

J081NAS5

TECHNICAL BULLETIN

05 APR 2017



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

INFORMATION

Changes are highlighted in blue

SECTION:

501-20A: Safety Belt System

SUBJECT/CONCERN:

SAFETY RECALL: Autoliv Front Seatbelt Pre-Tensioner Operation

AFFECTED VEHICLE RANGE:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:
F-TYPE (X152)	2017	K41657-K46354	Castle Bromwich

MARKETS:

NAS

CONDITION SUMMARY: **NOTE:**

XE (X760) vehicles are no longer affected by this Safety Recall. Any XE (X760) vehicle which was previously inspected and held may now be released for sale or onward distribution.

SITUATION:

An issue has been identified on certain vehicles within the listed Affected Vehicle Range where the front row seating seatbelt pre-tensioners may not function properly due to a deviation in generant mix ratio. In the event of a crash of sufficient severity, the front seatbelt pre-tensioners may fail to operate when required. Failure to operate can lead to increased injuries to the front seat occupants.

 **NOTE:**

F-TYPE (X152) vehicles which previously passed the Inspection Procedure contained in Technical Bulletin

J081NAS1 or J081NAS2 MUST be inspected a second time due to updated affected seatbelt production date and corresponding production part number information.

ACTION:

Retailers are required to **HOLD** affected new vehicles that are within your control and refrain from releasing the vehicles for **new vehicle sale** pending completion of the Service Instruction detailed in this Technical Bulletin.

Unsold vehicles should have this performed as part of the Pre-Delivery Inspection (PDI) process but must have it completed prior to vehicle handover to the customer (pending passing the Inspection Procedure). Affected vehicles already in the hands of customers should be inspected/updated at the next available opportunity.

PARTS:



NOTE:

Order parts only after confirming a vehicle does not pass the Inspection Procedure within the Service Instruction.

No parts are required for vehicles which pass the Inspection Procedure within the Service Instruction.

The parts information listed below is for vehicles which do not pass the Inspection Procedure within the Service Instruction.

When ordering parts after vehicle inspection and seatbelt replacement has been determined necessary, please include the following information in the 'Customer Material Numb' text box on the Parts Order screen.

- Last six characters of the VIN

- Six digits of the seatbelt production date code
- Last six characters of the seatbelt production part number

- **Example:** Kxxxxx 12.08.16 Bxxxxx

DESCRIPTION	PART NO./SUNDRY CODE	QTY. /VALUE
Seatbelt - Jet - Left - Canada USA Mexico	T2R25625PVJ	1
Seatbelt - Red - Left - Canada USA Mexico	T2R25625CJA	1
Seatbelt - Jet - Right - Canada USA Mexico	T2R25832PVJ	1
Bolt	C2P5130	1

SPECIAL TOOLS:

Refer to Workshop Manual/Service Instruction for any required special tools.

WARRANTY:

NOTES:

- Check DDW to ensure that a vehicle is affected by this program prior to undertaking any rework action.
- XE (X760) vehicles are no longer affected by this Safety Recall. Any XE (X760) vehicle which was previously inspected and held may now be released for sale or onward distribution. To submit Warranty claims for XE vehicles inspected prior to 21 February 2017, supply the VIN to the Field Service Team at jlrcamp@jaguarlandrover.com prior to claim submission.

At the time of confirming a booking for vehicle repair, ensure that **all** outstanding Recalls and Service Actions are identified to ensure the correct parts are available and adequate workshop time is allocated for repairs to be completed at one visit.

Warranty claims must be submitted quoting the Program Code ' **J081** ', Option Code ' **X** ', and the relevant SRO and parts information. The SRO that allows for the drive in/drive out allowance can only be claimed if the vehicle is brought back into the workshop for this action alone to be undertaken.

Repair procedures are under constant review and therefore times / prices are subject to change; those quoted here must be taken as guidance only. Refer to TOPIx to obtain the latest repair time.

Warranty claims must be submitted or payment within 30 calendar days of completion of the repair.

DESCRIPTION	SRO	TIME (HOURS)
Inspect Seatbelt Dates / Part Numbers - Release Vehicle	05.10.20	0.20
Inspect Seatbelt Dates / Part Numbers - Replace Seatbelt - Single	76.73.10	0.50
Inspect Seatbelt Dates / Part Numbers - Replace Seatbelt - Pair	76.73.11	0.90
Disengage and reengage transit mode	86.93.93	0.20
Drive in/drive out	10.10.10	0.20

Normal Warranty policies and procedures apply.

SERVICE INSTRUCTION:

Seatbelt Information:



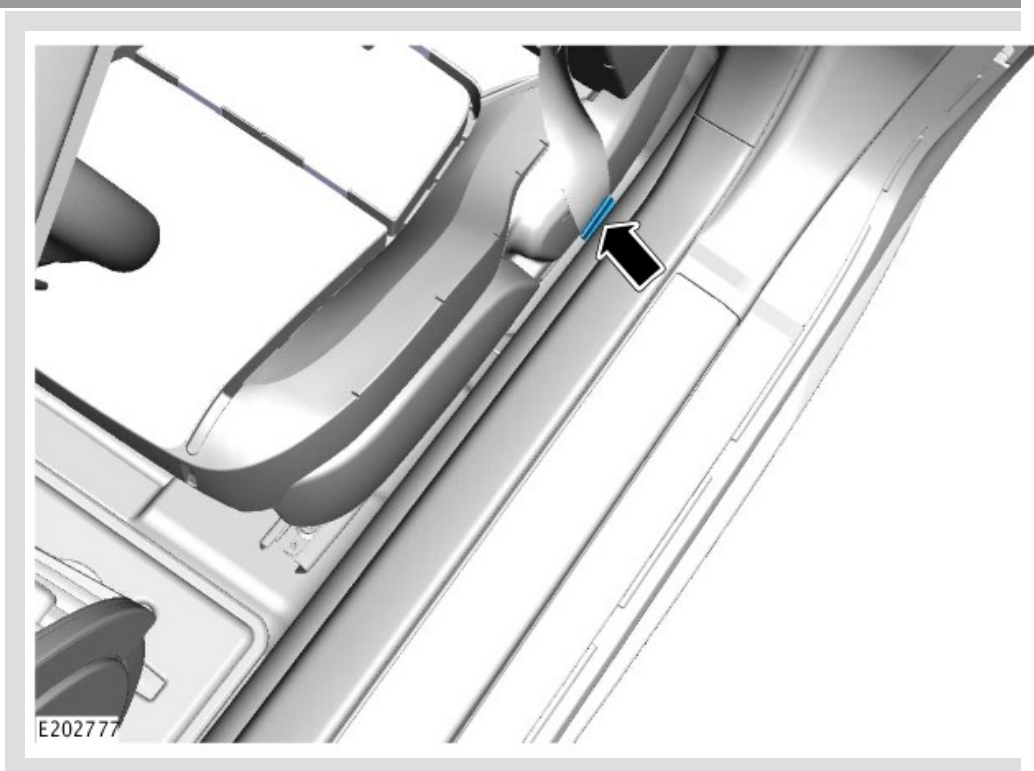
SEATBELT PRODUCTION DATE	SEATBELT PRODUCTION PART NUMBER	SERVICE PART NUMBER TO BE ORDERED
13.07.16	EX53-611B09-BE8PVJ	T2R25625PVJ
14.07.16	EX53-611B08-BF8PVJ	T2R25832PVJ
15.07.16	EX53-611B09-BE0CJA EX53-611B09-BE8PVJ	T2R25625CJA T2R25625PVJ
20.07.16	JX53-611B08-AA8PVJ	T2R25832PVJ

 **NOTE:**

Left side shown; right side similar.

1 Open the left door.

2

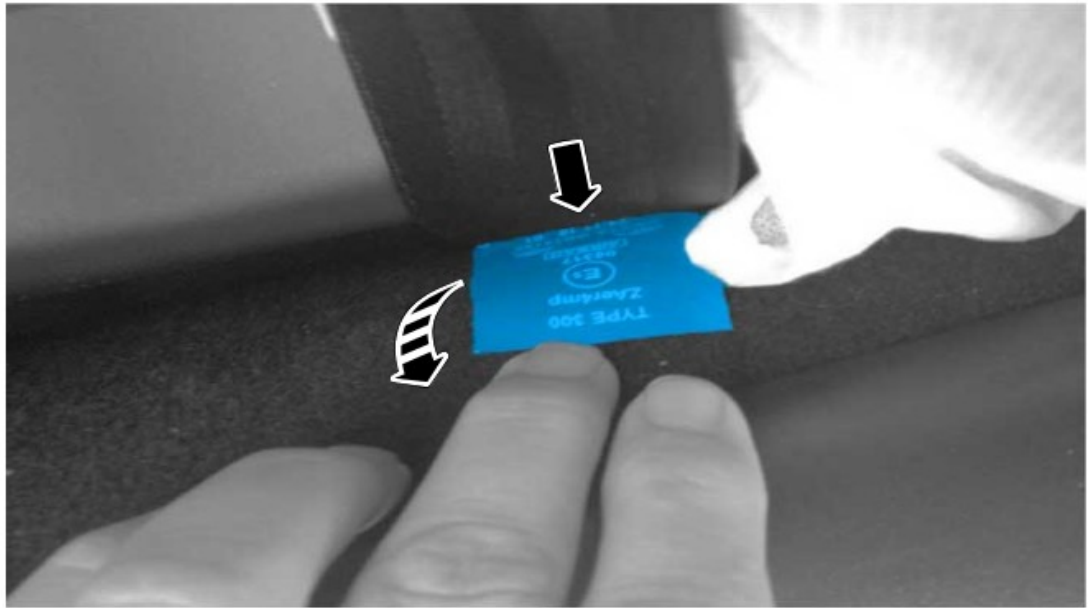


Locate the label on the left seatbelt.

3

 **NOTE:**

The label may need to be folded back away from the seatbelt to read the printed information.



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Record the left seatbelt production date AND production part number on the repair order.

4 Repeat steps 1-3 on the right seatbelt.

5 Check the left and right seatbelt production date AND corresponding production part numbers against the table above:

If the seatbelt production date and the production part number match in BOTH columns as per the table (both MUST match), continue to Step 6.

If the seatbelt production date and the production part number do NOT match in both columns (only the seatbelt date or part number present on the seatbelt label) or are not present, release the vehicle.

6



NOTE:

Make sure to order the correct seatbelt(s) based on the Service Part Number corresponding to the original seatbelt Production Part Number.

Replace the affected seatbelt(s) as required based on Step 5 (see TOPIx Workshop Manual section 501-20A: Safety Belt System - Front Safety Belt Retractor).