

CERTAIN 2014~2016 WR25R (WR250R) MODELS

FACTORY MODIFICATION CAMPAIGN – Oil Leak from Clutch Push Rod Seal

INTRODUCTION

Yamaha Motor Corporation, U.S.A. has decided that a defect that relates to motor vehicle safety exists in certain 2014 through 2016 WR250R and WR250RC motorcycles. In affected motorcycles, the clutch push lever oil seal may crack due to an incorrect assembly process. If this happens, engine oil could leak out, increasing the risk that oil could get on the rear tire and cause loss of control that could result in a crash with injury or death.

To correct this defect, Yamaha is initiating a Factory Modification Campaign. Affected units must have the clutch push lever oil seal replaced with a new one.

Yamaha is notifying all registered owners of affected motorcycles by mail. A copy of this letter is included in this bulletin. The customer should take this letter along with the affected motorcycle to an authorized Yamaha dealer for modification.

If your dealership was invoiced for one or more affected units, a computer report listing all affected motorcycles invoiced to your dealership is included with this bulletin. Use the list to help ensure all motorcycles are modified. All sold motorcycles that have been registered with Yamaha will show the customer's name and address.

Your dealership must notify the owner of any affected motorcycle that was actually sold but listed as "unsold" in the report. You must modify all affected motorcycles in your inventory as well as all customer-owned motorcycles brought to you for this service. Any affected motorcycle that you purchase from Yamaha in the future may also require modification. If you purchase a motorcycle from another dealer or Yamaha, check to see if the procedures in this bulletin have already been performed before you sell the motorcycle.

Motorcycles that are affected should not be operated until they are modified. It is a violation of Yamaha policy for your dealership to deliver any affected motorcycle to customers until the procedures in this bulletin are performed.

When the modification on each motorcycle is performed, follow the Warranty Information section of this bulletin to receive reimbursement. Be sure to use the Factory Modification Campaign procedures in Chapter 7 of the Warranty and Y.E.S. Handbook (LIT-11760-00-16).

DEALER ACTION SUMMARY

Unsold &

Sold Units: Use YDS Unit History to check to be sure the unit is affected and that it is not already modified, and then replace the clutch push lever oil seal as described in this bulletin even if it is not leaking.

Parts: Yes. Order WR250R/X Clutch Push Lever Oil Seal Kit, which includes the oil seal and clutch cover gasket, for each affected unit. Refer to the Parts Information on page **xx**.

Warranty: Factory Modification Campaign. See the Warranty Information section of this bulletin. This modification applies to all affected units regardless of ownership or warranty status.

Notify

Customers: Yes, you must immediately contact any customer whose motorcycle shows as unregistered on the enclosed report. Yamaha has sent letters to customers whose motorcycles were registered with Yamaha as of **xx/xx/2016**.

AFFECTED RANGE

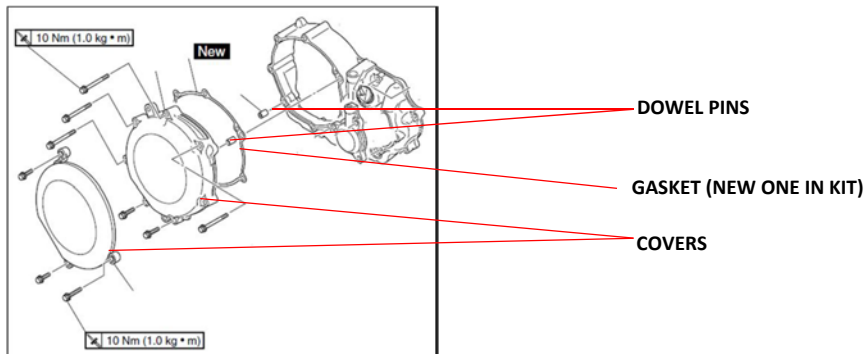
2014 WR25RE
WR25REC
2015 WR25RF
WR25RFC
2016 WR25RG
WR25RGC

SERVICE PROCEDURES

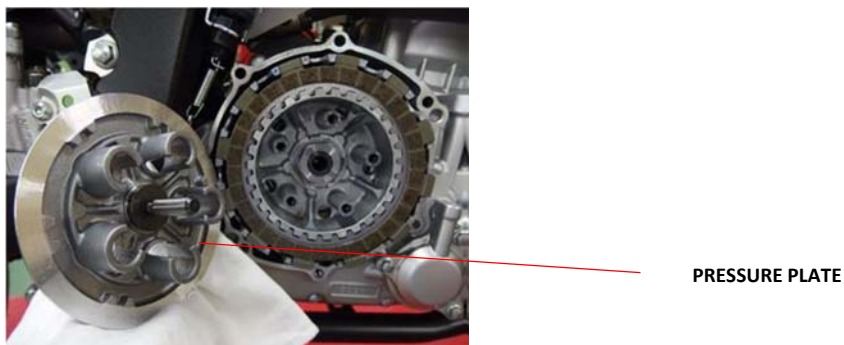
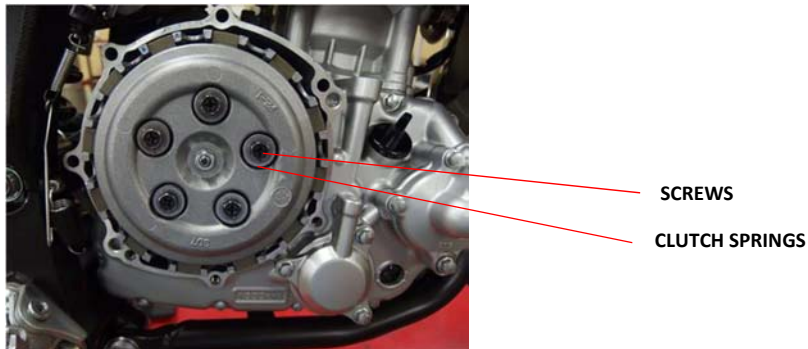
Refer to the WR250R/X Service Manual (LIT-11616-21-66) for detailed procedures.

TIP: Draining the engine oil is not necessary if this procedure is done with the unit on the sidestand.

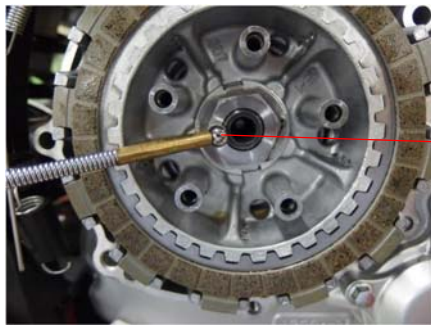
1. Remove the clutch cable from the handlebar clutch lever.
2. Remove the brake pedal by removing the clip and the bolt, and then remove the rear brake switch hook.
3. Remove the cover and clutch cover by removing the bolts. Remove the gasket and dowel pins.



4. Remove the screws and then the clutch springs. Remove the pressure plate.



5. Remove the ball bearing and then the clutch push rod.

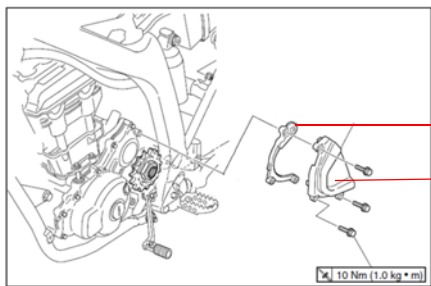


BALL BEARING



CLUTCH PUSH ROD

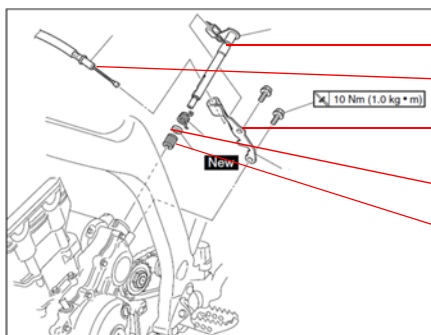
6. Remove the drive sprocket cover and the guide.



GUIDE

DRIVE SPROCKET COVER

7. Disconnect the clutch cable and then remove the clutch cable holder. Remove the push lever shaft and spring. Remove the oil seal.



PUSH LEVER SHAFT

CLUTCH CABLE

CLUTCH CABLE HOLDER

OIL SEAL (NEW ONE IN KIT)

SPRING

8. Apply Yamalube Race Grease (ACC-RACEG-RE-AS) or lithium-soap-based grease to the lips of the new oil seal from the kit. Insert the oil seal with the projections facing up.

9. Reassemble the unit, reversing the disassembly procedure. Use the new clutch cover gasket from the kit. Refer to the Service Manual for specific procedures, including tightening torque values and proper adjustment procedures.

IDENTIFICATION PROCEDURE

After modifying a unit, make sure to properly record and submit the warranty claim for this safety recall to ensure not only correct reimbursement but also to update the unit's repair history in the Yamaha database. Perform a Unit Status inquiry in YDS to check if a unit is in the affected range or if the unit has been modified.

PARTS INFORMATION

Part Number	Part Name	Qty	Application	Dealer Cost
90891-10283-00	WR250R/X Clutch Push Lever Oil Seal Kit Contains: Oil seal (93102-12004-00) Gasket (3D7-15453-10-00)	1	WR250R	\$1.55

WARRANTY PROCEDURE

The owner of each registered unit will receive a letter announcing this campaign. The customer's letter includes the Vehicle Identification Number and Recall Number.

The modification is authorized for all affected vehicles, both sold and unsold, regardless of ownership or warranty status. You do not need the customer's letter to perform the modification or to file for reimbursement.

Submit a Recall Claim for the parts and labor as described below using Campaign Number 99010x and choose Modification. The labor allowance is 1.0 hour.

YDS:

To submit your Recall Claim in the new warranty system on YDS, go to *Service > Warranty Claims/Authorization > Claims/Authorization > New*. Then, from the menu, select *Recall / Service per Bulletin Claim*.

Warranty Claim

- Warranty / Y.E.S. Claim
- Recall / Service per Bulletin Claim**
- Un-Registered / Un-Sold Unit Claim
- Parts and ACC Quality Assurance Claim

Warranty Authorization

- Warranty / Y.E.S. Authorization
- Out of Warranty Authorization

Shipping Damage

- Visible Damage Authorization
- Concealed Damage Claim \$349 and under
- Concealed Damage Authorization \$350 and over
- Missing Parts Claim \$349 and under
- Missing Parts Authorization \$350 and over

Continue

Unit Recall/Service Campaign

ENTER CAMPAIGN CODE 99010x) HERE

This screen allows you to enter Recall Request information for single or multiple Primary IDs.
NOTE: The same recall information will be used for all of the primary IDs provided.

*Campaign Nbr:

*Primary ID:

*Finish Date:

*Miles or Hours:

Please Select Repair Option

STEP 2 : Add >>

STEP 1 : Get Repair Options >>

Primary ID	Finish Date	Miles Or Hrs
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YAMAHA MOTOR CORPORATION, U.S.A. 6555 Katella Avenue, Cypress, CA 90630-5101 800-962-7926

IMPORTANT SAFETY RECALL NOTICE

This notice applies to your vehicle, VIN xxxxxxxxxxxxxxxxx

xx xx, 2016

99010x

Dear Yamaha Owner:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. Yamaha Motor Corporation, U.S.A. has decided that a defect that relates to motor vehicle safety exists in certain 2014 through 2016 WR250R motorcycles. Our records indicate that you own the affected motorcycle shown above.

The reason for this recall: In affected motorcycles, the clutch push lever oil seal may crack due to an incorrect assembly process. If this happens, engine oil could leak out, increasing the risk that oil could get on the rear tire and cause loss of control that could result in a crash with injury or death.

What Yamaha and your dealer will do: To correct this defect, your authorized Yamaha dealer will replace the clutch push lever oil seal with a new one. The procedure takes about 1 hour to do but be aware that your Yamaha dealer may need to keep your motorcycle longer depending upon their current service schedule. **There will be no charge to you for this procedure.**

What you should do now: Please call your Yamaha dealer to make a service appointment to have this procedure performed. At that same time, you can find out how long they expect to keep your motorcycle for this service. Remember to take this letter with you when you take in your motorcycle.

You should not ride your affected motorcycle shown above until this modification is performed.

If you are unable to return to the Yamaha dealer who sold you the motorcycle, this service will be performed by any authorized Yamaha motorcycle dealer. For the name of a dealer near you, call 1-800-88-YAMAHA or visit the Yamaha web site at www.yamaha-motor.com.

If you have had this repair performed before you received this letter, you may be entitled to receive reimbursement for the cost of obtaining a pre-notification remedy of the problem associated with this repair. For more information, contact Yamaha Customer Relations at 1-800-962-7926.

Federal regulations require that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within 10 days.

If you need help: If, after contacting your dealership, you have questions or concerns which the dealership is unable to answer, please write to:

Yamaha Motor Corporation, U.S.A.
Customer Relations Department
P.O. Box 6555
Cypress, CA 90630

Or call: 1-800-962-7926

If, after contacting Yamaha Customer Relations, you are still not satisfied that we have done our best to remedy the situation without charge and within a reasonable time, you may submit a written complaint to the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue, SE., Washington, DC 20590; or call the Auto Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>. Refer to campaign **xxxxx**.

If you no longer own this Yamaha: If you have sold your motorcycle to another party, please call us toll-free at 1-800-962-7926 with the name and address of the new owner, along with the serial number shown above your name on the address label above.

We're sorry to cause you any inconvenience, but we are sincerely concerned about your safety and continued satisfaction with our products. Thank you for giving your attention to this important matter.

Sincerely,
Customer Support Group
Yamaha Motor Corporation, U.S.A.