



Safety Notice

SN641

DATE: 7/26/16

REVISED:

TO: Owners, Users, Dealers, and Installers

Models Affected: C4000, C5000, C6000, HR, HRX, LT, LTM, TC, TCX, TLM, XT Pro

SUBJECT: Eaton Hydraulic Motor

Issue:

Eaton has notified Terex that a crack may exist in certain hydraulic motor shafts. Some aerial devices, digger derrick manufactured from January 1, 2016 through May 12, 2016 may contain this hydraulic motor that are used for unit rotation, material handling jib winch, or the front bumper winch. Replacement motors purchased in the same time frame may also be affected. **Failure of the unit rotation hydraulic motor shaft could result in unit rotation being disabled or in unintended boom movement if the shaft fails during rotation. Failure of the material handling jib winch hydraulic motor shaft could prevent lowering the load prior to lowering the boom which could result in instability. Failure of the front bumper winch hydraulic motor shaft could result in the loss of control of the load.**

Action:

What the Owner must Do:

As soon as possible, but no later than 30 days from receipt of this bulletin:

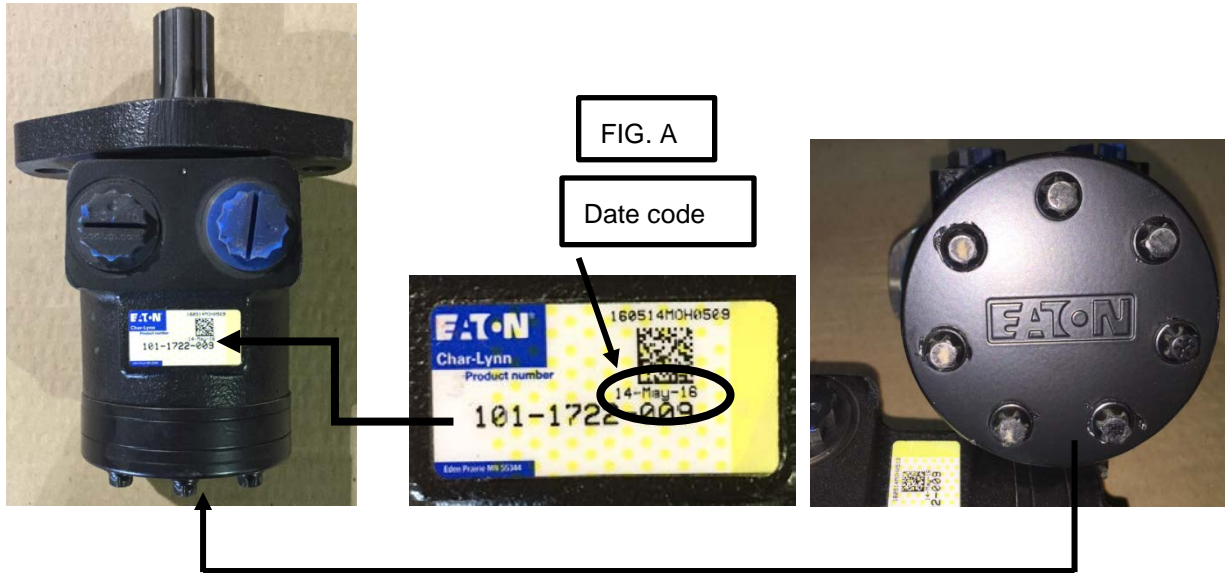
- 1) Inspect the unit rotation or winch hydraulic motors according to the inspection procedure below to determine if your unit is subject to this recall.
- 2) Follow the Continued Use Instructions in this bulletin if your unit is subject to this recall.
- 3) Contact Terex Utilities Warranty Department at 1-800-982-8975 for a replacement hydraulic motor.
- 4) After receiving the replacement hydraulic motor from Terex, install the new hydraulic motor or contact Terex at the above numbers to schedule replacement.
- 5) The affected unit rotation, material handling jib winch hydraulic motor, and front bumper winch hydraulic motor must be returned to Terex.

What to do if you purchased an affected motor:

- 1) Forward this bulletin and owner letter to the owner of the machine in which the hydraulic motor was installed within 10 days of receipt of this notice.

Inspection Procedure:

Locate the unit rotation hydraulic motor on the unit rotation gear box, the material handling jib winch hydraulic motor at the boom tip, or the front bumper winch hydraulic motor. Inspect the date code on the hydraulic motor tag. Reference FIG. A to identify the date code.



Any EATON hydraulic motor with a date code between 26-Dec-15 and 30-Mar-16 is subject to the recall and will need the hydraulic motor replaced.

Any EATON hydraulic motor with a date code before 26-Dec-15 or after 30-Mar-16 is not subject to this recall. Any hydraulic motor other than Eaton is not subject to this recall.

Continued Use:

Always follow all maintenance and inspection requirements as specified in the manuals. Owners may continue to use the unit provided all machine users and operators are notified of these continued use requirements. If a hydraulic motor shaft in the affected range fails in any of the three continued use sections, contact your local Terex dealer or TEREX Utilities at 1-800-982-8975 or email unit information to utilities.warranty@terex.com to arrange repair before further use.

Unit Rotation Hydraulic Motor:

1. Set up the unit to within 2 degrees of being level.
2. Ease into and off unit rotation. Avoid sudden start and stop rotation movements. Do not operate unit rotation at full speed.
3. If unit rotation stops working use the manual rotation shaft on the rotation gear box to rotate the unit.

Material Handling Winch Hydraulic Motor:

1. Do not exceed the lowest weight value on the load chart when lifting material with the jib winch.
2. If material handling winch operation stops working remove the load if possible or lower the boom to the ground and remove load.

Front Bumper Winch and Capstan Hydraulic Motor:

1. Do not use the winch or capstan for any lifting application.
2. If front bumper winch capstan operation stops working tie off and secure load.



What Terex will Do:

Terex will provide a new hydraulic motor for any unit involved in this recall at no cost to the owner.

Dealers and Installers: A letter is being sent to owners of affected units. If an owner contacts you about this bulletin, contact TEREX Utilities, at 605-882-4000, for further instructions. The repair will take 1 hour for changing the unit rotation hydraulic motor, 2 hours for changing the material handling jib winch hydraulic motor, and 2 hours for changing the front bumper winch hydraulic motor.

Important: Some of the involved units may be in rental fleets. You are required to complete the recall service on these units before renting, and to inform the renters of affected units within 10 days of receipt of this bulletin.

Note to Owners: If the manufacturer or their dealer has failed or is unable to remedy the defect/noncompliance condition without charge or within a reasonable amount of time you can notify:

Administrator
National Highway Traffic Safety Administration
1200 New Jersey Avenue, SE, West Building,
Washington, DC 20590

Or call the toll-free DOT auto Safety Hotline at 1-888-327-4236