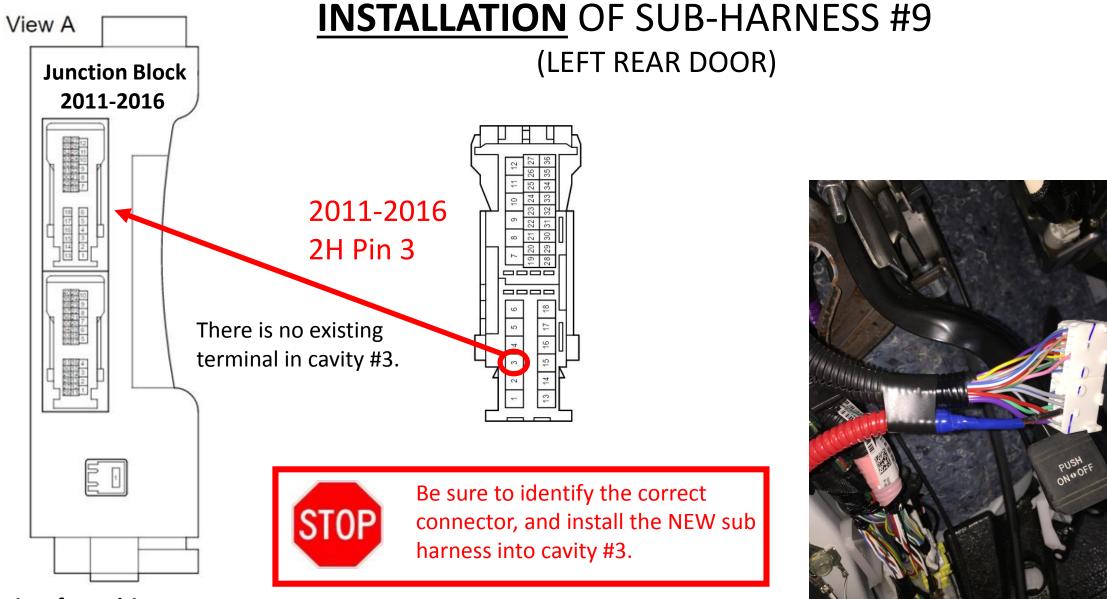


Install sub-harness #7 and electrical tape



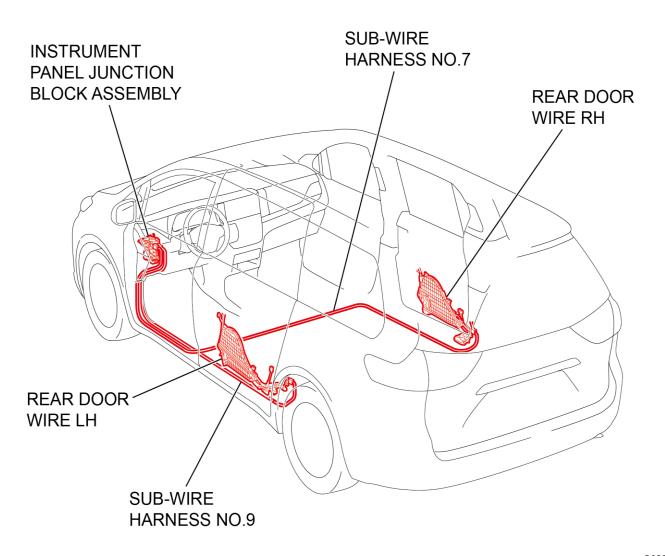
REMOVE BODY ECU FROM ORIGINAL JUNCTION BLOCK

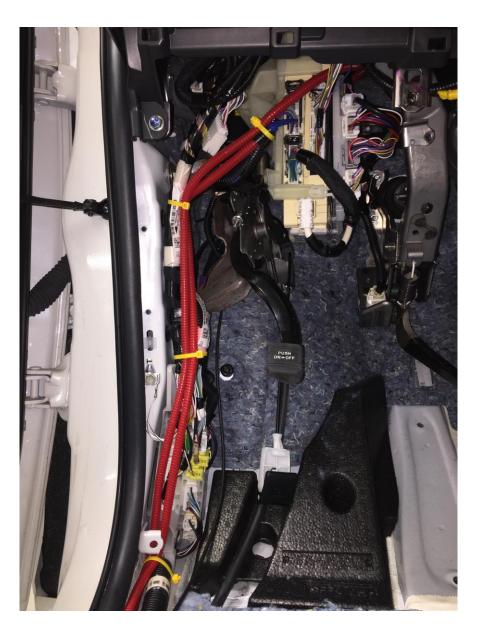




View from drivers seat

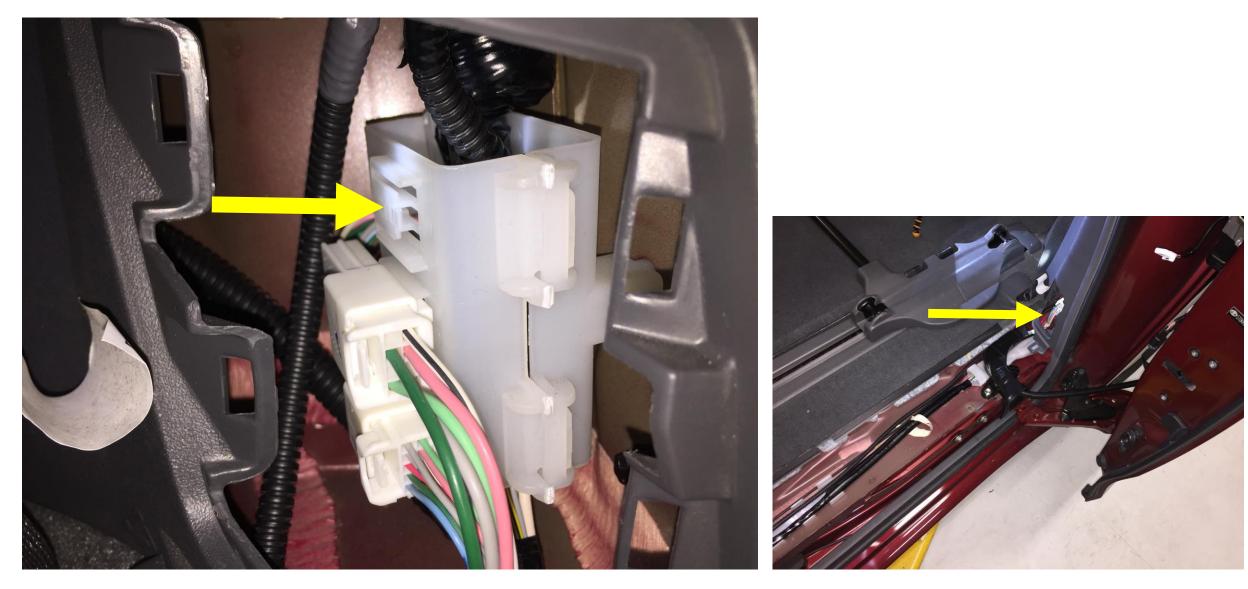
ROUTING OF SUB WIRE HARNESSES



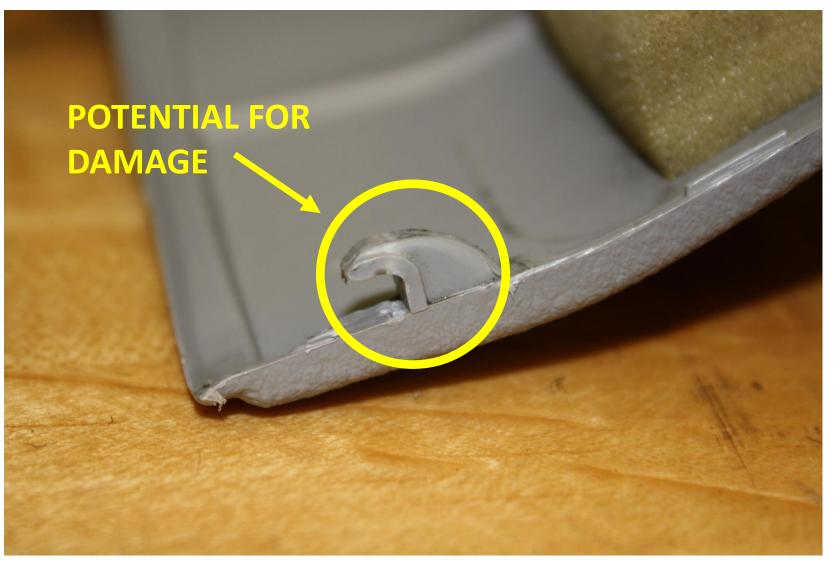


S68004aS

OPEN MOUNTING POINT FOR SUB HARNESS CONNECTOR



REMOVAL OF SLIDING DOOR PANEL



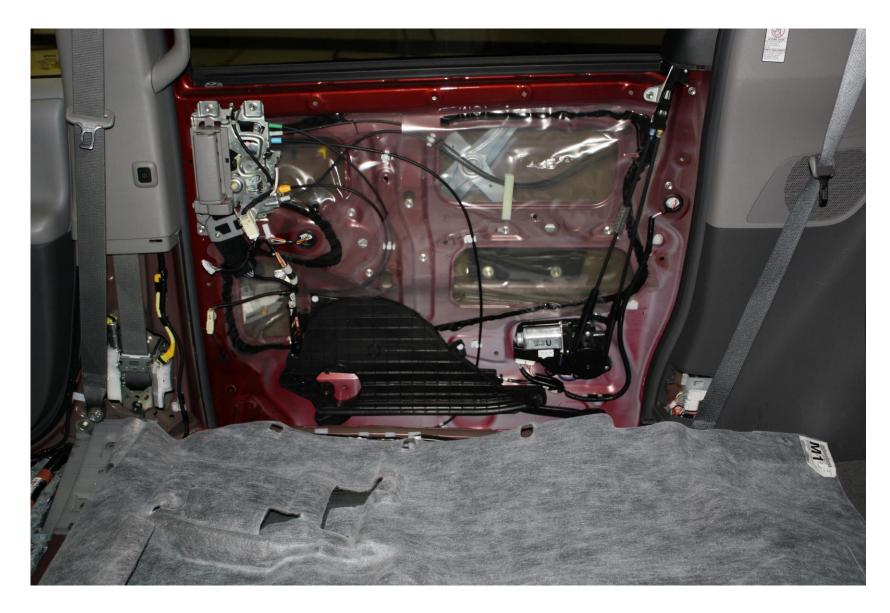


Damage to the door panel can occur if removed improperly. Follow the procedure outlined in the video to prevent damage.

2011 - 2016 Sienna

How to remove the sliding door panel without breaking the upper-rear retaining hook

DOOR HARNESS REPLACEMENT



FINAL NOTES

- 1. Completion of this STS/FTS training course is a requirement to perform the Campaign. Each technician will receive class credit for the training. Course Code is SRG04.
- 2. Minimum certification requirements will be Certified Electrical.
- 3. Parts will be available for training vehicles. Training vehicles can include new or used in stock dealer units, but not customer cars.
- 4. Regions will need to provide VIN information to Compliance for MAC parts release. Parts will be shipped to dealership through the normal parts systems.