



Recall Campaign

NHTSA#: 16V818
TC#: 2016-581

Job Code: 9904333
Flat Rate: 1HR

Date of Publication: November 2016

REQUIRES PARTS KIT TO BE ORDERED

Action Required

Secure ladder hinges (6) with installation of U-brackets

Model / Serial Numbers

| | | | | | |
|---------------------------------|--------------|--------|--------|--------|--------------|
| 2016 Highlander Travel Trailers | 31RGR | 021009 | 021143 | 021544 | 022545 |
| | | 021147 | 021144 | 021545 | 022546 |
| | | 021148 | 021145 | 021547 | |
| | | 021150 | 021146 | 021548 | |
| | | 021151 | 021149 | 021549 | 27SBG 021445 |
| | | 021302 | 021294 | 021983 | |
| | | 021305 | 021295 | 021984 | |
| | | 021371 | 021296 | 021985 | |
| | | 021463 | 021297 | 021986 | |
| | | 021546 | 021298 | 021988 | |
| | | 021987 | 021299 | 021989 | |
| | | 022543 | 021300 | 022131 | |
| | | 021033 | 021301 | 022132 | |
| | | 021034 | 021303 | 022133 | |
| | | 021035 | 021304 | 022134 | |
| | | 021036 | 021369 | 022135 | |
| | | 021037 | 021370 | 022353 | |
| | | 021038 | 021372 | 022354 | |
| | | 021039 | 021373 | 022355 | |
| | | 021040 | 021462 | 022356 | |
| | | 021041 | 021464 | 022357 | |
| | | 021141 | 021465 | 022358 | |
| | | 021142 | 021466 | 022544 | |

Parts Kit 16V818

Note: Kit can only be ordered using the order form included with this bulletin.

- 6 U-Brackets
- 6 1/2" drive Hex Bolts
- 6 Lock washers



Supplies

- Ratchet
- 1/2" socket **OR**
- (1/2" open end / box end wrench)

INSTRUCTIONS

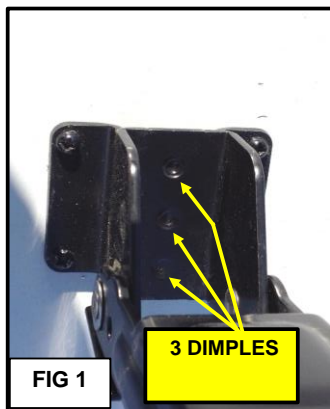


FIG 1

3 DIMPLES

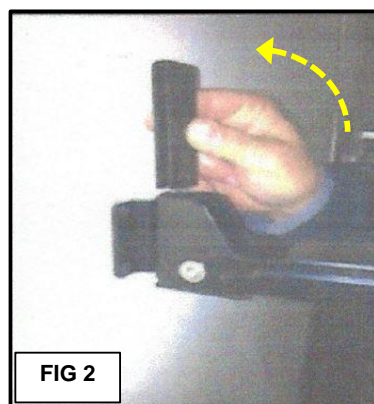


FIG 2

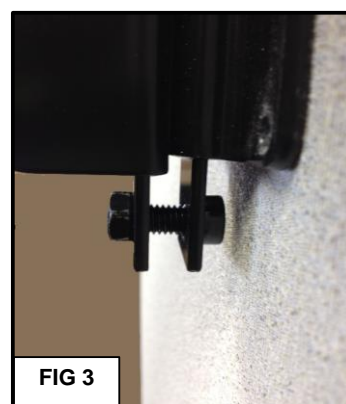


FIG 3

- 1 **Fig 1:** Confirm the ladder is affected by recall, the recalled ladder brackets have 3 dimples.
- Fig 2:** Slide the reinforcing bracket over the ladder bracket as shown, with the nut on the bracket against the trailer. (Ladder folds up in direction of the arrow)
- Fig 3:** Install a bolt in the reinforcing bracket and tighten with a 1/2" wrench or a socket. Tighten bracket until tight to the ladder bracket.